

## केन्द्रीय मुहर विभाग-2

हमारा संदर्भ : के.मु.वि.-2/16: 4658

08 04 2019

**विषय: संशोधित IS 4658:2019 - Specification for Coated Paper and Board (Art and Chromo ) (Second Revision) के अनुपालन के दिशा निर्देश**

1. उपरोक्त विषय के संदर्भ में परिपत्र अवलोकन हेतु संलग्न है।

(आदित्य दास)  
वैज्ञानिक सी (सी एम डी-2)

प्रमुख (के.मु.वि.-2)

सभी क्षेत्रीय/शाखा कार्यालयों/ सी एच डी/एलपिपिडी को इंटरनेट के माध्यम से परिचालित

प्रतिलिपि:

आई टी एस विभाग - बीआईएस इंटरनेट पर अपलोड करने के लिए

## **CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16: 4658

08 04 2019

**Subject: Guidelines for implementation of Revised IS 4658:2019 - Specification for Coated Paper and Board (Art and Chromo ) (Second Revision)**

1. Please find enclosed circular regarding above subject for kind consideration.

(Aditya Das)  
Sc. 'C' (CMD-2)

Head (CMD-2)

Circulated to all ROs/BOs/CHD/LPPD

Copy to: ITS for hosting on BIS Intranet

## CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:4658

08 04 2019

### **Subject: Guidelines for implementation of Revised IS 4658:2019 - Specification for Coated Paper and Board (Art and Chromo) (Second Revision)**

1. IS 4658:1988 has been revised as IS 4658:2019 and has been published. The last date for implementation of the revised Standard is **5 Oct 2019** after which the old Standard shall stand withdrawn.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines**.
3. The significant changes in the revised Standard as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

| Cl. No. | Requirement                             | Changes   |
|---------|---|---|
| 4       | Types                                   | The material has been categorized into two types depending upon finish i.e. Gloss finish or Matt finish for which certain properties are different.   |
| 5.2     | Tolerance on thickness                  | The tolerance requirements have been changed  |
| 5.3     | Substance                               | Tolerance requirements have been changed  |
| 5.5     | Requirements for coated paper and board | -Test method standards have been changed for all tests except Gloss<br>-Requirements for Surface pH, brightness, Cobb value of coated paper and board have been modified<br>- New Requirements for picking velocity (optional) and Smoothness PPS have been added |

4. Consequent upon the issuance of the revised Standard, existing Product Manual/SIT is being revised and will be circulated shortly.
5. The guidelines for implementation of the revised Standard is given below:

#### **A. LICENSEES:**

- (i) All Licensees shall implement the revised Standard by **5 Oct 2019**. BOs shall ensure that no Licences are under operation as per the old Standard after **5 Oct 2019**. **The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.**
- (ii) Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports or Test Certificates, as applicable. Verification of implementation of the revised Standard, wherever required, may be done

during the next visit **which may normally be completed within six months of the last date of concurrent running.**

- (iii) If the Licensee fails to complete all actions by **5 Oct 2019** it shall be dealt with as per the prevailing guidelines.

**B. APPLICATIONS FOR GRANT OF LICENCE:**

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall from such Applicants also be obtained that in new test requirements, Licence will not be granted by BIS as per the old version.
- (ii) Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only upto **5 Sept 2019** and for such cases Applicant shall give a declaration that they will implement the revised Standard by **5 Oct 2019**.
- (iii) Beyond **5 Oct 2019** no Licence shall be granted as per the old Standard.

**C. CHANGE IN SCOPE OF LICENCE:**

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- (ii) However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only upto the date of implementation of the revised Standard or upto **5 Oct 2019** whichever is earlier.

6. The above guidelines come into force with immediate effect.

**Aditya Das  
Sc. C**

**Head (CMD-2)  
DDG (Certification)**