

केन्द्रीय मुहर विभाग-2

संदर्भ -: केमूवी-2/16:16208

01 03 2021

विषय: IS 16208:2015 के amendment no. 3 के अनुपालन के दिशा निर्देश

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशा निर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशा निर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**आदित्य दास
वैज्ञानिक D**

प्रमुख (केमूवी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/TXD/LPPD

CENTRAL MARKS DEPARTMENT-2

OurRef:CMD-2/16:16208

01 03 2021

Subject: Guidelines for implementation of amendment no. 3 to IS 16208:2015

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Aditya Das)
Scientist D**

Head (CMD-2)

All ROs/BOs/Labs/TXD/LPPD

CENTRAL MARKS DEPARTMENT-2

OurRef:CMD-2/16:16208

Date: 01 03 2021

**Subject: Guidelines for implementation of Amendment no. 3 to IS 16208:2015 –
(HDPE/PP Woven Sacks for Packaging 10 kg, 15 kg, 20 kg, 25 kg and 30 kg
foodgrains)**

1. Amendment no. 3 to IS 16208:2015 has been published. The amendment shall be implemented with effect from **3 Aug 2021**.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment **within a week of issuance of these guidelines**.
3. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Change
3.2	Requirement for fabric has been modified to incorporate requirement for mesh, weight and tolerance on weight for woven fabric

4. No change is required in existing SIT on account of this amendment.
5. The guidelines for implementation of the amendment is given below:

A. LICENSEES:

- (i) All Licensees shall implement the amendment by **3 Aug 2021**. BOs shall ensure that no Licences are under operation as per IS 16208:2015 without the amendment after **3 Aug 2021**.
- (ii) Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports or Test Certificates, as applicable. Verification of implementation of the amendment, wherever required, may be done during the next visit.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.
- (ii) Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only upto **2 Aug 2021** and for such cases Applicant shall give a declaration that they will implement the amendment by **3 Aug 2021**.
- (iii) Beyond **3 Aug 2021** no Licence shall be granted without consideration of the amendment.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- (ii) However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only up to the date of implementation of the amendment by the licensee or upto **3 Aug 2021** whichever is earlier.

6. The above guidelines come into force with immediate effect.

Aditya Das
Sc. D

Head (CMD-2)
DDG (Certification)

AMENDMENT NO. 3 FEBRUARY 2021

TO

IS 16208 : 2015 TEXTILES — HIGH DENSITY POLYETHYLENE (HDPE) / POLYPROPYLENE (PP) WOVEN SACKS FOR PACKAGING 10 KG, 15 KG, 20 KG, 25 KG AND 30 KG FOODGRAINS — SPECIFICATION

(Page 1, clause 4.2) — Substitute the following for the existing clause:

‘4.2 Fabric

The fabric used in the manufacture of HDPE/PP woven sacks shall be woven as a tube on circular looms from HDPE/PP tapes having width of 2.5 mm (tolerance of ± 5 percent) conforming to IS 6192 and IS 11197 respectively, and linear density of 94tex (850 denier). The woven fabric shall be of mesh 12×12 and 90 g/m^2 weight (with a tolerance of ± 3 percent on weight). The denier of HDPE/PP tape used in the manufacture of woven fabric/sacks shall be subjected to the following tolerances:

- a) ± 10 percent on individual value, and
- b) ± 5 percent on average.

The construction particulars of fabric shall be as given in Table 1. Also the construction particulars specified are expected to ensure aeration of foodgrains. The fabric shall be woven with anti-slip pattern (*see* Fig. 1) to avoid oozing of grains out of the sacks and for better stackability.’