# भारतीय मानक Indian Standard

# पोल्ट्री के लिए लेग बैंड — विशिष्टि

IS 6545: 2024

(पहला पुनरीक्षण)

# Leg Band for Poultry — Specification

(First Revision)

ICS 65.020.30

© BIS 2024



भारतीय मानक ब्यूरो BUREAU OF INDIAN STANDARDS मानक भवन, 9 बहादुर शाह ज़फर मार्ग, नई दिल्ली - 110002 MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG NEW DELHI - 110002

www.bis.gov.in www.standardsbis.in

#### **FOREWORD**

This standard (First Revision) was adopted by the Bureau of Indian Standards after the draft finalized by the Animal Husbandry and Equipment Sectional Committee had been approved by the Food and Agriculture Division Council.

Leg bands are essential tools in poultry management, aiding in the identification and tracking of individual birds within a flock. These small, durable bands are typically made of materials like plastic or metal. Each band features a unique numbering system or color coding, allowing farmers, breeders, or researchers to monitor aspects such as age, breed, and health. This aids in record-keeping, disease control, and breeding programs.

To ensure the uniformity in the size and material of leg band, a need was felt to develop a national standard to help the poultry farmers, breeders or researcher selecting a better quality leg band and ensuring it's durability. Accordingly, this standard was first published in 1972.

In this revision, following modifications have been incorporated keeping in view the technological advancement in the field so far and the standard has been brought out in the latest style and format of the Indian Standards.

- a) Material requirements have been updated as per the recent industrial practices;
- Additional clause has been added to include the precautions at the time of application and thereafter too;
   and
- c) Marking clause has been modified by including correspondence address and phone number of manufacturer.

The composition of the Committee responsible for formulation of this standard is given in Annex A.

For the purpose of deciding whether a particular requirement of this standard is complied with, the final value observed or calculated, expressing the result of a test or analysis, shall be rounded off in accordance with IS 2:2022 'Rules for rounding off numerical values (*second revision*)'. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

# Indian Standard

# LEG BAND FOR POULTRY — SPECIFICATION

( First Revision )

#### 1 SCOPE

This standard specifies dimensional requirements, material requirements, and other requirements for leg bands for poultry.

### **2 DIMENSIONS**

As shown in Fig. 1 and Fig. 2.

#### 3 MATERIALS

- **3.1** Leg band shall be made of aluminum, brass, or plastic.
- **3.2** Thickness of aluminum leg band or brass leg band shall be in range of 0.63 mm to 0.83 mm.
- **3.2** Fully annealed aluminum leg band having thickness in the range of 0.015 mm to 0.017 mm shall be used for quails.
- **3.3** Minimum thickness of plastic leg band or thermoplastic polyurethane (TPU) leg band shall be 1 mm.
- **3.4** Material should be cold resistant, frost-resistant, heat-resistant, non-toxic, durable, and not easy to wear and can be reused.

### **4 OTHER REQUIREMENTS**

### 4.1 Embossing

The numbers shall be embossed in the middle of the band (*see* Fig. 1) and shall be easily visible from a distance. The numbering pattern and color shall be as agreed to between the purchaser and the vendor.

#### 4.2 Holes

There shall be maximum 4 holes at one end in the center of the sheet to adjust according to the size of the leg of birds and at the other end, there shall be

projections to engage two adjacent holes. The projections shall be flat and shall not either drawn out or cupped. The bases of the projections shall be free from cracks and sharp turns. The distance between the centers of the two consecutive holes shall be not less than 5 mm. The distance between the end of the sheet and the first hole shall be not less than 3 mm.

# 5 PRECAUTIONS FOR SIZING OF LEG BANDS

- **5.1** Caution must be exercised to ensure that the right hole on the band is being used. The choice of hole used would determine how long the leg band would be when closed around the bird's leg and therefore the hole to be used must be chosen carefully keeping in mind the size of the bird's leg.
- **5.2** Over a period, the hole on the band, which is in use, must be changed to accommodate for the growing size of the bird's leg as per need.

# 6 MARKING

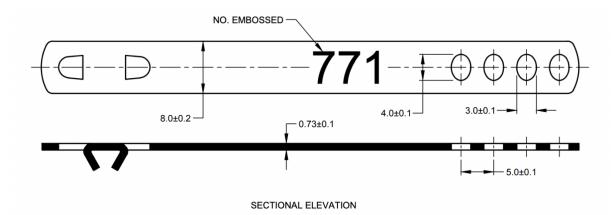
**6.1** The leg bands shall be clearly marked with the manufacturer's name or brand, alongside the manufacturer's phone number and correspondence address.

