केंद्रीय मुहर विभाग-2

संदर्भ : कें.मु.वि-2/जी-73/16: 814

विषय: IS 814:2004 के अनुसार Covered Electrodes for Manual Metal Arc Welding of Carbon and Carbon Manganese Steel का संशोधित प्रॉडक्ट मानुयल

- 1) यह उपरोक्त के संदर्भ मे है।
- 2) **IS 814:2004** के अनुसार Covered Electrodes for Manual Metal Arc Welding of Carbon and Carbon Manganese Steel **का** संशोधित **प्रॉडक्ट मानुयल** BIS वैबसाइट पर: "Conformity Assessment → Product Certification → Product Specific Information→ Product Manual" के अंदर होस्ट कर दिया गया है।
- 3) इस संशोधन में, निम्नलिखित बदलाव किये गए हैं
 - i. Length has been removed from the scope of licence.
 - ii. Grouping Guidelines have been provided.
- 4) सभी शाखा कार्यालयों से अनुरोध है की संशोधित प्रॉडक्ट मानुयल को आवेदकों व लाइसेंसधारकों 7 दिन के भीतर भेजें एवं अनुपालन सुनिश्चित करें ।

(आदित्य दास) वैज्ञानिक-डी

प्रमुख, (कें.मु.वि.-2) उपमहानिदेशक(प्रमाणन) क्षेत्रीय/शाखा कार्यालयों//FMCD को intranet माध्यम से परिचालित

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/G-73/16:814 13 08 2021

Subject: Revised Product Manual for Covered Electrodes for Manual Metal Arc Welding of Carbon and Carbon Manganese Steel as per IS 814:2004

- 1. This has reference to the subject mentioned above.
- 2. The approved revised Product Manual for Covered Electrodes for Manual Metal Arc Welding of Carbon and Carbon Manganese Steel as per IS 814:2004 has been hosted on the BIS website under "Conformity Assessment → Product Certification → Product Specific Information → Product Manual".
- 3. In this revision, the following changes have been made:
- i. Length has been removed from the scope of licence.
- ii. Grouping Guidelines have been provided.
 - 4. BOs are advised to send this Product Manual to all Applicants and Licensees within 7 days and ensure its implementation.

(Aditya Das) Scientist-D

Head (CMD 2)
DDG (Certification)

Circulated to: All ROs/BOs/FMCD through BIS intranet