Please do it like the old Standard.

TABLE 12 TOLERANCE FOR SPLINE TOOTH THICKNESS AND SPACE WIDTH
(Clauses 0·6 and 5·11·3)

Nomogram (left):

- MODULE 1 TO 1·6
- OVER 1·6 TO 4 — MODULE LINE
- OVER 4 TO 10
- m_1, m_2, m_3, m_4, m_5, m_6
- PITCH CIRCLE DIAMETERS: OVER 400 TO 800mm, OVER 200 TO 400mm, OVER 100 TO 200mm, OVER 50 TO 100mm, OVER 25 TO 50mm, OVER 12 TO 25mm
- p_{12}, p_{10}, p_8, p_6, p_4, p_2, q_5, q_7, q_1, q_3
- PITCH CIRCLE DIAMETER LINE
- SPLINE LINE
- a, b
- QUALITY / QUALITY LINE / TOLERANCE LINE
- 7 — HIGH PRECISION, UNHARDENED — q_1
- 8 — NORMAL PRECISION, LESS HARDENING DISTORTION — q_3
- 9 — q_5
- 10 — q_7
- q_2, q_4, q_6, q_8

VALUES IN MICROMETRES

INTERNAL SPLINE — Deviations of Space Width (Upper ES / Lower EI)				EXTERNAL SPLINE — Deviations of Tooth Thickness (Upper es / Lower ei)								
E	F	G	H	m	k	j	h	g	f	e	d	c
+45 / +27	+36 / +18	+27 / +9	+18 / 0	+27 / +9	+18 / 0	+9 / −9	0 / −18	−9 / −27	−18 / −36	−27 / −45	−36 / −54	− / −
+50 / +30	+40 / +20	+30 / +10	+20 / 0	+30 / +10	+20 / 0	+10 / −10	0 / −20	−10 / −30	−20 / −40	−30 / −50	−40 / −60	− / −
+55 / +33	+44 / +22	+33 / +11	+22 / 0	+33 / +11	+22 / 0	+11 / −11	0 / −22	−11 / −33	−22 / −44	−33 / −55	−44 / −66	− / −
+62 / +37	+50 / +25	+37 / +12	+25 / 0	+37 / +12	+25 / 0	+12 / −13	0 / −25	−12 / −37	−25 / −50	−37 / −62	−50 / −75	− / −
+70 / +42	+56 / +28	+42 / +14	+28 / 0	+42 / +14	+28 / 0	+14 / −14	0 / −28	−14 / −42	−28 / −56	−42 / −70	−56 / −84	− / −
+80 / +48	+64 / +32	+48 / +16	+32 / 0	+48 / +16	+32 / 0	+16 / −16	0 / −32	−16 / −48	−32 / −64	−48 / −80	−64 / −96	−1
+90 / +54	+72 / +36	+54 / +18	+36 / 0	+54 / +18	+36 / 0	+18 / −18	0 / −36	−18 / −54	−36 / −72	−54 / −90	−72 / −108	−12
+100 / +60	+80 / +40	+60 / +20	+40 / 0	+60 / +20	+40 / 0	+20 / −20	0 / −40	−20 / −60	−40 / −80	−60 / −100	−80 / −120	−10 / −14
+112 / +67	+90 / +45	+67 / +22	+45 / 0	+67 / +22	+45 / 0	+22 / −23	0 / −45	−22 / −67	−45 / −90	−67 / −112	−90 / −135	−1
+125 / +75	+100 / +50	+75 / +25	+50 / 0	+75 / +25	+50 / 0	+25 / −25	0 / −50	−25 / −75	−50 / −100	−75 / −125	−100 / −150	−12
+140 / +84	+112 / +56	+84 / +28	+56 / 0	+84 / +28	+56 / 0	+28 / −28	0 / −56	−28 / −84	−56 / −112	−84 / −140	−112 / −168	−14 / −19
+158 / +95	+126 / +63	+95 / +32	+63 / 0	+95 / +32	+63 / 0	+32 / −31	0 / −63	−32 / −95	−63 / −126	−95 / −158	−126 / −189	−15 / −22
+178 / +107	+142 / +71	+107 / +36	+71 / 0	+107 / −36	+71 / 0	+36 / −35	0 / −71	−36 / −107	−71 / −142	−107 / −178	−142 / −213	−17 / −24
+200 / +120	+160 / +80	+120 / +40	+80 / 0	+120 / +40	+80 / 0	+40 / −40	0 / −80	−40 / −120	−80 / −160	−120 / −200	−160 / −240	−20 / −28
+225 / +135	+180 / +90	+135 / +45	+90 / 0	+135 / +45	+90 / 0	+45 / −45	0 / −90	−45 / −135	−90 / −180	−135 / −225	−180 / −270	−22 / −31
+250 / +150	+200 / +100	+150 / +50	+100 / 0	+150 / +50	+100 / 0	+50 / −50	0 / −100	−50 / −150	−100 / −200	−150 / −250	−200 / −300	−25 / −35
+275 / +165	+220 / +110	+165 / +55	+110 / 0	+165 / +55	+110 / 0	+55 / −55	0 / −110	−55 / −165	−110 / −220	−165 / −220	−220 / −330	−27 / −38