

## केन्द्रीय मुहर विभाग- III

हमारा संदर्भ- सीएमडी -III/16: IS 1341

19 जुलाई 2018

विषय -पुनरीक्षित आई एस 1341 : 2018 के परिपालन लिए दिशानिर्देश ।

इसे उपरोक्त विषय का संदर्भ है।

सक्षम प्राधिकारी ने पुनरीक्षित आई एस 1341 : 2018 के अनुसार उत्पाद के प्रमाणन हेतु दिशानिर्देश जारी किए हैं ।

सभी संबंधित पक्षकारों से अनुरोध है कि इसका अनुपालन तत्काल प्रभाव से सुनिश्चित करें ।

(एस डी राणे)  
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आई टी एस विभाग — बीआईएस इंटरनेट पर डालने हेतू

### CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-III/16: IS 1341

19 July 2018

**Subject: Implementation of revised IS 1341 : 2018**

This has reference to the subject mentioned above.

The Competent Authority has approved the guidelines for implementation of revised IS 1341 : 2018.

All concerned are requested to ensure compliance of above guidelines with immediate effect.

(S D Rane)  
Sc-E (CMD- III)

Head (CMD-III)

Circulated to all RO/BO

Copy to: ITS for hosting on BIS Intranet.

## CENTRAL MARKS DEPARTMENT III

**Our Ref: CMD III/16: 1341**

**17 July 2018**

**Subject: Guidelines for implementation of Revised IS 1341 : 2018 ‘ Steel butt hinges’.**

1. IS 1341 : 1992 has been revised as IS 1341 : 2018 and has been published. The last date for implementation of the revised Standard is **15 October 2018** after which the old Standard shall stand withdrawn.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about the revised Standard.
3. The significant changes in the revised Standard as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Clause	Requirement
<b>3</b>	Lightweight (LWU) unequal flap hinges and Medium weight (MWU) unequal flap hinges added as new varieties.
<b>4</b>	IS reference to various raw material is updated with updation of latest defined grades.
<b>5</b>	Dimensions and tolerance for Lightweight (LWU) unequal flap hinges and Medium weight (MWU) unequal flap hinges added as Table 3 and Table 4.
<b>6.4</b>	Provision for supply of hinges without hole as per customer requirements included.
<b>9</b>	Note for providing guidelines for maintenance and care of steel butt hinges as per Annex C to customer included.

4. Consequent upon the issuance of the revised Standard, existing STI has been revised SIT Doc: **SIT/IS 1341/1, JULY 2018** as per IS 1341 : 2018 .
5. The guidelines for implementation of the revised Standard is given below:

**A. For Licensees:**

- (i) All Licensees shall switchover to the revised Standard by **15 October 2018**. BOs shall ensure that no Licences are under operation as per the old Standard after **15 October 2018**.
- (ii) Licensees shall confirm conformance to the additional/modified requirements through In-house/ Independent Test Reports or Test Certificates, as applicable. Verification of additional requirements and facilities, if any, may be done during the next visit.
- (iii) In case of non-implementation of the revised Standard by **15 October 2018**, necessary actions may be initiated.

**B. For Applicants:**

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration from the Applicant may be obtained to that effect and the Application may be processed accordingly. An undertaking from such Applicants shall also be obtained that if the sample fails in new test requirements, Licence will not be granted by BIS as per the old version.
- (ii) Applications, which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per old Standard shall be permitted only upto 15 October 2018 and for such cases Applicant shall give a declaration that they will switchover to revised Standard by 15 October 2018.
- (iii) Beyond 15 October 2018 no Licence shall be granted as per the old Standard.

**C. For Inclusions:**

- (i) For Inclusion of New Varieties, the relevant provisions as given above for Applicants shall apply.
  - (ii) However, processing of Inclusions as per the old Standard shall be permitted only upto the date of switchover to the revised Standard or upto 15 October 2018 whichever is earlier.
6. The above guidelines come into force with immediate effect.

**(S D Rane)**  
**Sc-E (CMD-III)**

**Head (CMD III)**

**DDG (Certification)**