

AMENDMENT NO. 1 JULY 2023

TO

**IS 1987 : 2002 HIGH SILICA SAND FOR USE IN FOUNDRIES —
SPECIFICATION**

(Second Revision)

(Page 1, clause 7) — Substitute the following for the existing clause:

‘The clay content for Grades A, B and C when tested in accordance with the procedure specified in IS 1918, shall not exceed 0.2, 0.50 and 2.0 percent respectively.’

(Page 1, clause 9) — Substitute the following for the existing clause:

‘Sintering temperature range for Grade A of high silica sand, when tested in accordance with the procedure specified in IS 1918, shall be 1685 °C to 1710 °C.’

(Page 2, clause 13.2.1) — Substitute the following for the existing clause:

‘The use of the Standard Mark is governed by the provision of the *Bureau of Indian Standards Act, 2016* and the Rules and Regulations made thereunder. The details of conditions under which the licence for the use of the Standard Mark may be granted to the manufacturers or producers may be obtained from the Bureau of Indian Standards.’