

**AMENDMENT NO. 2 OCTOBER 2024**  
**TO**  
**IS 17525 : 2021 SPECIFICATION FOR BULLET RESISTANT MORCHA**

[Page 2, Table 1, Sl No. viii), col (3), see also Amendment No. 1] — Substitute the following for the existing:

‘All hinges (including pin and chain) for the morcha shall be of minimum 5.00 mm thickness, conforming to grade E 410 of IS 2062 and length and breadth shall be as per user requirement. Also, the hinge bar shall conform to grade 20C8 of IS 2004. The whole hinge assembly shall be zinc plated with minimum thickness of 6 microns.’

(Page 12, Annex A) — Delete the following:

‘12817 : 2013 Stainless steel butt hinges — Specification’.

(Page 12, Annex A) — Add the following at appropriate place:

‘IS 2062 : 2011 Hot rolled medium and high tensile structural steel — Specification (*seventh revision*)’

IS 2004 : 1991 Carbon steel forgings for general engineering purposes — Specification (*third revision*)’.