

केंद्रीय मुहर विभाग-2

हमारा संदर्भ: CMD 2/16: 16703

12-12-2019

विषय: IS 16703:2017 - (Textiles – HDPE/PP Woven Sacks for packaging 25 Kg polymer materials) की अनुज्ञप्ति संख्या 1 के अनुपालन के दिशा निर्देश

उपरोक्त विषय के संदर्भ में सक्षम अधिकारी द्वारा अनुमोदित दिशा निर्देश अनुपालन हेतु संलग्न हैं।

**आदित्य दास
वैज्ञानिक सी**

प्रमुख (CMD 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/LPPD/TXD

प्रतिलिपि

ITSD – इंटरनेट पर अपलोड करने के लिए

CENTRAL MARKS DEPARTMENT 2

Our Ref: CMD 2/16: 16703

12-12-2019

Subject: Guidelines for implementation of Amendment No. 1 to IS 16703:2017 - (Textiles – HDPE/PP Woven Sacks for packaging 25 Kg polymer materials)

Please find enclosed circular with guidelines regarding the subject matter, duly approved by Competent Authority, for implementation.

**Aditya Das
Sc. C**

Head (CMD 2)

ROs/BOs/Labs/LPPD/TXD

Copy to:

ITSD – With a request to upload the circular on intranet

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 16703

12 12 2019

Subject: Guidelines for implementation of Amendment No. 1 to IS 16703:2017 - (Textiles – HDPE/PP Woven Sacks for packaging 25 Kg polymer materials)

1. Amendment No. 1 to IS 16703:2017 has been published. The last date for implementation of the amendment is **29 Jan 2020**.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment **within a week of issuance of these guidelines**.
3. The significant changes in the amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Requirement
4.3	Requirement for manufacture of sacks has been modified to mention which type of sacks (gusseted/pillow type) shall be manufactured from which type of fabric (gusseted tubular/flat tubular)
4.4	The limits for lamination overhang have been modified
Table 1 SI No (i) (d)	The characteristic Bottom fold length (f) for which no requirements were defined, has been removed
6.2	Requirement for packaging of sacks in bales has been modified
Table 2	Note under Table 2: Sample Size and Criteria for Conformity has been modified

4. There are no changes in the existing SIT.
5. The guidelines for implementation of the amendment is given below:

A. LICENSEES:

- (i) All Licensees shall implement the amendment by **29 Jan 2020**. BOs shall ensure that no Licences are under operation as per IS 16703:2017 without the amendment after **29 Jan 2020**.
- (ii) Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports or Test Certificates, as applicable. Verification of implementation of the amendment, wherever required, may be done during the next visit **which may normally be completed within six months of the last date of concurrent running**.
- (iii) If the Licensee fails to complete all actions by **29 Jan 2020** it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if

the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.

- (ii) Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only upto **29 Jan 2020** and for such cases Applicant shall give a declaration that they will implement the amendment by **29 Jan 2020**.
- (iii) Beyond **29 Jan 2020** no Licence shall be granted without consideration of the amendment.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
 - (ii) However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only upto the date of implementation of the amendment by the licensee or upto **29 Jan 2020** whichever is earlier.
6. The above guidelines come into force with immediate effect.

Aditya Das
Sc. C

Head (CMD-2)
DDG (Certification)

AMENDMENT NO. 1 AUGUST 2019
TO
IS 16703 : 2017 TEXTILES — HIGH DENSITY
POLYETHYLENE (HDPE)/POLYPROPYLENE (PP)
WOVEN SACKS FOR PACKAGING OF 25 Kg POLYMER
MATERIALS — SPECIFICATION

(Page 1, clause 4.3) — Substitute the following for the existing clause:

‘4.3 Sacks

The sacks shall be produced from tubular fabric woven as tube on a circular loom and cut to the required length. Gusseted tubular fabric shall be used for production of gusseted sacks, whereas, flat tubular fabric shall be used for production of pillow type sacks. For packaging specific polymer materials in powder form and also sacks with liner, pillow type sacks are preferred. Figure 1 shows typical dimensional designations for gusseted sack.’

(Page 2, clause 4.4, sentence 3) — Substitute the following for the existing sentence:

‘The lamination overhang at both edges shall be trimmed uniformly and the overhang shall be minimum 5 mm and not more than 10 mm after trimming.’

[Page 3, Table 1, Sl No. (i)(d)] — Delete.

(Page 3, clause 6.2) – Substitute the following for the existing clause:

‘6.2 Packaging

The sacks shall be packed to form a bale suitably wrapped and secured. The bale shall contain 250 or 500 sacks or as agreed to between the buyer and the seller.’

(Page 4, Table 2, Note) – Substitute the following for the existing Note:

‘NOTE – If the number of the bales in a consignment exceeds 500, the same shall be split into number of lots each comprising maximum of 500 bales.’

(TXD 23)