*भारतीय मानक*

***मृदा की पारगम्यता के निर्धारण के लिए सांचा एसेम्बली विशिष्टि***

(पहला पुनरीक्षण*)*

*Indian Standard*

**Mould Assembly for Determination of Permeability of Soils — Specification**

(*First Revision*)

(ICS 93.020; 13.080.20)

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**Price Group XX**

Soil and Foundation Engineering Sectional Committee, CED 43

**FOREWORD**

This Indian Standard (First Revision) was adopted by the Bureau of Indian Standards, after the draft finalized by the Soil and Foundation Engineering Sectional Committee had been approved by the Civil Engineering Division Council.

There are a series of standards on methods of testing of soils. It has been recognized that reliable and inter-comparable test results can be obtained only with the standard testing equipment capable of giving the desired level of accuracy. With this objective, a series of specifications covering the requirements of equipment used for testing soils have been published to encourage their development and manufacturing in the country.

The equipment covered in this standard is used for determination of coefficient of permeability of soils in accordance with IS 2720 (Part 17) : 1986 ‘Methods of test for soils: Part 17 Laboratory determination of permeability (*first revision*)’.

This standard was first published in 1985. The present revision has been taken up with a view to incorporate the modifications found necessary as a result of experience gained in the use of this standard. Also, in this revision, the standard has been brought into latest style and format of Indian Standards, and references to Indian Standards, wherever applicable have been updated. The other major modifications incorporated in this revision of the standard are given below:

1. Requirements for washers and 'O'-ring have been included.
2. The figure of permeability cell assembly has been modified to indicate the placement of washer and O-ring.
3. BIS certification marking clause has been modified to align with the revised *Bureau of Indian Standards Act, 2016*.

This standard contributes to the Sustainable Development Goal 9 - Industry, Innovation and Infrastructure: Build resilient infrastructure, promote inclusive and sustainable industrialization and foster innovation.

The composition of the Committee responsible for formulation of the standard is given in Annex A.

For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated, expressing the result of a test or analysis, shall be rounded off in accordance with IS 2 : 2022 ‘Rules for rounding off numerical values (*second* *revision*)’. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

*Indian Standard*

**MOULD ASSEMBLY FOR DETERMINATION OF**

 **PERMEABILITY OF SOILS ― SPECIFICATION**

(*First Revision*)

**1 SCOPE**

This standard covers the details of mould, drainage base, drainage cap, extension collar, metal ring and rod used as the mould assembly for laboratory determination of the coefficient of permeability of soils.

**2 REFERENCES**

The following standards contain provisions, which through reference in this text, constitute provisions of this standard. At the time of publication, the editions indicated are valid. All standards are subject to revision, and parties to agreement based on this standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below:

|  |  |
| --- | --- |
| *IS No.* | *Title* |
| IS 292 : 1983 | Specification for leaded brass ingots and casting (*second revision*) |
| IS 318 : 1981 | Specification for leaded tin bronze ingots and casting (*second revision*) |
| IS 2102 (Part 1) : 1993 | General tolerances: Part 1 tolerances for linear and angular dimensions without individual tolerance indications (*third revision*) |
| IS 4367 : 1991 | Alloy steel forgings for general industrial use ― Specification (*first revision*) |
| IS 17891 | Fluid power systems O-rings  |
| (Part 1) : 2023 | Inside diameters cross-sections tolerances and designation codes |
| (Part 2) : 2023 | Housing dimensions for general applications |

**3 DIMENSIONS**

Dimensions with tolerances of different components of the equipment shall be as given in Fig. 1 to 6. Except where tolerances are specifically mentioned against the dimensions, all dimensions shall be taken as nominal dimensions and tolerances as given in IS 2102 (Part 1) of medium class shall apply.

**4 MATERIALS**

The materials of construction for the various component parts of the mould assembly shall be as given in Table 1.

**Table 1 Materials of Construction for Different Equipment Parts**

(*Clause* 4)

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **Sl No.** | **Equipment** | **Material**  | **Special Requirements** | **Relevant Indian Standard** |
| (1) | (2) | (3) | (4) | (5) |
| i) | Mould | Brass/Gun metal | - | IS 292IS 318 |
| ii) | Drainage base | Brass/Gun metal | - | IS 292IS 318 |
| iii) | Drainage cap | Brass/Gun metal | - | IS 292IS 318 |
| iv) | Metal ring | Brass/Gun metal | - | IS 292IS 318 |
| v) | Tie rod and fly nut | Mild steel | Nickel/chrome plated | IS 4367 |
| vi) | Extension collar | Brass/Gun metal | - | IS 292IS 318 |
| vii) | Washer | Vulcanized rubber gasket |  | IS 11149IS 3400 various parts  |
| viii) | ‘O’-ring | Synthetic rubber |  | IS 17891 (Parts 1 and 2) |

**5 CONSTRUCTION**

The mould, drainage base and cap, metal ring, tie rod, extension collar shall be constructed as per details given in Fig. 1 to 7. The complete assembly shall be leak proof and tested for an internal hydraulic pressure of 100 kPa.

