

**भारतीय मानक ब्यूरो**  
**(केंद्रीय मुहर विभाग III)**

हमारा संदर्भ : सी एम डी - III/16 : 432 (पार्ट 2)

06 अगस्त 2019

विषय : आई एस 432 (Part 2) : 1982 के संशोधन संख्या 3 के अनुपालन लिए दिशानिर्देश ।

इसे उपरोक्त विषय का संदर्भ प्राप्त है।

सक्षम प्राधिकारी ने आई एस 432(Part 2) : 1982 के संशोधन संख्या 3 के अनुपालन हेतु दिशानिर्देश को अनुमोदित कर दिया है। पुनरीक्षित प्रोडक्ट मैन्युअल बीआईएस वेबसाइट पर प्रदर्शित किया गया है।

सभी शाखा कार्यालयों से अनुरोध है की उपरोक्त दिशानिर्देश का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(एस डी राणे)  
वैज्ञानिक ई (सी एम डी-III)

**प्रमुख (सी एम डी- III)**  
सभी क्षेत्रीय /शाखा कार्यालय

प्रतिलिपि : आई टी एस विभाग - बी आई एस इंटरनेट पर डालने हेतु।

**BUREAU OF INDIAN STANDARDS**  
**(Central Marks Department-III)**

Our Ref: CMD-III/16 : 432(Part 2)

06 August 2019

**Subject: Guidelines for implementation of Amendment No. 3 to IS 432 (Part 2):1982 'Mild steel and medium tensile steel bars and hard drawn steel wire for concrete reinforcement –Hard Drawn Steel Wire'.**

This has reference to the subject mentioned above.

The Competent Authority has approved guidelines for implementation of **Amendment No. 3 to IS 432 (Part 2) :1982**. Revised Product Manual is hosted on BIS website.

All BOs are requested to ensure the implementation of the above guidelines with immediate effect.

(S. D. Rane)  
Sc-E (CMD-III)

**Head (CMD-III)**

**Circulated to: All ROs/BOs**

**Copy to: ITS – for hosting on Intranet please**

## CENTRAL MARKS DEPARTMENT III

Our Ref: CMD III/16: 432 (Part 2)

02 August 2019

**Subject: Guidelines for implementation of Amendment No. 3 to IS 432 (Part 2) : 1982 ‘Specification for Mild Steel and Medium Tensile Steel Bars and Hard –Drawn Wire for Concrete Reinforcement – Part 2 Hard – Drawn Steel Wire’**

1. Amendment No. 3 to IS 432 (Part 2) : 1982 has been published. The last date for implementation of the amendment is 09 September 2019.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment **within a week of issuance of these guidelines.**
3. The significant changes in the amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

| Clause              | Requirement   |
|---------------------|---|
| 0.4                 | Foreword: Reference to ISO 7801 is given as equivalent ISO standard to IS 1716 for Method of reverse bend test for metallic wire.             |
| 8.2                 | Reference to IS 1608 (Part 1) : 2018 included for IS 1521 : 1972. (This Standard was included in forward vide amendment no 1, December 2004). |
| 8.3                 | Reference to IS 1716 : 1985 updated   |
| Foot note at page 6 | Title of IS 1608(Part 1) : 2018 and IS 1716 : 1985 updated  |
| 9.1                 | Reference to IS 1387 : 1993 updated   |
| Foot note at page 7 | Title of IS 1387 : 1983 updated   |
| 10.2                | Marking clause revised as per BIS Act, 2016.  |

4. There are no changes in the existing SIT contained in the Product Manual. However, the existing Product Manual has been revised as Doc: PM/IS 432 (Part 2)/2/August 2019 considering the number of amendments.
5. The guidelines for implementation of the amendment is given below:

### **A. LICENSEES:**

- (i) All Licensees shall implement the amendment by 09 September 2019. BOs shall ensure that no Licences are under operation as per IS 432 (Part 2) : 1982 without the amendment after 09 September 2019. **The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.**
- (ii) Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports or Test Certificates, as applicable.

Verification of implementation of the amendment, wherever required, may be done during the next visit **which may normally be completed within three**

(iii) **months of the last date of concurrent running.**

(iv) If the Licensee fails to complete all actions by 09 September 2019 it shall be dealt with as per the prevailing guidelines.

**B. APPLICATIONS FOR GRANT OF LICENCE:**

(i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.

(ii) Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only upto 09 September 2019 and for such cases Applicant shall give a declaration that they will implement the amendment by 09 September 2019.

(iii) Beyond 09 September 2019 no Licence shall be granted without consideration of the amendment.

**C. CHANGE IN SCOPE OF LICENCE:**

(i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

(ii) However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only upto the date of implementation of the amendment by the licensee or upto 09 September 2019 whichever is earlier.

6. The above guidelines come into force with immediate effect.

(S D Rane)  
Sc-E (CMD-III)

**Head (CMD III)**  
**DDG (Certification)**