

**केन्द्रीय मुहर विभाग-2**

हमारा संदर्भ : के.मु.वि.-2/16: 4588

05 03 2018

**विषय: आई एस 4588:1986 के संशोधन संख्या 2 का अनुपालन ।**

**सभी क्षेत्रीय/शाखा कार्यालयों से आग्रह किया जाता है कि उपरोक्त विषय से संबन्धित संलग्न परिपत्र का संज्ञान लें ।**

(अदाने खरासी)  
वैज्ञानिक सी

प्रतिलिपि: संलग्न

**प्रमुख (सीएमडी-2)**

सभी क्षेत्रीय/शाखा कार्यालयों को परिचालित

प्रतिलिपि : आई टी एस विभाग - बी आई एस इंटरनेट पर डालने हेतु

**CENTRAL MARKS DEPARTMENT-2**

Our ref: CMD-2/16: 4588

05 03 2018

**Subject: Implementation of Amendment No. 2 to IS 4588:1986**

This has reference to the subject stated above. ROs/BOs may kindly take note of the attached circular.

(Adane Khraasi)  
Scientist-C

Copy: Enclosed

**Head (CMD-2)**

All ROs/BOs

Copy to: ITS for hosting on BIS Intranet.



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CENTRAL MARKS DEPARTMENT - II

Our Ref: CMD-II/16:4588

08 06 2005

Subject: Implementation of Amendment No. 2 to IS 4588:1986

Amendment No. 2 has been issued to IS 4588:1986 specification for rubber, raw, natural.

This amendment does not call any modification in the existing STI document No. Doc: STI/4588/4 August 1992, therefore Competent Authority has decided to implement this amendment with effect from 15 July 2005. Copy of the said amendment is enclosed herewith for ready reference.

*(Signature)*  
(N.K. Bansal)  
Joint Director (CMD II)

*21/07/05*  
*08/06/05*  
**DCM II**  
Circulated to all ROs/BOs/CMD-I/PCD

cc to D&H(PCD) With the request to gazette it w.e.f 15 July 2005.

*P.T.O.*

Data updated in CMD-I

*(Signature)*

CMD-I, DEHQ

*VB*

AMENDMENT NO. 2 APRIL 2003  
TO  
IS 4588:1986 SPECIFICATION FOR  
RUBBER, RAW, NATURAL  
(Third Revision)

( Amendment No. 1, clause 5.1.1 ) — Substitute the following for the existing:

5.1.1 An identification strip of polyethylene bearing the colour as indicated in the following colour code shall be wrapped on each bale:

Grade	ISNR	ISNR	ISNR	ISNR	ISNR	
3CV	3L	5	10	20	50	
Colour Code	Light Green	White	Green	Brown	Red	Yellow

The colour code of each grade of ISNR to be implemented either by wrapping a colour strip of polyethylene on each bale, or by printing the poly cover of the bale in that ink.

( Page 4, clause 5.1 ) — Substitute the following for the existing:

5.1 The block rubber shall be packed in 25 or 50 kg bales or as agreed to between the purchaser and the supplier. The material shall be wrapped in low density polyethylene sheets and shall be further wrapped as agreed to between the purchaser and the supplier (see IS 5598 : 1986).

The block rubber shall be further packed in pallets or crates, if required, as agreed to between the purchaser and the supplier as follows:

Material of pallet/crate : Wood, steel or any other material as agreed to between the purchaser and the supplier.

Net mass of rubber : IMT/1.2MT/1.26MT or as agreed to between the purchaser and the supplier.

( Page 4, clause 6.1 ) — Substitute the following for the existing:

6.1 For delivery in individual bales each bale of raw natural rubber shall be marked indelibly with grade of rubber, net mass of bale, name of producer/estate, or trade-mark, if any, batch number and month and year of production.

Amend No. 1 to IS 4588 : 1986

( Page 4, clause 6.1 ) — Insert the following subclause after 6.1:

6.1.1 For bales in pallets or crates, each pallet or crate shall be marked indelibly with grade of rubber, net mass of pallet/crate, name of producer or estate, or trade-mark, if any. Marking of Batch No., month/year of production, net mass of bale etc. be either marked on individual bales, or on crates.

(PCD 13)