 

Washer to be mentioned at the upper portion and O-ring to be mentioned

below at the lower end

FIG. 1 PERMEABILITY CELL ASSEMBLY



All dimensions in millimetres

FIG. 2 MOULD



All dimensions in millimetres

FIG. 3 DRAINAGE BASE

NOTE — Line A-A shown in Fig 3 is the line from which the water level shall be measured. This line is at a height of 13.5 mm from the bottom.



All dimensions in millimetres.

FIG. 4 DRAINAGE CAP



All dimensions in millimetres.

FIG. 5 METAL RING



All dimensions in millimetres.

FIG. 6 TIE ROD



All dimensions in millimetres.

FIG. 7 EXTENSION COLLAR

**6 MARKING**

**6.1** The following information shall be clearly and indelibly marked on each equipment:

a) Name of the manufacturer or his registered trade-mark or both;

b) Type of material; and

c) Date of manufacture.

**6.2** **BIS Certification Marking**

The product conforming to the requirements of this standard may be certified as per the conformity assessment schemes under the provisions of the *Bureau of Indian Standards Act, 2016* and the Rules and Regulations framed thereunder, and the product may be marked with the Standard Mark.

**ANNEX A**

(*Foreword*)

**COMMITTEE COMPOSITION**

Soil and Foundation Engineering Sectional Committee, CED 43

| *Organization* | *Representative(s)* |
| --- | --- |
|
| In Personal Capacity, *473, Vinayak Apartments, BHEL Housing Society, Plot No. C-58/19, Sector 62, Noida, Uttar Pradesh* - *201301* | Shri C. Pushpakaran **(*Chairperson*)** |
| AFCONS Infrastructure Limited, Mumbai | Dr Sunil Basarkar Dr Lakshmana Rao Mantri (*Alternate-I*) Shri Budhmal Jain (*Alternate-II*) |
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| Cengrs Geotechnica Pvt Ltd, Noida | Shri Sanjay Gupta Shri Ravi Sundaram (*Alternate*) Shri Sorabh Gupta (*Young Professional*) |
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| Geological Survey of India,  Kolkata  | Dr Timir Baran Ghosal Shri Prashant Tukaram Ilamkar (*Alternate*) |
| Ground Engineering Limited,  New Delhi | Shri Ashok Kumar Jain  Shri Neeraj Kumar Jain (*Alternate*) |
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| Indian Institute of Technology  Bombay, Mumbai | Prof Deepankar Choudhury Prof Dasaka Murty (*Alternate*) |
| Indian Institute of Technology  Roorkee, Roorkee | Dr Mahendra Singh Dr Vishwas A. Sawant (*Alternate*) |
| Indian Road Congress, New Delhi | Secretary General  Director (T) (*Alternate*) |
| Indian Society of Earthquake  Technology, Roorkee | Prof B. K. Maheswari Prof Vasant A. Matsagar (*Alternate*) |
| ITD Cementation India Ltd, Kolkata | Shri Manish Kumar  Shri Aminul Islam (*Alternate*) |
| Jadhavpur University, Kolkata  | Prof Sibapriya Mukherjee  Prof Ramendu Bikas Sahu (*Alternate*) |
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| L&T GeoStructure Private Limited, Chennai | Shri M. KumaranShri A. Vetriselvan (*Alternate*) |
| Military Engineer Services,  Engineer-in-Chief's Branch,  Integrated HQ of MoD (Army), New Delhi | Shri Manoj BapnaShri Ajay Kumar Sinha (*Alternate*) |
| MECON Limited, Ranchi | Shri Shankar Ray Shri Ayush Srivastava (*Alternate*) |
| Ministry of Ports, Shipping and  Waterways, New Delhi | Shri H. N. Aswath Shri Anil Pruthi (*Alternate*) |
| Mumbai Port Trust, Mumbai | Dy Chief Engineer (Design) Superintending Engineer (Design) (*Alternate*) |
| Nagadi Consultants Pvt Limited,  New Delhi | Dr V. V. S. Rao  Shri N. Santosh Rao (*Alternate*) |
| National Capital Region Transport  Corporation, New Delhi | Shri Jitender Kumar |
| National High Speed Rail  Corporation Ltd, Mumbai | **Representative**  |
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| Power Grid Corporation of India  Limited, Gurugram | **Representative** |
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| The Pressure Piling Co (I) Pvt  Limited, Mumbai | Shri V. C. Deshpande  Shri Pushkar V. Deshpande (*Alternate*) |
| Unique Geocivil Services Pvt Ltd,  Surat | Shri Nehal H. Desai Shri Hitesh H. Desai (*Alternate-I*) Shri Dhruval D. Shah (*Alternate-II*) |
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| BIS Directorate General | Shri Dwaipayan Bhadra, Scientist ‘E’/ Director and Head (Civil Engineering) [Representing Director General (*Ex-officio*)] |
| *Member Secretary*Shri Dheeraj DamachyaScientist ‘B’ / Assistant Director (Civil Engineering), BIS |