

केंद्रीय पेट्रोसायन अभियांत्रिकी एवं
प्रौद्योगिकी संस्थान (सिपेट)

(पुर्व में सेंट्रल इंस्टिट्यूट ऑफ प्लास्टिक्स इंजीनियरिंग एण्ड टेक्नोलॉजी)

इंस्टिट्यूट ऑफ पेट्रोकेमिकल टेक्नोलॉजी (आई.पी.टी.)

रसायन एवं पेट्रोसायन विभाग

रसायन एवं उर्वरक मंत्रालय, भारत सरकार

एच.आई.एल.कॉलोनी, एडयार रोड, Nr. पातालम्

उद्योगमंडल पी.ओ., कोच्चि, केरल - 683 501

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वेबसाईट : www.cipet.gov.in

मुख्यालय : गिण्डी, चेन्नई - 600 032



सिपेट CIPET



**CENTRAL INSTITUTE OF PETROCHEMICALS
ENGINEERING & TECHNOLOGY (CIPET)**

(Formerly Central Institute of Plastics Engineering & Technology)

INSTITUTE OF PETROCHEMICALS TECHNOLOGY (IPT)

Department of Chemicals & Petrochemicals

Ministry of Chemicals & Fertilizers, Govt. of India

HIL Colony, Edayar Road, Nr. Pathalam

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Web : www.cipet.gov.in

Head Office: Guindy, Chennai-600 032

CIPET: IPTKochi/PTC/test report/Amendment/KSSPPMA

Date: 29.04.2024

To

**M/s. All Kerala Small Scale PVC Pipe Manufacturers Association
Sherry Land, Bank Road
Aluva-683101**

Dear Sir

**Sub: Amendment in the test report number 24089 dated 24.04.2024
Ref: Mail dated 29.04.2024**

With reference to the test report number 24089 dated 24.04.2024, In part A of test report, under the section any other information, CM/L was mentioned **CM/L: 47425771** which may be read as **CM/L: 4725771**.

This is for your kind information and needful.

Yours Sincerely


Authorized Signatory

केन्द्र : अहमदाबाद, अमृतसर, औरंगाबाद, अगरतला, बद्दी, बालासोर, बेंगलूर, भोपाल, भुवनेश्वर, चंद्रपुर, चेन्नई, देहरादून, गुवाहाटी, ग्वालियर, हैदराबाद, हजीपुर, हल्दिया, इम्फाल, जयपुर, कोच्चि, कोरबा, लखनऊ, मदुरै, मुरथल, मैसूरु, रायपूर, राँची, वलसाड, वाराणसी, एवं विजयवाडा

Centres : Ahmedabad, Amritsar, Aurangabd, Agartala, Baddi, Balasore, Bengaluru, Bhopal, Bhubaneswar, Chandrapur, Chennai, Dehradun, Guwahati, Gwalior, Hyderabad, Hajipur, Haldia, Imphal, Jaipur, Kochi, Korba, Lucknow, Madurai, Murthal, Mysuru, Rajpur, Ranchi, Valsad, Varanasi & Vijayawada

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परीक्षण रिपोर्ट

TEST REPORT

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क्र.सं. / SI.No. 11489



TC-6207

ULR-TC620724000000167F

Test Report No: 24089

Date :24.04.2024

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Issued to :

M/s. All Kerala Small Scale PVC Pipe Manufacturers Association
Sherry Land , Bank Road
Aluva - 683101

Ref: No. Letter dated 01.04.2024

PART A: PARTICULARS OF SAMPLE SUBMITTED

Nature of Sample	: UPVC Pipe for water supplies as stated by party
Grade / Variety / type / Size / Class etc.	: 63mm dia 4kgf/cm ² (Class-2) / Type A/Lead free
Brand name, if any	: ASTRAL
Declared values, if any	: Nil
Code No.	: Nil
Batch No. and date of manufacture	: 202311100162
Quantity	: 5m × 1 No.
Mode of Packing	: Packed
Date of receipt of sample	: 01.04.2024
Date of commencement of test	: 04.04.2024
Date of completion of test	: 17.04.2024
Sealed or not	: Not sealed
Any other information	: CM/L : 47425771 Name of Buyer in Bill : Biju
Unique Sample ID	: 240422

PART B: SUPPLEMENTARY INFORMATION

- Reference to sampling procedure : Supplied by the party
- Supporting documents for the measurements taken and results derived like graphs, tables, sketches and / or photographs as appropriate to test report, if any (to be attached) : Nil
- Deviation from the test methods as prescribed in relevant ISS / Work instructions, if any : Nil

[Handwritten signature]

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PART C: TEST RESULTS AS PER IS 4985:2021 with amendment no. 1


S. No	Clause	Name of the Test	Test Method	Unit	Specified Requirement	Results Obtained
1	11.1 Table 6	Hydrostatic Characteristics Internal Hydrostatic Pressure Test Acceptance Test: Test Pressure: 4.19 x 0.4 MPa Test Temperature: 27°C Test Duration: 1hr	IS 12235 (Part 8/Sec1): 2004	--	Pipe shall not fail during the prescribed test duration	Failure was observed during the prescribed test duration

Note: i) Statement of Conformity & Decision Rule (if any): NIL

ii) Opinion & Interpretation: NIL

PART D: REMARKS

- NB:
- This Test Report / Certificate is issued only for the samples submitted to CIPET.
 - The results stated above related only to the items tested.
 - The quality of the subsequent production lot has to be ensured by the purchaser
 - This Test Certificate shall not be reproduced except in full without the written approval.
 - Details of test subcontracted – Nil.


Dr. K.P. Bhuvana
Manager (Technical)
Authorized Signatory


Dr. S. Anbudayanidhi
Manager (Technical)
Authorized Signatory

End of the Report