

## केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-३/टी. ई. डी./ सामान्य

२५ मार्च २०२१

**विषय:** व्हील रीम पर मुहरांकन से संबन्धित बार बार पूछे जाने वाले प्रश्न- स्पष्टीकरण

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाईन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)

वैज्ञानिक 'डी' (के मु वि III)

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

### CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-III/TED/General

25 March 2021

**Subject: Clarification on Frequently Asked Questions (FAQs) on Marking on wheel Rims under the ambit of Automobile Wheel Rim Component (Quality Control) Order, 2020**

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)

Scientist 'D' (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

## CENTRAL MARKS DEPARTMENT-III

Our ref: CMD-III/TED/General

25 March 2021

### **Subject: Clarification on Frequently Asked Questions (FAQs) on Marking on wheel Rims under the ambit of Automobile Wheel Rim Component (Quality Control) Order, 2020**

This has reference to subject mentioned above.

2. FAQs on the above matter was issued and circulated to all concerned on 26 Feb 2021. However, queries are still being received in CMD-III and in BOs with respect to manner of marking the Standard Mark (Sl No. 4 of FAQs issued on 26 Feb 2021). Most of the firms have submitted that due to lack of space they cannot put Indian standard number at top and licence number at the bottom of the Standard Mark.

3. In this regard, it is informed that Sl. No. 4 of the FAQ has been modified as below for clarity:

The Standard Mark shall carry the licence number and reference to the Indian Standard in a visible manner and shall be as specified in the licence document. IS Number (e.g. IS 9436) appears at the top of the Standard Mark and Licence number (e.g. CM/L- XXXXXXXXXXXX) appears beneath the Standard Mark. In case the licence number cannot be placed beneath the Standard Mark, it shall be suitably placed close to the Standard Mark in a linear manner.

**For example, in case of space constraint, the Standard Mark may be in linear manner as follows:-**

**IS 9438  CM/L- XXXXXXXXXXXX**

All the markings shall be legible, indelible, non-removable and durable.

For the above purpose, marking of each detail i.e. IS number, Standard Mark and Licence number on separate spokes of rim is not acceptable”.

4. Modified FAQs are attached. BOs are requested to inform about the same to the applicants/licensees under their jurisdiction. Further, being only operational issues, BOs are requested to address such queries directly to the firms without routing or referring to CMD-III.

This issues with the approval of DDG(Certification).

Rakesh Kumar

Sc D

**H(CMD-III)**

**DDG (Certification)**

Circulated to: ROs/BOs through intranet and e mail

## Frequently Asked Questions (FAQs)

### Wheel Rims under the ambit of Automobile Wheel Rim Component (QC) Order, 2020

1. Is each product required to be marked with BIS Standard Mark ?

Each product shall be marked with the Standard Mark, as specified in Annexure-II of Scheme-I of Schedule-II of BIS CA Regulations, 2018. To view the Regulation, please visit BIS website [www.bis.gov.in](http://www.bis.gov.in) and follow following path: About us>> BIS Act, Rules and Regulations>>The Bureau of Indian Standards (Conformity Assessment) Regulations, 2018

2. What should be the design of the Standard Mark?

The design of Standard Mark shall be identical to the facsimile given in the licence document issued by BIS Branch Office at the time of grant of licence.

3. Is decrease or increase in size of Standard Mark permitted?

The photographic enlargement or reduction of the Standard Mark in relative proportions given in Annexure-II of Scheme-I of Schedule-II of BIS (Conformity Assessment) Regulations, 2018, is permitted.

4. What should be the manner of marking the Standard mark?

The Standard Mark shall carry the licence number and reference to the Indian Standard in a visible manner and shall be as specified in the licence document. IS Number (e.g. IS 9436) appears at the top of the Standard Mark and Licence number (e.g. CM/L- XXXXXXXXXXX) appears beneath the Standard Mark. In case the licence number cannot be placed beneath the Standard Mark, it shall be suitably placed close to the Standard Mark in a linear manner.

**For example, in case of space constraint, the Standard Mark may be in linear manner as follows:-**

**IS 9438  CM/L- XXXXXXXXXXX**

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For the above purpose, marking of each detail i.e. IS number, Standard Mark and Licence number on separate spokes of rim is not acceptable”.

5. What are the markings required to be done on product?

In addition to the BIS Standard Mark, the product details as per the requirements given in the respective Indian Standard (i.e. IS 9436 or IS 9438 or IS 16192 (Part 1) or IS 16192 (Part 2) or IS 16192 (Part 3) or the applicable Standards cross-referred therein (i.e IS 10694 (Part 1)), shall be marked on the product in accordance with the respective Indian Standard. This may include Size Designation , Name or Trade-Mark of the

Wheel Rim Manufacturer , Date of Manufacturing, Rim Bead Seat Contour Type, if applicable etc.

The marking details shall contain reference to the website of the Bureau (i.e. [www.bis.gov.in](http://www.bis.gov.in)) so that a consumer may verify the authenticity of the standard marked product. The marking of reference to BIS website can be marked on package.

6. What should be the location of marking or can the marking be done on inside?

BIS Standard Mark shall be marked in accordance with the respective Indian Standard. The various situations of marking based on the types of the rims are detailed in IS 10694 (Part 1), which is referred in the main product standard i.e. IS 9436 or IS 9438 or IS 16192 (Part 1) or IS 16192 (Part 2) or IS 16192 (Part 3) etc. Accordingly, marking should be done as per Clause 4 of IS 10694 (Part 1): 2009 in various situations covered under the clause.