

भारतीय मानक  
Indian Standard

IS 18852 (Part 8) : 2024  
ISO 7755-8 : 2013

[Superseding IS 11943 (Part 8) : 1987]

कठोर धातु के बर्  
भाग 8 फ्लेम बर् (स्टाइल एच)

Hardmetal Burrs  
Part 8 Flame Burrs (Style H)

ICS 25.100.20

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## NATIONAL FOREWORD

This Indian Standard (Part 8) which is identical to ISO 7755-8 : 2013 'Hardmetal burrs — Part 8: Flame burrs (style H)' issued by the International Organization for Standardization (ISO) was adopted by the Bureau of Indian Standards on recommendation of the **Drawings Sectional Committee** and approval of the Production and General Engineering Division Council.

Hard metal burrs are cutting tools used in various machining and metalworking applications. Their functions encompass material removal, deburring of sharp edges, crafting intricate profiles, and providing the finishing touches to workpieces. These burrs are available in diverse shapes and sizes including cylindrical, spherical, conical varieties and each shape is uniquely tailored for specific cutting, shaping and grinding tasks.

This standard supersedes IS 11943 (Part 8) : 1987 'Specification for hard metal burrs: Part 8 Flame burrs (type H)'.

This standard is published in twelve parts. Other parts in this series are:

- Part 1** General Specifications
- Part 2 Cylindrical burrs (style A)
- Part 3 Cylindrical round- (ball-) nose burrs (style C)
- Part 4 Spherical burrs (style D)
- Part 5 Oval burrs (style E)
- Part 6 Arch round- (ball-) nose burrs (style F)
- Part 7 Arch pointed-nose burrs (style G)
- Part 9 60 degrees and 90 degrees cone burrs (styles J and K)
- Part 10 Conical round- (ball-) nose burrs (style L)
- Part 11 Conical pointed-nose burrs (style M)**
- Part 12 Inverted cone burrs (style N)

The text of ISO standard has been approved as suitable for publication as an Indian Standard without deviations. Certain conventions are, however, not identical to those used in Indian Standards. Attention is particularly drawn to the following:

- a) Wherever the words 'International Standard' appear referring to this standard, they should be read as 'Indian Standard'.
- b) Comma (,) has been used as a decimal marker while in Indian Standards, the current practice is to use a point (.) as the decimal marker.

In this adopted standard, reference appears to the following International Standard for which Indian Standard also exists. The corresponding Indian Standard which is to be substituted in its place is listed below along with its degree of equivalence for the edition indicated:

<i>International Standard</i>	<i>Corresponding Indian Standard</i>	<i>Degree of Equivalence</i>
ISO 7755-1 Hardmetal burrs — Part 1: General specifications	<b>PGD 32(23697)</b> Hardmetal burrs: Part 1 General specifications	Identical

For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated expressing the result of a test or analysis, shall be rounded off in accordance with IS 2 : 2022 'Rules for rounding off numerical values (*second revision*)'. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

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*Indian Standard*

**HARDMETAL BURRS**

**PART 8 FLAME BURRS (STYLE H)**

**1 Scope**

This part of ISO 7755 specifies the main dimensions of the cutting part for hardmetal burrs of flame shape and designated by the symbol H.

Tolerances on the cutting diameter, direction of helix and cut, diameter and length of the cylindrical shank and designation of burrs are dealt with in ISO 7755-1.

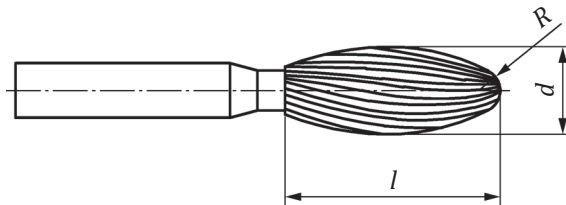
**2 Normative references**

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 7755-1, *Hardmetal burrs — Part 1: General specifications*

**3 Dimensions**

See [Figure 1](#) and [Table 1](#). Tolerances on the cutting diameter, direction of helix and cut, diameter and length of the cylindrical shank and designation of burrs are specified in ISO 7755-1.



**Figure 1 — Hardmetal burr, style H**

**Table 1 — Dimensions**

Dimensions in millimetres

<i>d</i>	<i>l</i>	<i>R</i> ≈
3	7	0,8 <sup>a</sup>
6	18	1,0 <sup>a</sup>
8	20	1,5
10	25	2,0
12	32	2,5
16	36	2,5
<sup>a</sup> These burrs may be manufactured with either a flat or a pointed nose.		

NOTE The profile is made up of an end radius, *R*, and of a radius tangent to the end radius extending beyond the point of tangency with the larger diameter.

## Annex A

### (informative) Relationship between designations in this part of ISO 7755 and the ISO 13399 series

For the relationship between designations in this part of ISO 7755 and preferred symbols according to the ISO 13399 series, see [Table A.1](#).

**Table A.1 — Relationship between designations in this part of ISO 7755 and the ISO 13399 series**

Symbol in this part of ISO 7755 (ISO 7755-8)	Reference in this part of ISO 7755 (ISO 7755-8)	Property name in the ISO 13399 series	Symbol in the ISO 13399 series	Reference in the ISO 13399 series
<i>d</i>	<a href="#">Clause 3</a>	Cutting diameter	DC	ISO/TS 13399-3 71D084653E57F
<i>l</i>	<a href="#">Clause 3</a>	Cutting edge length	L	ISO/TS 13399-3 71DD6C95DA49B
<i>R</i>	<a href="#">Clause 3</a>	Profile radius	PRFRAD	ISO/TS 13399-3 71E019EBAE1B1

## Bibliography

- [1] ISO 13399 (all parts), *Cutting tool data representation and exchange*





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This Indian Standard has been developed from Doc No.: PGD 32 (23705).

### Amendments Issued Since Publication

Amend No.	Date of Issue	Text Affected

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