

AMENDMENT NO. 2 OCTOBER 2023

TO

**IS 513 (Part 1) : 2016 COLD REDUCED CARBON STEEL SHEET AND STRIP
PART 1 COLD FORMING AND DRAWING PURPOSE**

(Page 4, clause 8.1.1) — Substitute the following for the existing clause:

‘Tensile test shall be carried out as given in 8.1.2 to 8.1.5.’

[Page 6, Table 5A, sub-heading, (col 5)] — Substitute ‘Type-2 Specimen as per IS 1608 Part 1’ for ‘Gauge length - 80 mm’.

[Page 6, Table 5A, sub-heading, (col 6)] — Substitute ‘Type-3 Specimen as per IS 1608 Part 1’ for ‘Gauge length - 50 mm’.

(Page 7, Table 5B, sub-heading) — Substitute ‘Type-3 Specimen as per IS 1608 Part 1’ for ‘Gauge length - 50 mm’.

(Page 8, Table 5C, sub-heading) — Substitute ‘Type-2 Specimen as per IS 1608 Part 1’ for ‘Gauge length - 80 mm’.

(Page 9, Table 6, Note 2) — Add the following after Note2:

‘3 However, for the material so thin in thickness that Rockwell hardness scale B cannot be measured, the hardness may be measured by Rockwell superficial hardness scale 30T, Rockwell superficial hardness scale 15T or Vickers hardness. In such a case, conversion table from measured hardness scale to HRB scale, shall be as agreed to between the manufacturer and the purchaser.’