



केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-३/१६: भा.मा. 1660 (भाग 2) ३० अगस्त २०२४

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)
वैज्ञानिक 'डी'/संयुक्त निदेशक (के मु वि III)

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सभी क्षेत्रीय/शाखा कार्यालय

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 1660

30 August 2024

Subject: Guidelines for implementation of revised Standard IS 1660:2024 — Wrought and Cast Aluminium Utensils”

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)
Scientist D/Joint Director (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 1660

30 August 2024

Subject: Guidelines for implementation of revised Standard IS 1660:2024 — Wrought and Cast Aluminium Utensils”

1. Indian Standard IS 1660: 2009 has been revised and published as IS 1660: 2024. **The last date for implementation of the revised Standard is 05 February 2025.**
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the Amendment **within a week of issuance of these guidelines.**
3. The significant changes brought through this revision as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Sl. No.	Page No, Clause reference	Change
1	Page 1, Cl. 1.1- Scope	Scope of the Standard is being modified to add cast Aluminium utensils also. Also, the maximum capacity of utensils covered in the Standard is being specified.
2	Page 1, Cl. 1.3 -Scope	Differentiation between Cookware and other utensils have been specified.
3	Page 1, Cl. 4.1- Material of main body	Requirement of material of main body for cast utensils have been added.
4	Page 1, Cl. 4.1.1- Material of lid, if provided	Requirement of material of lid is being modified. Now, only specific grades of Stainless Steel as per IS 5522 and IS 6911 are permitted. Also, now stainless steel as per IS 15997 are also permitted. Minimum thickness of stainless steel lid is also specified now.
5	Page 1, Cl. 4.1.2- Material of rim for tempered glass lid, if provided	Material and minimum thickness of rim for tempered glass lid has been specified. Minimum thickness of glass has also been specified now. Minimum thickness of rim has also been specified.
6	Page 2, Cl. 4.2- Material of handle, rivet and fitting, if provided	Material of stainless steel handle, rivet and fitting has been specified now. It is required to conform to IS 6527 or IS 6911.
7	Page 2, Cl. 4.5- Material of rivets	Material of rivets for fixing handles has been specified now
8	Page 2, Cl. 4.6- Material of strips used for flame guards	Material of strips used for flame guards has been specified now
9	Page 3, Cl. 7.3- requirements of	Requirements of Handles/knobs for cookware has been specified now. They are required to conform

	Handles/knobs for cookware	to IS 13395
10	Page 3, Cl.8- Workmanship and Finish	Requirements of various coatings have been added
11	Page 4, Cl. 8.9 and Annex- B	Requirements of Induction base have been added
12	Page 4, Cl. 8.11- Tests on tempered Lid	Tests on tempered Lid have been added
13	Page 4, Cl. 9- Nominal capacity	Requirement of nominal capacity has been added

4. Consequent upon publication of the Amendment, existing Product Manual has also been revised as Doc: PM/ IS 1660 /3/ August 2024. In this revision, changes have been made in Requirements of Raw materials, Grouping Guidelines, Possible tests in a day, Scheme of Inspection and Testing and Scope of licence.

5. The guidelines for implementation of the revised Standard is given below:

A. LICENSEES:

- (i) All Licensees shall implement the revised Standard by 05 February 2025. Any difficulty in implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no Licences are under operation Standard without Amendment after 05 February 2025. The status of implementation of the Amendment shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.
- (ii) Following actions will be taken by licensee manufacturers to implement the revised Standard:
 - a) Licensee manufacturers will have to submit test certificates of the modified and new requirements of raw material (Lid, Tempered glass lid, Rim for tempered glass lid, Stainless steel handle, rivet and fitting, strips used for flame guards), as applicable, as evidence of conformity to revised Standard.
 - b) Licensee manufacturers will have to submit test reports of product for new test requirements (Nominal capacity, requirements of coating, induction compatible base), as applicable, as evidence of conformity to revised Standard.
- (iii) Since Cast utensils are being included in scope of Standard and hence in scope of licence now, scope of each licence will be revised as “Wrought Aluminium Utensils” for each existing licence. Cast Utensils shall be included through process of inclusion/change in scope of licence for which applicable independent test reports and inclusion processing charges shall be submitted by licensee.
- (iv) Verification of implementation of the revised standard, shall be done during the next visit **which shall be completed within one month from the date of submission of compliance by licensee.**

- (v) If the Licensee fails to complete all actions by 05 February 2025 it shall be dealt with as per the prevailing guidelines.

B. APPLICATIONS FOR GRANT OF LICENCE:

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per old Standard. However, if the Applicant is desirous of considering the application as per revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails as per revised Standard, Licence will not be granted as per old Standard.
- (ii) Applications which are recorded henceforth may be processed as per old or revised Standard. Processing of Applications as per old Standard shall be permitted only up to 05 February 2025 and for such cases Applicant shall give a declaration that they will implement the revised Standard by 05 February 2025.
- (iii) Beyond 05 February 2025 no Licence shall be granted as per old Standard.

C. CHANGE IN SCOPE OF LICENCE:

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- (ii) However, processing of such applications for change in scope of licence as per old Standard shall be permitted only upto the date of implementation of the revised Standard by the licensee or up to 05 February 2025 whichever is earlier.

6. The above guidelines come into force with immediate effect.

(Rakesh Kumar)
Scientist D/Joint Director

Head (CMD III)
DDG (Certification)