

## केन्द्रीय मुहर विभाग -2

संदर्भ -: के.वि.मु.-2/16: 4605

29 01 2021

**विषय: संशोधित IS 4605:2020 के अनुपालन के दिशा निर्देश**

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशा निर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीयशाखा कार्यालयों से अनुरोध है की उपरोक्त दिशानिर्देशों का अनुपालन तत्काल प्रभाव से सुनिश्चित/करें।

(आदित्य दास)  
वैज्ञानिक D

**प्रमुख (CMD 2)**

**सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/LPPD/TXD**

## CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:4605

29 01 2021

**Subject: Guidelines for implementation of Revised IS 4605:2020**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

(Aditya Das)  
Scientist D

**Head (CMD-2)**

**All ROs/BOs/Labs/TXD/LPPD**

## CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 4605

29 01 2021

### **Subject: Guidelines for implementation of Revised IS 4605:2020 - Crepe Bandage**

1. IS 4605:1981 has been revised as IS 4605:2020 and has been published. The last date for implementation of the revised Standard is **27 June 2021** after which the old Standard shall stand withdrawn.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines.**
3. The significant changes in the revised Standard as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Clause	Change
3, 4	Requirement of material and tolerance for dimension have been modified
5,6	Requirement of manufacture, workmanship and finish have been modified.
8.1, 8.2, 8.5	Requirement and test method of threads per stated length, weight per unit area and breaking load have been modified.
8	Requirement of stretchability, recovery and loss of scouring have been excluded.
8.3, 8.6, 8.7	Test method and requirement for elasticity, water soluble substances and ether soluble substances have been specified.
10	Sampling and criteria for conformity has been specified
9,11	Marking and packing clause has been modified.

4. Consequent upon the issuance of the revised Standard, existing STI has been revised as a Scheme of Inspection and Testing (SIT) which is being circulated separately as part of the Product Manual.
5. The guidelines for implementation of the revised Standard are given below:

#### **A. LICENSEES:**

- (i) All Licensees shall implement the revised Standard by **27 June 2021**. BOs shall ensure that no Licences are under operation as per the old Standard after **27 June 2021**.
- (ii) Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports. Verification of implementation of the revised Standard, wherever required, may be done during the next visit **which may normally be completed within six months of the last date of concurrent running.**

- (iii) If the Licensee fails to complete all actions by **27 June 2021** it shall be dealt with as per the prevailing guidelines.

**B. APPLICATIONS FOR GRANT OF LICENCE:**

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall from such Applicants also be obtained that in new test requirements, Licence will not be granted by BIS as per the old version.
- (ii) Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only upto **26 June 2021** and for such cases Applicant shall give a declaration that they will implement the revised Standard by **27 June 2021**.
- (iii) Beyond **27 June 2021** no Licence shall be granted as per the old Standard.

**C. CHANGE IN SCOPE OF LICENCE:**

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- (ii) However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only upto the date of implementation of the revised Standard or upto **27 June 2021** whichever is earlier.

6. The above guidelines come into force with immediate effect.

**Aditya Das**  
**Sc. D**

**Head (CMD-2)**  
**DDG (Certification)**