# 6.2 BIS Certification Marking

The product(s) conforming to the requirements of this standard may be certified as per the conformity assessment schemes under the provisions of the *Bureau of Indian Standards Act*, 2016 and the Rules and Regulations framed thereunder, and the products may be marked with the Standard Mark.

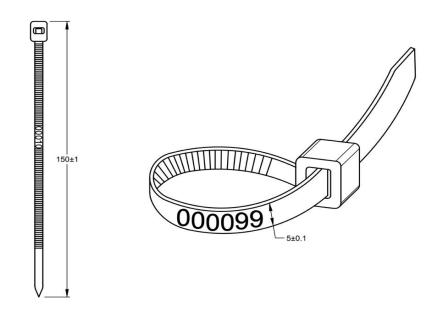
# 7 PACKING

The leg bands shall be packed in small cardboard boxes or wooden boxes, or the packing may be done as agreed to between the purchaser and the supplier.



All dimensions in millimeters.

FIG. 1 ALUMINUM/ BRASS LEG BAND FOR POULTRY



All dimensions in millimeters.

Fig. 2 Plastic/Thermoplastic Polyurethane (TPU) Leg Band for Poultry

IS 6545: 2024

# ANNEX A

(Foreword)

# **COMMITTEE COMPOSITION**

Animal Husbandry and Equipment Sectional Committee, FAD 32

Organization	Representative(s)
Sher-e-Kashmir University of Agricultural Sciences & Technology of Jammu, Jammu	DR BHUPENDRA NATH TRIPATHI (Chairperson)
All India Poultry Breeders Association, New Delhi	DR A. K. RAJPUT DR R. K. JAISWAL ( <i>Alternate</i> )
Animal Welfare Board of India, Faridabad	Ms Prachi Jain Dr Debalina Mitra ( <i>Alternate</i> )
Bihar Animal Sciences University, Patna	DR DEEP NARAYAN SINGH DR RANJANA SINHA (Alternate)
Department of Animal Husbandry and Dairying, Panchkula	DR BIRENDER SINGH LAURA DR RAJIV BANGER (Alternate)
Federation of Indian Animal Protection Organizations, New Delhi	DR SIRJANA NIJJAR DR DINESH MOHITE ( <i>Alternate</i> )
Guru Angad Dev Veterinary and Animal Sciences University, Ludhiana	DR NAVDEEP SINGH DR SIKH TEJINDER SINGH (Alternate)
ICAR - Central Avian Research Centre, Bareilly	DR JAGBIR SINGH DR JAIDEEP ROKADE (Alternate)
ICAR - Central Institute for Research on Buffaloes, Hisar	Dr R. K. Sharma Dr Sushil Kumar Phulia ( <i>Alternate</i> )
ICAR - Central Sheep and Wool Research Centre, Avikanagar	DR RANDHIR SINGH BHATT DR SROBANA SARKAR (Alternate)
ICAR - Directorate of Poultry Research, Hyderabad	Dr Santosh Haunshi Dr M. Niranjan ( <i>Alternate</i> )
ICAR - Indian Veterinary Research Institute, Izzatnagar, Bareilly	DR SUBRATA KUMAR GHOSH DR AMIT KUMAR ( <i>Alternate</i> )
ICAR - National Research Centre on Equines, Hisar	DR S. C. MEHTA DR THIRUMALA RAO TALLURI (Alternate)
ICAR - National Research Centre on Pig, Guwahati	DR R. THOMAS DR SUNIL KUMAR (Alternate)
Indian Poultry Equipment Manufacturers Association, Hyderabad	SHRI HARISH RAJARAM GARWARE SHRI ANIL SOMNATH DHUMAL (Alternate)
National Dairy Development Board, Anand	DR R. O. GUPTA DR A. V. HARIKUMAR ( <i>Alternate</i> )
National Dairy Research Institute, Karnal	DR ARUN KUMAR MISRA DR SURENDER SINGH LATHWAL (Alternate)

Organization

Representative(s)

National Egg Coordination Committee, New Delhi

SHRI AJIT SINGHD SHRI BHAGWATI SINGH (Alternate)

National Institute of Animal Nutrition and Physiology, Bengaluru

DR RAVIKIRAN G.

