केन्द्रीय मुहर विभाग - ॥।

हमारा संदर्भ- केन्द्रीय मुहर विभाग-3/16: IS 2347 03 फरवरी 2020

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाईन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

> (राकेश कुमार) वैज्ञानिक 'सी' (के मु वि III)

<u>प्रमुख (के मु वि III)</u>

सभी क्षेत्रीय/शाखा कार्यालय आई टी एस विभाग — बीआईएस इंट्रानेट पर अपलोड करने हेतू

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 2347

03 Feb 2020

Subject: Guidelines for implementation of Amendment No 3 to IS 2347: 2017

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar) Sc. C (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

Copy to: ITS for hosting on Intranet

CENTRAL MARKS DEPARTMENT III

Our Ref: CMD III/16: IS 2347

03 Feb 2020

Subject: Guidelines for implementation of Amendment No. 3 to IS 2347: 2017 Domestic Pressure Cookers

- 1. Amendment No. 3 to IS 2347: 2017 has been published. The last date for implementation of the amendment is 18 June 2020.
- 2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment within a week of issuance of these guidelines.
- 3. The significant changes in the amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Requirement
Cl.4	Now, Pressure cooker with integral electrical heating device, of
	nominal capacity 1 lit to 10 lit, is also covered in this Standard.
Cl. 5.1.1	Stainless steel material as per IS 15997 is added in material allowed
Cl. 5.7	Stainless steel material as per IS 6527 and as per IS 6603 is added in
	material allowed
Cl. 8.5	Acceptance criteria of burst test has been elaborated
Cl. 8.11.1	• Ceramic coating and high temperature resistant liquid coating has
	been added as external coating
	• Requirements for external coating have been changed. Applicable
	tests (Thickness test, salt water corrosion test, adhesion test) as per
	IS 9730 and conformity as per IS 9806 have been introduces
Cl. 8.11.1.1	Thermal shock test has been added for external coating
Cl. 8.13	For pressure cooker with integral electrical heating device,
	requirements as per IS 302-2-15 have been specified

- 4. Consequent upon issuance of the amendment, existing product manual has been revised as Doc: PM/IS 2347/2/January 2020.
- 5. The guidelines for implementation of the amendment is given below:

A. <u>LICENSEES</u>:

- (i) All Licensees shall implement the amendment by 18 June 2020. BOs shall ensure that no Licences are under operation as per IS 2347:2017 without the amendment after 18 June 2020. The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.
- (ii) Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports or Test Certificates, as applicable. Verification of implementation of the amendment, wherever required, may be done during the next visit which may normally be completed within six months of the last date of concurrent running.

(iii) If the Licensee fails to complete all actions by 18 June 2020 it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.
- (ii) Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only upto 18 June 2020 and for such cases Applicant shall give a declaration that they will implement the amendment by 18 June 2020.
- (iii) Beyond 18 June 2020 no Licence shall be granted without consideration of the amendment.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- (ii) However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only upto the date of implementation of the amendment by the licensee or upto 18 June 2020 whichever is earlier.
- 6. The above guidelines come into force with immediate effect.

(Rakesh Kumar) Sc C

Head (CMD III) DDG (Certification)