# भारतीय मानक Indian Standard

# फसल सुरक्षा उपकरण — वायु चलित फुहारा — नोजल स्विवेल नटो के आयाम

IS 15921: 2024

(पहला पुनरीक्षण)

# Crop Protection Equipment — Air-Assisted Sprayers — Dimensions of Nozzle Swivel Nuts

(First Revision)

ICS 65.060.40

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भारतीय मानक ब्यूरो

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**Price Group 4** 

#### **FOREWORD**

This Indian Standard (First Revision) was adopted by the Bureau of Indian Standards, after the draft finalized by the Agricultural Machinery and Equipment Sectional Committee had been approved by the Food and Agriculture Division Council.

Swivel nuts of nozzles are important component of air-assisted sprayers. It plays major role to fit measurement devices while determining nozzle output during testing of air-assisted sprayers. Therefore, standardization of outer dimensions of the nuts, may help to reduce the number of fitting pieces used and thus enabling the simplification of the test procedure.

This standard was first published in 2011 as an idenctical adoption of ISO 14710: 1996 'Equipment for crop protection — Air-assisted sprayers — Dimensions of nozzle swivel nuts'. However, the ISO standard has now been withdrawn. Considering the relevance of the standard in Indian context, the standard is being revised by converting it into an indigenous standard.

The composition of the Committee responsible for the formulation of this standard is given in Annex A.

For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated, expressing the result of a test or analysis, shall be rounded off in accordance with IS 2:2022 'Rules for rounding off numerical values (*second revision*)'. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

# Indian Standard

# CROP PROTECTION EQUIPMENT — AIR-ASSISTED SPRAYERS — DIMENSIONS OF NOZZLE SWIVEL NUTS

(First Revision)

#### 1 SCOPE

This standard specifies the outer dimensions of the swivel nuts of nozzles for air-assisted sprayers.

The defined dimensions simplify the fitting of measurement devices to the swivel nuts

(for example, for the determination of the nozzle output).

# **2 DIMENSIONS**

The swivel nuts shall be conical with outer dimensions that correspond to Fig. 1 and Table 1.

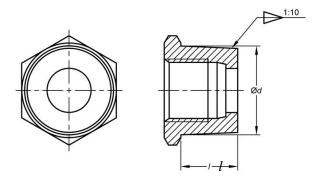


FIG. 1 TYPICAL DIAGRAM OF A SWIVEL NUT

**Table 1 Dimensions of Nuts** 

(Clause 2)

(All dimensions in millimetres.)

Sl No.	d	l
	± 0.1	Min
(1)	(2)	(3)
i)	25	15
ii)	30	15
iii)	35	15
iv)	40	15

# ANNEX A

(<u>Foreword</u>)

# COMMITTEE COMPOSITION

Agricultural Machinery and Equipment Sectional Committee, FAD 11

Organization	Representative(s)	
ICAR - Central Institute of Agricultural Engineering, Bhopal	DR C. R. MEHTA (Chairperson)	
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Panel to Formulate and Review Indian Standards on Plant Protection Equipment, FAD 11/P 8

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# **Amendments Issued Since Publication**

Amend No.	Date of Issue	Text Affected	

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