

## केन्द्रीय मुहर विभाग -2

संदर्भ -: के.वि.मु.-2/16: 1741

07 01 2020

**विषय: संशोधित IS 1741:2019 (Latex Foam Rubber Products - Specification) के अनुपालन के दिशा निर्देश**

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशा निर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीयशाखा कार्यालयों से अनुरोध है की उपरोक्त दिशानिर्देशों का अनुपालन तत्काल प्रभाव से सुनिश्चित/ करें।

(आदित्य दास)  
वैज्ञानिक सी

**प्रमुख (CMD 2)**

**सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/LPPD/PCD**

प्रतिलिपि :

**आई टी एस विभाग – बी आई एस इंटरनेट पर डालने हेतु**

## CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:1741

07 01 2020

**Subject: Guidelines for implementation of Revised IS 1741:2019 (Latex Foam Rubber Products - Specification)**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

(Aditya Das)  
Scientist C

**Head (CMD-2)**

**All ROs/BOs/Labs/PCD/LPPD**

Copy to:

**ITSD** - for hosting on BIS Intranet.

## CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 1741

07 01 2020

### **Subject: Guidelines for implementation of Revised IS 1741:2019 (Latex Foam Rubber Products - Specification)**

1. IS 1741:1960 has been revised as IS 1741:2019 and has been published. The last date for implementation of the revised Standard is **10 March 2020** after which the old Standard shall stand withdrawn.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines.**
3. The significant changes in the revised Standard as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Clause	Change/Requirement
1.2	The scope has been modified to additionally exclude sponge and expanded rubbers
6.2	New clause on storage of samples has been added
6.3	New clause on preparation and conditioning of test samples has been added
7	Clause on material and workmanship has been modified to allow manufacture of latex foam rubber from natural rubber latex, synthetic rubber latex or their blend
11	Positive tolerance has been added for indentation hardness in flexing test
5.1.1, B- 2.3.3, B- 2.3.5	The test method for determination of indentation hardness has been slightly modified in terms of the load required for mechanical conditioning of the test area and time after which reading is to be taken.
14, G-2.6.3	Alternate method (using comparator and disc) to Standard Series method given in the existing standard for determination of copper, has been removed in the revised standard

4. Consequent upon the issuance of the revised Standard, existing STI has been revised as Doc: SIT/1741/ Jan 2020 and is being circulated separately.
5. The guidelines for implementation of the revised Standard is given below:

#### **A. LICENSEES:**

- (i) All Licensees shall implement the revised Standard by **10 March 2020**. BOs shall ensure that no Licences are under operation as per the old Standard after **10 March 2020**. **The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.**

- (ii) Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports or Test Certificates, as applicable. Verification of implementation of the revised Standard, wherever required, may be done during the next visit **which may normally be completed within six months of the last date of concurrent running.**
- (iii) If the Licensee fails to complete all actions by **10 March 2020** it shall be dealt with as per the prevailing guidelines.

**B. APPLICATIONS FOR GRANT OF LICENCE:**

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall from such Applicants also be obtained that in new test requirements, Licence will not be granted by BIS as per the old version.
- (ii) Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only upto **09 March 2020** and for such cases Applicant shall give a declaration that they will implement the revised Standard by **10 March 2020**.
- (iii) Beyond **10 March 2020** no Licence shall be granted as per the old Standard.

**C. CHANGE IN SCOPE OF LICENCE:**

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- (ii) However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only upto the date of implementation of the revised Standard or upto **10 March 2020** whichever is earlier.

6. The above guidelines come into force with immediate effect.

**Aditya Das**  
**Sc. C**

**Head (CMD-2)**  
**DDG (Certification)**