### भारतीय मानक Indian Standard

IS 13433 (Part 1): 2024 ISO 6490-1: 1985

### पशु आहार सामग्री — कैल्शियम की मात्रा का निर्धारण

भाग 1 अनुमापनीय पद्धति

(पहला पुनरीक्षण)

# Animal Feeding Stuffs — Determination of Calcium Content

**Part 1 Titrimetric Method** 

(First Revision)

ICS 65.120

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#### NATIONAL FOREWORD

This Indian Standard (Part 1) (First Revision) which is identical to ISO 6490-1: 1985 'Animal feeding stuffs — Determination of calcium content — Part 1: Titrimetric method' issued by the International Organization for Standardization (ISO) was adopted by the Bureau of Indian Standard on recommendation of the Animal Feeds and Nutrition Sectional Committee and approval of the Food and Agriculture Division Council.

This standard was first published in 1992. This revision has been brought out to align it with the latest version of ISO 6490-1 under dual numbering.

The text of ISO standard has been approved as suitable for publication as an Indian Standard without deviations. Certain conventions are, however, not identical to those used in Indian Standards. Attention is particularly drawn to the following:

- a) Wherever the words 'International Standard' appear referring to this standard, they should be read as 'Indian Standard'; and
- b) Comma (,) has been used as a decimal marker while in Indian Standards, the current practice is to use a point (.) as the decimal marker.

In this adopted standard, reference appears to the following International Standards for which Indian Standards also exist. The corresponding Indian Standards which are to be substituted in their respective places, are listed below along with their degree of equivalence for the editions indicated:

International Standard	Corresponding Indian Standard	Degree of Equivalence
ISO 6497 Animal feeding stuffs — Sampling	IS 17901 : 2022/ISO 6497 : 2002 Animal feeding stuffs — Sampling	Identical
ISO 6498 Animal feeding stuffs — Preparation of test samples	IS 14831 : 2021/ISO 6498 : 2012 Animal feeding stuffs — Guidelines for sample preparation ( <i>first revision</i> )	Identical

In reporting the results of a test or analysis made in accordance with this standard, if the final value, observed or calculated, is to be rounded off, it shall be done in accordance with IS 2: 2022 'Rules for rounding off numerical values (second revision)'.

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#### Indian Standard

## ANIMAL FEEDING STUFFS — DETERMINATION OF CALCIUM CONTENT

#### PART 1 TITRIMETRIC METHOD

(First Revision)

#### 1 Scope and field of application

This part of ISO 6490 specifies a titrimetric method for the determination of the calcium content of animal feeding stuffs.

The method is applicable to all animal feeding stuffs having calcium contents greater than 1 g/kg.

#### 2 References

ISO 6490/2, Animal feeding stuffs — Determination of calcium content — Part 2: Atomic absorption spectrometric method.

ISO 6497, Animal feeding stuffs — Sampling. 1)

ISO 6498, Animal feeding stuffs — Preparation of test samples.

#### 3 Principle

Ashing of a test portion, treatment of the ash with hydrochloric acid and precipitation of the calcium as calcium oxalate. Dissolution of the precipitate in sulfuric acid and titration with standard volumetric potassium permanganate solution of the oxalic acid formed.

#### 4 Reagents

All reagents shall be of recognized analytical quality and the water used shall be distilled water or water of at least equivalent purity.

- **4.1** Hydrochloric acid, approximately 30 % (m/m)  $(\varrho_{20} = 1,15 \text{ g/ml})$ .
- **4.2** Nitric acid, concentrated ( $\varrho_{20} = 1,40 \text{ g/ml}$ ).
- **4.3** Sulfuric acid, approximately 20 % (m/m)  $(g_{20} = 1,13 \text{ g/ml})$ .
- **4.4** Ammonia solution, approximately 33 % (m/m)  $(\varrho_{20} = 0.89 \text{ g/ml})$ .
- 4.5 Ammonium oxalate, cold saturated solution.
- 4.6 Citric acid monohydrate, 300 g/l solution.
- 1) At present at the stage of draft.

- 4.7 Ammonium chloride, 50 g/l solution.
- 4.8 Bromocresol green, 0,4 g/l solution.
- **4.9** Potassium permanganate, standard volumetric solution,  $c (1/5 \text{ KMnO}_4) = 0.1 \text{ mol/l}.$

#### 5 Apparatus

Usual laboratory apparatus, and in particular

- **5.1** Electric muffle furnace, with air circulation, capable of being maintained at 550  $\pm$  20 °C.
- 5.2 Incineration dish, made of platinum, silica or porcelain.
- **5.3** Sintered glass filter crucible, of porosity grade P 16 (pore size 10 to 16  $\mu$ m).
- 5.4 Boiling water-bath.
- 5.5 Beakers, of capacity 250 ml.
- 5.6 Volumetric flask, of capacity 250 ml.
- 5.7 Analytical balance.