DR RAMACHANDRAN (Alternate)

DR BANDHANPREET KAUR (Alternate)

PETA India, Mumbai

DR KIRAN AHUJA

People for Animals, New Delhi SHRIMATI PRIYANKA BANGARI

SHRIMATI SHREYA PAROPKARI (Alternate I) SHRIMATI GAURI MAULEKHI (Alternate II)

Poultry Federation of India, Sonipat

SHRI RANPAL DHANDA

SHRI RAHUL KHATRI (Alternate)

Tamil Nadu Veterinary and Animal Sciences University,

Chennai

DR S. MEENAKSHISUNDARAM

DR M. R. SRINIVASAN (Alternate)

**BIS** Directorate General SHRIMATI SUNEETI TOTEJA, SCIENTIST 'E'/DIRECTOR

AND HEAD (FOOD AND AGRICULTURE) [REPRESENTING

DIRECTOR GENERAL (Ex-officio)]

Member Secretary SHRI PRADEEP SHARMA SCIENTIST 'B'/ASSISTANT DIRECTOR (FOOD AND AGRICULTURE), BIS

IS 6545: 2024

# Panel for Review of Standards on Poultry Equipment, Housing and Transport, FAD 32/P-3

Organization Representative(s)

ICAR - Directorate of Poultry Research, Hyderabad DR SANTOSH HAUNSHI (Convenor)

All India Poultry Breeders Association, New Delhi DR A. K. RAJPUT

Animal Welfare Board of India, Faridabad MS PRACHI JAIN

ICAR - Central Avian Research Centre, Bareilly DR JAIDEEP ROKADE

ICAR - Directorate of Poultry Research, Hyderabad DR M. NIRANJAN

Indian Poultry Equipment Manufacturers Association, Shri Harish Rajaram Garware

Hyderabad

National Egg Coordination Committee, New Delhi Shri Ajit Singh

National Institute of Animal Nutrition and Physiology, DR RAVIKIRAN G.

Bengaluru

PETA India, Mumbai DR KIRAN AHUJA

People for Animals, New Delhi MS SHREYA PAROPKARI

Poultry Federation of India, Sonipat Shri Ranpal Dhanda

This Page has been literationally left blank

This Page has been literationally left blank

#### **Bureau of Indian Standards**

BIS is a statutory institution established under the *Bureau of Indian Standards Act*, 2016 to promote harmonious development of the activities of standardization, marking and quality certification of goods and attending to connected matters in the country.

### Copyright

BIS has the copyright of all its publications. No part of these publications may be reproduced in any form without the prior permission in writing of BIS. This does not preclude the free use, in the course of implementing the standard, of necessary details, such as symbols and sizes, type or grade designations. Enquiries relating to copyright be addressed to the Head (Publication & Sales), BIS.

#### **Review of Indian Standards**

Amendments are issued to standards as the need arises on the basis of comments. Standards are also reviewed periodically; a standard along with amendments is reaffirmed when such review indicates that no changes are needed; if the review indicates that changes are needed, it is taken up for revision. Users of Indian Standards should ascertain that they are in possession of the latest amendments or edition by referring to the website-www.bis.gov.in or www.standardsbis.in.

This Indian Standard has been developed from Doc No.: FAD 32 (23607).

### **Amendments Issued Since Publication**

Amend No.	Date of Issue	Text Affected	

# **BUREAU OF INDIAN STANDARDS**

### **Headquarters:**

Manak Bhavan, 9 Bahadur Shah Zafar Marg, New Delhi 110002

Telephones: 2323 0131, 2323 3375, 2323 9402 Website: www.bis.gov.in

Regional Offices:	Telephones
Central : 601/A, Konnectus Tower -1, 6 <sup>th</sup> Floor, DMRC Building, Bhavbhuti Marg, New Delhi 110002	2323 7617
Eastern : 8 <sup>th</sup> Floor, Plot No 7/7 & 7/8, CP Block, Sector V, Salt Lake, Kolkata, West Bengal 700091	2367 0012 2320 9474
Northern: Plot No. 4-A, Sector 27-B, Madhya Marg, Chandigarh 160019	{ 265 9930
Southern : C.I.T. Campus, IV Cross Road, Taramani, Chennai 600113	2254 1442 2254 1216
Western: Plot No. E-9, Road No8, MIDC, Andheri (East), Mumbai 400093	{ 2821 8093

Branches: AHMEDABAD. BENGALURU. BHOPAL. BHUBANESHWAR. CHANDIGARH. CHENNAI. COIMBATORE. DEHRADUN. DELHI. FARIDABAD. GHAZIABAD. GUWAHATI. HIMACHAL PRADESH. HUBLI. HYDERABAD. JAIPUR. JAMMU & KASHMIR. JAMSHEDPUR. KOCHI. KOLKATA. LUCKNOW. MADURAI. MUMBAI. NAGPUR. NOIDA. PANIPAT. PATNA. PUNE. RAIPUR. RAJKOT. SURAT. VISAKHAPATNAM.