

## केन्द्रीय मुहर विभाग – III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-III/16: IS 204 (Part 1)

03 April 2019

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालय से आग्रह है कि गाइडलाईन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(एस डी राणे)  
वैज्ञानिक 'ई' (सी एम डी-III)

प्रमुख (सी एम डी-III)

सभी क्षेत्रीय/शाखा कार्यालय

आई टी एस विभाग — बीआईएस इंटरनेट पर अपलोड करने हेतू

## CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-III/16: IS 204 (Part 1)

03 April 2019

Subject: Guidelines for implementation of Amendment No. 3 to IS 204 (Part 1) : 1991  
'Tower Bolts – Ferrous Metals'

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the guidelines with immediate effect.

(S D Rane)  
Sc-E (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

Copy to: ITSD - For hosting on BIS Intranet please

## CENTRAL MARKS DEPARTMENT III

Our Ref: CMD III/16: 204 (Part 1)

03 April 2019

**Subject: Guidelines for implementation of Amendment No. 3 to IS 204 (Part 1) : 1991 ‘Tower Bolts – Ferrous Metals’**

1. Amendment No. 4 to IS 204 (Part 1) : 1991 has been published. The last date for implementation of the amendment is **04 June 2019**.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment **within a week of issuance of these guidelines**.
3. The significant changes in the amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Requirement
<b>7.1</b>	Reference to revised IS 1068 : 1993 is given.
<b>Table 5</b>	Grades and reference to revised Standard given for all raw materials
<b>Annex-A</b>	Annex-A is updated

4. Consequent upon issuance of the amendment, existing STI has been revised as Doc: SIT/204(Part 1)/1, March 2019.
5. The guidelines for implementation of the amendment is given below:

### **A. LICENSEES:**

- (i) All Licensees shall implement the amendment by **04 June 2019**. BOs shall ensure that no Licences are under operation as per IS 204 (Part 1) : 1991 without the amendment after **04 June 2019**. **The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.**
- (ii) Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports or Test Certificates, as applicable. Verification of implementation of the amendment, wherever required, may be done during the next visit **which may normally be completed within three months of the last date of concurrent running.**
- (iii) If the Licensee fails to complete all actions by **04 June 2019** it shall be dealt with as per the prevailing guidelines.

## **B. APPLICATIONS FOR GRANT OF LICENCE:**

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.
- (ii) Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only upto **04 June 2019** and for such cases Applicant shall give a declaration that they will implement the amendment by **04 June 2019**.
- (iii) Beyond **04 June 2019** no Licence shall be granted without consideration of the amendment.

## **C. CHANGE IN SCOPE OF LICENCE:**

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- (ii) However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only upto the date of implementation of the amendment by the licensee or upto **04 June 2019** whichever is earlier.

6. The above guidelines come into force with immediate effect.

**(S D Rane)**  
**Sc-E**

**Head (CMD III)**

**DDG (Certification)**