

केन्द्रीय मुहर विभाग-2

हमारा संदर्भ : के.मु.वि.-2/16: 8654

26 08 2019

विषय: संशोधित IS 8654:2019 – Automotive Hydraulic Brake Fluid, Heavy duty – Specification (Third Revision) के अनुपालन के दिशा निर्देश

उपरोक्त विषय के संदर्भ में परिपत्र अवलोकन हेतु संलग्न है।

(आदित्य दास)
वैज्ञानिक-सी

प्रमुख (के मु वि-2)

सभी क्षेत्रीय/शाखा कार्यालयों को परिचालित

प्रतिलिपि:

आई टी एस विभाग - बीआईएस इंटरनेट पर अपलोड करने के लिए -

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 8654

26 08 2019

Subject: Guidelines for implementation of revised IS 8654:2019 – Automotive Hydraulic Brake Fluid, Heavy duty – Specification (Third Revision)

Please find enclosed circular regarding above subject for kind consideration.

(Aditya Das)
Sc. 'C' (CMD-2)

Head (CMD-2)

Circulated to all ROs/BOs

Copy to: ITS for hosting on BIS Intranet

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:8654

23 08 2019

Subject: Guidelines for implementation of revised IS 8654:2019 – Automotive Hydraulic Brake Fluid, Heavy duty – Specification (Third Revision)

1. IS 8654:2001 has been revised as IS 8654:2019 and has been published. The revised standards is to be implemented **with immediate effect**.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines**.
3. The significant changes in the revised Standard as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Cl. No.	Changes
4.4	Provision of shelf life has been added in which it is specified that shelf life of the product may be 12 months, provided, if it is packed, sealed and stored in ambient conditions
Cl 4.3, SI No (iii), Table 1	Reference to viscosity measurement of the brake fluid sample by Stabinger viscometer (ASTM D 7042) has been included.

4. Consequent upon the issuance of the revised Standard, Scheme of Inspection and Testing (SIT) as per revised IS has been prepared and is being circulated separately.
5. The guidelines for implementation of the revised Standard is given below:

A. LICENSEES:

- (i) All Licensees shall implement the revised Standard **with immediate effect**. BOs shall ensure that no Licences are under operation as per the old Standard.
- (ii) Verification of implementation of the revised Standard, wherever required, may be done during the next visit **which may normally be completed within six months of the last date of concurrent running**.
- (iii) If the Licensee fails to complete all actions it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the

Application may be processed accordingly. An undertaking shall from such Applicants also be obtained that in new test requirements, Licence will not be granted by BIS as per the old version.

- (ii) Applications which are recorded henceforth may be processed only as per the revised Standard.
- (iii) Henceforth, no Licence shall be granted as per the old Standard.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

6. The above guidelines come into force with immediate effect.

**Aditya Das
Sc. C**

**Head (CMD-2)
DDG (Certification)**