

**केन्द्रीय मुहर विभाग-2**

हमारा संदर्भ : के.मु.वि.-2/16:1381(भाग 1)

01 04 2018

**विषय: आई एस 1381(भाग 1):2003 के संशोधन संख्या 1 का अनुपालन ।**

सभी क्षेत्रीय/शाखा कार्यालयों से आग्रह किया जाता है कि उपरोक्त विषय से संबन्धित संलग्न परिपत्र का संज्ञान लें ।

(अदाने खरासी)  
वैज्ञानिक सी

प्रतिलिपि: संलग्न

**प्रमुख (सीएमडी-2)**

सभी क्षेत्रीय/शाखा कार्यालयों को परिचालित

प्रतिलिपि : आई टी एस विभाग - बी आई एस इंटरनेट पर डालने हेतु

**CENTRAL MARKS DEPARTMENT-2**

Our ref: CMD-2/16: 1381(भाग 1)

01 04 2018

**Subject: Implementation of Amendment No. 1 to IS 1381(भाग 1):2003**

This has reference to the subject stated above. ROs/BOs may kindly take note of the attached circular.

(Adane Khraasi)  
Scientist-C

Copy: Enclosed

**Head (CMD-2)**

All ROs/BOs

Copy to: ITS for hosting on BIS Intranet.

SCHEME OF TESTING AND INSPECTION  
FOR CERTIFICATION OF  
NARROW NECKED BOILING FLASKS  
ACCORDING TO 1381(Pt 1):2003  
(Incorporating Amendment No. 1)

1. **Laboratory** - A laboratory shall be maintained which shall be suitably equipped and staffed to carry out the different tests in accordance with the methods given in the Indian standards.
2. **Test Records** - All records of analysis and tests shall be kept in suitable forms approved by the Bureau of Indian Standards (BIS).
  - 2.1 Copies of any records that may be required by BIS shall be made available at any time on request.
  - 2.2 **Quality Control** - It is recommended that, as far as possible, Statistical Quality Control (SQC) methods may be used for controlling the quality of the product as envisaged in this Scheme [See IS 397 (Part 1):2003, IS 397 (Part 2):2003 and IS 397 (Part 3):2003].
    - 2.2.1 All instruments/equipments are required to be brought under calibration control, as per frequency to be decided depending upon the usage.
  - 2.3 In addition, effort should be made to gradually introduce a Quality Management System in accordance with IS/ISO 9001:2000.
3. **Standard Mark** - The Standard Mark(s) as given in Column (1) of the first Schedule of the licence shall be inscribed on each flask by either ceramic glass transfer or etched, or printed on the label applied to the flask, as on the container of (Product) or printed on the label applied to the flask, as the case may be, provided always that the material in each container to which this mark is applied conforms to every requirement of the specification.
4. **Marking** - In addition, the following information should be given on each container or on the label attached to it:
  - a) Nominal Capacity of the flask followed by 'ml';
  - b) Date of manufacture and/or identification number on the Packages;

**AMENDMENT NO. 1 APRIL 2005**  
**TO**  
**IS 1381 (PART 1): 2003/ISO 1773: 1997 LABORATORY**  
**GLASSWARE — NARROW-NECKED**  
**BOILING FLASKS**  
*(Second Revision)*

*(Second cover page, para 2)* — Insert the following para after para 2:

'BIS Certification Marking clause is given in National Annex A.'

*(Page 5, Annex A)* — Add the following at the end of the text:

**'NATIONAL ANNEX A**

*BIS Certification Marking* — The product may also be marked with the Standard Mark.

The use of the Standard Mark is governed by the provisions of *Bureau of Indian Standards Act, 1986* and the Rules and Regulations made thereunder. The details of conditions under which the licence for the use of Standard Mark may be granted to manufacturers or producers may be obtained from the Bureau of Indian Standards.'