***भारतीय मानक***

***Indian Standard***

 **IS XXXX : 2024**

 **ISO 20928 : 2018**

**दबाने के लिए उपकरण — हेलिकॉइडल संपीड़न स्टील स्प्रिंग या गैस स्प्रिंग के साथ स्प्रिंग *प्लंजर***

**Tools for Pressing — Spring Plungers with Helicoidal Compression Steel Spring or Gas Spring**

 ICS 25.120.10

© BIS 2024

© ISO 2018



भारतीय मानक ब्यूरो

BUREAU OF INDIAN STANDARDS

मानक भवन, 9 बहादुर शाह ज़फर मार्ग, नई दिल्ली - 110002

MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG

NEW DELHI - 110002

[www.bis.gov.in](http://www.bis.org.in) [www.standardsbis.in](http://www.standardsbis.in)

**December 2024 Price Group X**

Metal Forming Machines Sectional Committee, PGD 04

NATIONAL FOREWORD

This Indian Standard which is identical with ISO 20928 : 2018 ‘Tools for Pressing — Spring Plungers with Helicoidal Compression Steel Spring or Gas Spring issued' by the International Organization for Standardization (ISO) was adopted by the Bureau of Indian Standards on the recommendation of the Metal Forming Machines Sectional Committee and approval of the Production and General Engineering Division Council.

This Standard specifies dimensions, stroke and forces of spring plungers with steel spring or gas springs. This Standard applies to spring plungers which are used in tool manufacture for separating the tool and the sheet-metal part after stamping or forming operations. It also gives information concerning their use and installation example of spring plungers steel spring or gas spring.

The text of ISO Standard has been approved as suitable for publication as an Indian Standard without deviations. Certain conventions are, however, not identical to those used in Indian Standards. Attention is particularly drawn to the following:

a) Wherever the words ‘International Standard’ appear referring to this standard, they should be read as ‘Indian Standard’.

b) Comma (,) has been used as a decimal marker while in Indian Standards, the current practice is to use a point (.) as the decimal marker.

The standard also makes reference to the BIS Certification Marking of the product. Details of which are given in National Annex A.

For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated expressing the result of a test or analysis, shall be rounded off in accordance with IS 2 : 2022 ‘Rules for rounding off numerical values (*second revision*)’.

**NATIONAL ANNEX A**

(*National Foreword*)

**A-1 BIS CERTIFICATION MARKING**

The product(s) conforming to the requirements of this standard may be certified as per the conformity assessment schemes under the provisions of the *Bureau of Indian Standards Act,* 2016 and the Rules and Regulations framed thereunder, and the products may be marked with the standard mark.