#### 6 Sampling

Take the laboratory sample as specified in ISO 6497.

#### 7 Procedure

#### 7.1 Preparation of the test sample

Prepare the test sample in accordance with ISO 6498.

#### 7.2 Test portion

Weigh, to the nearest 1 mg, approximately 5 g of the test sample (or more if necessary), into the incineration dish (5.2).

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#### 7.3 Determination

**7.3.1** Ash the test portion in the electric muffle furnace (5.1), maintained at 550  $\pm$  20 °C, until all organic matter has been destroyed (usually 4 h is sufficient). If some organic matter remains (black particles), add a few drops of nitric acid (4.2), dry on a hotplate and ash again in the muffle furnace at 550  $\pm$  20 °C for 30 min. Repeat this until all organic matter has been destroyed. Transfer the ash to a 250 ml beaker (5.5).

**7.3.2** Add 40 ml of the hydrochloric acid (4.1), 60 ml of water, and a few drops of the nitric acid (4.2). Bring to the boil and boil for 30 min. Cool and transfer the solution to a 250 ml one-mark volumetric flask (5.6). Rinse, dilute to the mark with water, mix and filter to give the test solution.

**7.3.3** By means of a pipette, transfer an aliquot portion of the test solution (7.3.2), containing 10 to 40 mg of calcium, according to the expected calcium content, to a 250 ml beaker (5.5). Add 1 ml of the citric acid solution (4.6) and 5 ml of the ammonium chloride solution (4.7). Dilute to approximately 100 ml with water. Bring to the boil, add 10 drops of the bromocresol green solution (4.8) and 30 ml of a warm solution of the ammonium oxalate (4.5). If a precipitate forms, dissolve it by adding a few drops of the hydrochloric acid (4.1).

Neutralize very slowly with the ammonia solution (4.4), stirring continuously, until a pH of 4,4 to 4,6 is reached (i.e. when the indicator changes colour). Place the beaker on a boiling waterbath (5.4) and leave for 30 min to allow the precipitate which has formed to settle. Remove the beaker from the water bath. Leave for 1 h and filter through the filter crucible (5.3).

Wash the beaker and the crucible with water until the excess ammonium oxalate is completely removed as shown by the absence of chloride in the washing water.

Place the crucible in a 250 ml beaker (5.5) or wide-mouth flask. Add 80 ml of the sulfuric acid (4.3) and heat to 70 to 80  $^{\rm o}$ C to dissolve the precipitate.

**7.3.4** Titrate the hot solution with the standard volumetric potassium permanganate solution (4.9), until a pink colour, persisting for 1 min, is obtained.

#### 7.4 Number of determinations

Carry out two determinations on test portions taken from the same test sample.

#### 8 Expression of results

#### 8.1 Method of calculation and formula

The calcium content, expressed in grams per kilogram of sample, is equal to

$$\frac{20,04 \times V \times c}{m} \times \frac{250}{V'}$$

where

 ${\it V}\,$  is the volume, in millilitres, of the standard volumetric potassium permanganate solution used for the titration;

c is the exact concentration, in moles per litre, of the standard volumetric potassium permanganate solution;

m is the mass, in grams, of the test portion;

 $V^{\prime}$  is the volume, in millilitres, of the aliquot portion taken in 7.3.3.

Take as the result the arithmetic mean of the values obtained in the two determinations (see 7.4), provided that the requirement for repeatability (see 8.2) is satisfied.

Report the result to the nearest 1 g/kg.

#### 8.2 Repeatability

The difference between the values obtained in the two determinations, carried out simultaneously or in rapid succession by the same analyst, shall not exceed

1 g/kg (absolute) for calcium contents less than 50 g/kg;

2 % (relative) of the mean for calcium contents of 50 g/kg or more.

#### 9 Notes on procedure

- **9.1** For the determination of very low calcium contents use the method specified in ISO 6490/2.
- **9.2** If the sample consists exclusively of mineral substances, dissolve it in hydrochloric acid without ashing.

For products such as aluminocalcium phosphates, which are difficult to dissolve in acids, mix the test portion in a platinum dish with five times its mass of a mixture comprising equal parts of potassium carbonate and sodium carbonate. Heat carefully until the mixture is completely molten. After cooling, dissolve in the hydrochloric acid.

**9.3** If the magnesium content of the sample is likely to exceed the calcium content, or in cases of doubt, precipitate the calcium oxalate a second time.

#### 10 Test report

The test report shall show the method used and the result obtained. It shall also mention any operating conditions not specified in this International Standard, or regarded as optional, as well as any circumstances that may have influenced the results.

The test report shall include all the details required for the complete identification of the sample.

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#### **Amendments Issued Since Publication**

Amend No.	Date of Issue	Text Affected	

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