

AMENDMENT NO. 1 JULY 2023
TO
IS 6392 : 2020 STEEL PIPES FLANGES — SPECIFICATION
(First Revision)

(Page 3, clause 4.2.3, Note 1 (c) — Substitute the following note for the existing note:

‘Castings found to be defective have been rejected or repaired to the satisfaction of the inspecting authority. If repairs by welding are carried out, the castings should be subsequently stress-relieved or heat-treated as agreed between the steel-maker and the inspecting authority, Repair areas of castings should be re-examined in accordance with 4.2.3 and should be shown to be free from harmful defects. In all other cases a factor of 0.75 shall be used instead of 0.90.’

[Page 6, Table 2, row (v), col (10)] — Substitute the following for the existing:

‘30’

(Page 21, Table 14, Title) — Substitute the following for the existing:

‘Plate Blank Flanges’

(Page 28, Table 20, Title) — Substitute the following for the existing:

‘Plate Blank Flanges’

(Page 33, Table 25, Title) — Substitute the following for the existing:

‘Plate Blank Flanges’

(Page 40, Table 31, Title) — Substitute the following for the existing:

‘Plate Blank Flanges’

[Page 42, Table 32, row (ix), col (4)] — Substitute the following for the existing:

‘345’

(Page 50, Table 39, Figure) — Substitute the following with existing:

