भारतीय मानक **IS 15723 : 2024**

Indian Standard

सड़क वाहन — संपीड़ित प्राकृतिक गैस (सीएनजी)/जैव-संपीड़ित प्राकृतिक गैस (जैव-सीएनजी) और तरल पेट्रोलियम गैस (एलपीजी) — ईंधन प्रणाली के घटक — करंट सीमित करने वाली युक्तियाँ

(पहला पुनरीक्षण)

Road Vehicles — Compressed Natural Gas (CNG)/Bio-Compressed Natural Gas (Bio-CNG) and Liquefied Petroleum Gas (LPG) — Fuel System Components — Current Limiting Devices

(First Revision)

ICS 43.060.40

भारतीय मानक ब्यूरो
BUREAU OF INDIAN STANDARDS
मानक भवन, 9 बहादुर शाह ज़फर मार्ग, नई दिल्ली - 110002
MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG
NEW DELHI - 110002
www.bis.gov.in www.standardsbis.in

December 2024 **Price Group 4**

Automotive Vehicles Running on Non-Conventional Energy Sources Sectional Committee, TED 26

FOREWORD

This Indian Standard (First Revision) was adopted by the Bureau of Indian Standards, after the draft finalized by the Automotive Vehicles Running on Non-conventional Energy Sources Sectional Committee had been approved by the Transport Engineering Division Council.

This standard was first published in 2006 to specify definitions, test methods and requirements of current limiting devices (fuse), of CNG on board fuel system component intended for use on motor vehicles defined in IS 14272. In this revision, bio-CNG is added to the scope of this standard keeping in view the technological advancements that have taken place since its last publication. The new scope also covers liquefied petroleum gas (LPG) to incorporate the Amendment No. 1 to earlier standard.

In the formulation of this standard considerable assistance has been derived from the following standards issued by the Automotive Research Association of India:

AIS 024 (Rev. 1) (Part A) — Safety and procedural requirements for type approval of gaseous fuelled vehicles — Part A (Automotive application)

AIS 024 (Rev. 1) (Part B) — Safety and procedural requirements for type approval of gaseous fuel agricultural tractors — Part B (Agricultural tractors application)

AIS 024 (Rev. 1) (Part C) — Safety and procedural requirements for type approval of gaseous fuel vehicles — Part C (CEV's application)

AIS 028 (Rev. 1) (Part A) — Code of practice for use of gaseous fuels in internal combustion engine vehicles — Part A (Automotive application)

AIS 028 (Rev. 1) (Part B) — Code of practice for use of gaseous fuels in internal combustion engine agricultural tractors — Part B (Agricultural tractors application)

AIS 028 (Rev. 1) (Part C) — Code of practice for use of gaseous fuels in internal combustion engine construction equipment vehicles (CEV's) — Part C (CEV's application).

AIS-025 (Version 3) — Safety and procedural requirements for type approval of LPG operated vehicles

AIS 026 (Version 3) — Code of practice for use of LPG fuel in internal combustion engine to power 4 wheeled vehicles

AIS 027 (Version 3) — Code of practice for use of LPG fuel in internal combustion engine to power 2 & 3 wheeled vehicles

This standard is one of the series of Indian Standards published on CNG/bio-CNG onboard fuel system components. Other standards in the series are:

IS No.	*Title*
IS 15710 : 2024	Road vehicles — Compressed natural gas (CNG)/bio-compressed natural gas (bio-CNG) fuel system components — General requirements and definitions (*first revision*)
IS 15711 : 2024	Road vehicles — Compressed natural gas (CNG)/bio-compressed natural gas (bio-CNG) fuel system components — Performance and general test methods (*first revision*)
IS 15712 : 2024	Road vehicles — Compressed natural gas (CNG)/bio-compressed natural gas (bio-CNG), fuel system components — Automatic valve (solenoid valve) (*first revision*)
IS 15713 : 2024	Road vehicles — Compressed natural gas (CNG)/bio-Compressed natural gas (bio-CNG) fuel system components — Pressure regulator (*first revision*)

(*Continued on third cover*)

Indian Standard

ROAD VEHICLES — COMPRESSED NATURAL GAS (CNG)/BIO-COMPRESSED NATURAL GAS (BIO-CNG) AND LIQUEFIED PETROLEUM GAS (LPG) — FUEL SYSTEM COMPONENTS — CURRENT LIMITING DEVICES

(First Revision)

1 SCOPE

1.1 This standard specifies definitions, test methods and requirements of current limiting devices (fuse), of CNG/bio-CNG/LPG on board fuel system component intended for use on motor vehicles defined in IS 14272.

1.1.1 This standard is applicable to CNG/bio-CNG/ LPG fuel system components intended to use on vehicles using compressed natural gas/ bio-compressed natural gas/liquefied petroleum gas in accordance with IS 15320 (Part 1) (mono-fuel or bi-fuel applications or dual fuel applications).

1.1.2 This standard is not applicable to the following:

a) Liquefied natural gas (LNG) fuel system components located upstream of, and including, the vaporizer;

b) Fuel containers;

c) Stationary gas engines;

d) Container mounting hardware;

e) Electronic fuel management;

f) Refuelling receptacles;

g) CNG/bio-CNG/LPG fuel systems components for the propulsion of marine craft; and

h) Hydrogen natural gas blend (HCNG) fuel system components.

2 REFERENCES

The standards given below contain provisions, which through reference in this text, constitute provisions of this standard. At the time of publication the editions indicated were valid. All standards are subject to revision and parties to agreements based on this standard are encouraged to investigate the possibility of applying the most recent edition of these standards:

IS No.	*Title*
IS 14272 : 2011	Automotive Vehicles — Types — Terminology (*first revision*)
IS 15710 : 2024	Road vehicles — Compressed natural gas (CNG)/bio-compressed natural gas (bio-CNG) fuel system components — General requirements and definitions
IS 15320 (Part 1) : 2012/ISO 5403-1 : 2006	Natural gas — Natural gas for use as a compressed fuel for vehicles: Part 1 Designation of the quality (*first revision*)

3 DEFINITIONS

For the purpose of this standard definitions given in IS 15710 shall apply.

4 TYPE TEST (TYPE APPROVAL)

4.1 The current limiting devices or fuses used in the electrical systems of CNG/bio-CNG/LPG operated vehicles shall comply with the following requirements:

4.2 Current limiting device (fuse) shall not blow within 60 min when 110 percent of rated current of the circuit is supplied.

4.3 Current limiting device (fuse) shall blow within 60 s when 135 percent of the rated current is supplied.

5 MARKING

5.1 Each current limiting device shall be legibly and

indelibly marked with the following:

a) Manufacturer's name, initial or trade-mark; and
b) Rated current.

5.2 Each package containing current limiting device shall be marked with:

a) Manufacturer's name, initial or trade-mark;
b) Rated current and voltage;
c) Batch No. or date of manufacturing;
d) IS No. of this standard; and
e) Part No. or unique identification mark.

5.3 BIS Certification Marking

The product(s) conforming to the requirements of this standard may be certified as per the conformity assessment schemes under the provisions of the *Bureau of Indian Standards Act*, 2016 and the Rules and Regulations framed thereunder, and the products may be marked with the Standard Mark.

6 TECHNICAL INFORMATION TO BE SUBMITTED BY THE COMPONENT MANUFACTURER

Technical information to be submitted by the component manufacturer for component type approval/type test shall contain at least following information:

a) Name of the manufacturer;
b) Manufacturing plant address;
c) Part number;
d) Type of the current limiting device (for example, blade type or glass tube type etc);
e) Rated voltage of the current limiting device;
f) Rated current of the current limiting device; and
g) Drawings with relevant dimensions and materials

7 NUMBER OF SAMPLES FORTESTING

Minimum 4 numbers of current limiting devices (fuse) shall be submitted to the test agency for testing.

ANNEX A

(*Foreword*)

COMMITTEE COMPOSITION

Automotive Vehicles Running on Non-Conventional Energy Sources Sectional Committee, TED 26

Organization	*Representative*(*s*)
Automotive Research Association of India (ARAI), Pune	DR S. S. THIPSE **(*Chairperson*)** SHRI A. D. DEKATE
A B Process Technologies, Pune	SHRI KUNAL CHOPDE
Ashok Leyland Ltd, Chennai	SHRIMATI SUCHISMITA C. SHRI MUTHUKUMAR N. (*Alternate*)
Automotive Component Manufactures Association of India, New Delhi	SHRI SANJAY TANK SHRIMATI SEEMA BABAL (*Alternate*)
Bajaj Auto Ltd, Pune	SHRI MILIND J. PAGARE SHRI ARVIND V. KUMBHAR (*Alternate*)
Bosch Limited, Bengaluru	SHRI BHARADWAJ M. KRISHNAMURTHY SHRI VIKRAM K. (*Alternate*)
Central Institute of Road Transport, Pune	SHRI SAMIR SATTIGERI SHRI V. V. JOSHI (*Alternate*)
Central Pollution Control Board, New Delhi	SHRI A. SUDHAKAR SHRI SUNEEL DAVE (*Alternate* I) SHRI KEDARNATH DASH (*Alternate* II)
CLH Gaseous Fuel Applications Ltd, Gurugram	SHRI SHISHIR AGRAWAL SHRI GAGAN AGRAWAL (*Alternate*)
Delhi Transport Corporation, New Delhi	SHRI VIKAS BATRA
GAIL (India) Limited, New Delhi	SHRI ASHISH KUMAR MITTAL SHRI LOKESH MEHTA (*Alternate*)
Indian Auto LPG Coalition, Faridabad	SHRI SHISHIR AGRAWAL SHRI SUYASH GUPTA (*Alternate*)
Indian Institute of Petroleum, Dehradun	SHRI WITTISON KAMEI SHRI ROBINDRO LAIRENLAKPAM (*Alternate*)
Indian Institute of Science, Bengaluru	PROF R. V. RAVIKRISHNA
Indian Institute of Technology Ropar, Rupnagar	SHRI DHIRAJ KUMAR MAHAJAN DR DEBAPRASAD MANDAL (*Alternate*)
Indian Oil Corporation Ltd, (R & D Centre), Faridabad	DR M. SITHANANTHAN
Indian Rubber Manufacturers Research Association, Thane, Mumbai	DR K. RAJ KUMAR DR BHARAT KAPGATE (*Alternate*)
International Centre for Automotive Technology (ICAT), Manesar	SHRI VAIBHAV PRASHANT YADAV SHRI VIJAYANTA AHUJA (*Alternate*)

Organization	*Representative*(*s*)
Mahindra & Mahindra Ltd, Mumbai	SHRI RAJAMANI PARTHIBAN SHRI SHAILESH KULKARNI (*Alternate*)
Mahindra & Mahindra Ltd (Truck and Bus Division), Pune	SHRI V. G. KULKARNI
Maruti Suzuki India Limited, Gurugram	SHRI GURURAJ RAVI SHRI ARUN KUMAR (*Alternate*)
Minda Emer Technologies Limited, Gurugram	SHRI VIVEK JAIN SHRI BIBHUTI KUMAR (*Alternate*)
Ministry of New and Renewable Energy, New Delhi	SHRI DIPESH PHERWANI
Petroleum and Explosive Safety Organization, Nagpur	SHRI D. K. GUPTA SHRI VIVEK KUMAR (*Alternate*)
Petronet LNG Ltd, New Delhi	SHRI PANKAJ WADHWA (*Alternate*)
Prodair Air Products India Private Ltd, Pune	SHRI RAVI SUBRAMANIAN SHRI ARUN KURUVANGATTIL (*Alternate*)
Renault India Private Limited, Mumbai	SHRI RAJENDRA KHILE SHRI VIJAY DINAKARAN (*Alternate*)
Rohan BRC Gas Equipment Pvt Ltd, Ahmedabad	SHRI STEFANO DE CAROLIS SHRI PARTHIV SHUKLA (*Alternate*)
Society of Indian Automobile Manufacturers, New Delhi	SHRI P. K. BANERJEE DR SANDEEP GARG (*Alternate*)
Swagelok – Bombay Fluid System components Pvt Ltd, Mumbai	SHRI SACHIN KOULGI SHRI HARISH TAKKE (*Alternate*)
Tata Motors Ltd, Pune	SHRI P. S. GOWRISHANKAR SHRI SHAILENDRA DEWANGAN (*Alternate*)
TVS Motor Company Ltd, Hosur	SHRI V. PATTABIRAMAN SHRI K. M. SRIKANTH (*Alternate*)
Vanaz Engineers Ltd, Pune	SHRI S. J. VISPUTE SHRI J. S. DHUMAL (*Alternate*)
Volkswagen India Pvt Ltd, Mumbai	SHRI JOREG BOUZEK SHRI PANKAJ GUPTA (*Alternate*)
BIS Directorate General	SHRI DEEPAK AGARWAL, SCIENTIST 'F'/ SENIOR DIRECTOR AND HEAD (TRANSPORT ENGINEERING) [REPRESENTING DIRECTOR GENERAL (*Ex-officio*)]

Member Secretary
SHRI GAURAV JAYASWAL
SCIENTIST 'C'/DEPUTY DIRECTOR
(TRANSPORT ENGINEERING), BIS

(*Continued from second cover*)

IS No.	*Title*
IS 15714 : 2024	Road vehicles — Compressed natural gas (CNG)/bio-compressed natural gas (bio-CNG) fuel system components — Gas air mixer
IS 15715 : 2024	Road vehicles — Compressed natural gas (CNG)/bio-compressed natural gas (bio-CNG)/liquefied petroleum gas (LPG) fuel system components — CNG/bio-CNG/LPG conduit (ventilation hose/pipe) (*first revision*)
IS 15716 : 2024	Road vehicles — Compressed natural gas (CNG)/bio-compressed natural gas (bio-CNG) fuel system components — high pressure fuel line (rigid) with end connections (having pressure exceeding 2.15 MPa (21.5 bar)] (*first revision*)
IS 15717 : 2024	Road vehicles — Compressed natural gas (CNG)/bio-compressed natural gas (bio-CNG) / liquefied petroleum gas (LPG) — Fuel system components — Petrol valve (automatic/manual) (*first revision*)
IS 15718 : 2024	Road vehicles — Compressed natural gas (CNG)/bio-compressed natural gas (bio-CNG) fuel system components — High pressure fuel line (flexible hose) with end connections [(having pressure exceeding 2.15 MPa (21.5 bar)] (*first revision*)
IS 15719 : 2024	Road vehicles — Compressed natural gas (CNG)/bio-compressed natural gas (bio-CNG)/liquefied petroleum gas (LPG) fuel system components — Electrical wiring kit (*first revision*)
IS 15720 : 2024	Road vehicles — Compressed natural gas (CNG)/bio-compressed natural gas (bio-CNG)/liquefied petroleum gas (LPG) — Fuel system components — CNG/bio-CNG/LPG compartment/sub-compartments (*first revision*)
IS 15721 : 2024	Road vehicles — Compressed natural gas (CNG)/bio-compressed natural gas (bio-CNG)/liquefied petroleum gas (LPG) fuel system components — Fire retardant material for seat, upholstery, roof and side lining (*first revision*)
IS 15722 : 2024	Road vehicles — Compressed natural gas (CNG)/bio-compressed natural gas (bio-CNG) fuel system components flexible fuel line with end connections [CNG fuel line having pressure not exceeding 2.15MPa (21.5 bar)] (*first revision*)

The composition of the Committee responsible for the formulation of this standard is given in Annex A.

For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated expressing the result of a test or analysis, shall be rounded off in accordance with IS 2 : 2022 ‘Rules for rounding off numerical values (*second revision*)’. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

Bureau of Indian Standards

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Amendments are issued to standards as the need arises on the basis of comments. Standards are also reviewed periodically; a standard along with amendments is reaffirmed when such review indicates that no changes are needed; if the review indicates that changes are needed, it is taken up for revision. Users of Indian Standards should ascertain that they are in possession of the latest amendments or edition by referring to the website-www.bis.gov.in or www.standardsbis.in.

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Amendments Issued Since Publication

Amend No.	Date of Issue	Text Affected

BUREAU OF INDIAN STANDARDS

Headquarters:

Manak Bhavan, 9 Bahadur Shah Zafar Marg, New Delhi 110002
Telephones: 2323 0131, 2323 3375, 2323 9402 *Website*: www.bis.gov.in

Regional Offices:		*Telephones*
Central	: 601/A, Konnectus Tower -1, 6th Floor, DMRC Building, Bhavbhuti Marg, New Delhi 110002	2323 7617
Eastern	: 8th Floor, Plot No 7/7 & 7/8, CP Block, Sector V, Salt Lake, Kolkata, West Bengal 700091	2367 0012 2320 9474
Northern	: Plot No. 4-A, Sector 27-B, Madhya Marg, Chandigarh 160019	265 9930
Southern	: C.I.T. Campus, IV Cross Road, Taramani, Chennai 600113	2254 1442 2254 1216
Western	: 5th Floor/MTNL CETTM, Technology Street, Hiranandani Gardens, Powai Mumbai 400076	25700030 25702715

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