



## केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-३/१६: भा.मा. 2553 (भाग 2) 17 नवम्बर 2022

**विषय: अनुपालन हेतु गाइडलाइन**

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाईन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)  
वैज्ञानिक 'डी' (के मु वि III)

**प्रमुख (के मु वि III)**

सभी क्षेत्रीय/शाखा कार्यालय

### **CENTRAL MARKS DEPARTMENT-III**

Our Ref: CMD-3/16: IS 2553 (Part 2)

17 Nov 2022

**Subject: Guidelines for implementation of revised Product Manual and of Amendment No. 3 to IS 2553 (Part 2): 2019- Safety Glass for Road Transport**

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)  
Scientist D (CMD III)

**Head (CMD - III)**

Circulated to: All ROs/BOs

### CENTRAL MARKS DEPARTMENT III

Our Ref: CMD III/16: IS 2553 (Part 2)

17 Nov 2022

**Subject: Guidelines for implementation of revised Product Manual and of Amendment No. 3 to IS 2553 (Part 2): 2019- Safety Glass for Road Transport**

1. Amendment No. 3 to IS 2553 (Part 2): 2019 has been published. Amendment stands implemented after 22 June 2022.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the Amendment within **a week of issuance of these guidelines**.
3. The significant changes in the Standard brought through this Amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the Amendment.

Sl. No.	Page no, clause reference	Change
1.	Page 1, Cl. 1.2	New clause being added to specify that Roof glazing (Sun roof and moon roof) are also being covered now under the scope of this Standard. Also, roof glazing are considered as panes with no "regular light transmittance" requirement and product identification marking as per Cl. 4.1.2.2 and also additional identification marking as per Cl. 4.1.2.3

4. Consequent upon issuance of the Amendment, existing Product Manual has been revised as Doc: PM/IS 2553 (Part 2)/3/November 2022. In this revision of product manual, Grouping Guidelines and Scope of licence have been modified to incorporate Roof glazing. Further, in view of comments received on the existing Manual, additional changes have also been made in Grouping Guidelines and Scope of licence. Also, sample size has been modified and elaborated. Sampling guidelines during operation of licence has been included. Definition of Control unit has been modified in accordance with changes made in Scope of licence, Test for thickness measurement has been added, Note 3 has been added under Table in SIT.
5. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Product Manual within a week of issuance of these guidelines.
6. Guidelines for implementation of the revised Product Manual incorporating SIT and grouping guidelines will be as follows:  
**A. For licensees:**
  - i. Scope of all existing licences shall be reviewed and revised as per the revised Product Manual.

ii. For reviewing the scope of existing licences, Licensee shall be asked to submit the technical specifications in accordance with Annex A of IS 2553 (Part 2): 2019 for each variety of safety glass being manufactured by him under the existing scope of licence within 1 month from the date of issuance of these guidelines. Licensee shall also be advised to submit test report (issued by BIS recognized laboratory) indicating conformity of product, of each variety of safety glass being manufactured by them under the existing scope of licence. Time limit for submission of the above test reports will be up to 28 Feb 2023. It is clarified that any old test report issued by third party laboratory may also be accepted. Template of letter to be sent to licensees is attached as Annexure- 1.

iii. Based on the above information submitted by the licensee, scope of the licence will be revised and endorsements will be issued by BOs.

iv. It is to be ensured that the exercise of revision of scope of licence should be completed **by 28 Feb 2023** by all BOs. Cases where revision of scope could not be completed due to delay/incomplete action by licensee, it shall be dealt with as per the prevailing guidelines for Suspension (SUS) and Revocation of Suspension (ROS) of licence, applicable for non-submission of evidence of conformity as per the revised provisions required in accordance with the above guidelines.

v. It is to be noted that no processing fee is to be charged for revision of scope, as the exercise is to be done to implement the revised Product Manual.

**B. For applications:**

i. All new licences are to be granted with the scope of licence specified in this revised Product Manual.

**C. For inclusion of additional variety/Change in scope of licence:**

i. All cases of inclusion are to be processed as per the revised Product Manual, with the scope of licence specified in this revised Product Manual.

**(Rakesh Kumar)**  
**Sc D**

Head (CMD III)  
**DDG (Certification)**

Annexure- 1  
(Template of letter to be sent to licensees by BO)

Our ref: BO/ CM/L-

Date:

To,

Kind attention:

Subject: Revision of Scope of licence as per revised Product Manual (PM/ IS 2553 (Part 2)/ 3/ November 2022)

Dear Madam/Sir,

This has reference to the BIS Certification Marks licence no. (CM/L- ), held by you for product “Safety Glass for Road Transport” as per IS 2553 (Part 2): 2019. Existing scope of your licence is as below:

Licence is granted to use Standard Mark as per IS 2553 (Part 2):2019 with the following scope:	
Name of the Product	Safety Glass for Road Transport
Type of glazing along with identification marks as per Cl. 4.2 of IS 2553 (Part 2)	
Nominal Thickness	From ... mm up to and including ... mm
Intended type of installation	(Windscreen/Pane)
Color combination	

2. In this regard it is to inform you that the Product Manual for this product has been revised as (Copy of revised Product Manual is attached). In this revision changes have been made in grouping guidelines, Scheme of inspection and Testing and Scope of licence.

3. Consequent upon revision of the Product Manual, the scope of licence is required to be revised in accordance with the revised Product Manual.

4. In view of the above, you are advised to submit the following for each variety of Safety glass being manufactured by you under the existing scope of licence:

a) Declaration regarding technical specifications in accordance with Annexure A of IS 2553 (Part 2): 2019 **within 1 month from issuance of this letter.**

b) Technical specifications in attached format (Appendix 1) **within 1 month from issuance of this letter.**

c) Third party Test report (issued by BIS recognized laboratory) indicating conformity of product **up to 28 Feb 2023.**

5. Based on the above information submitted by you, scope of licence will be revised and endorsement will be issued by BIS.

6. You are advised to submit the above information along with test reports, within stipulated time limit as above, failing which we will be compelled to take actions as per BIS Act, Rules and Regulations including imposing suspension of Marking.

Thanking you,

Appendix- 1

(Template for giving information on varieties of Safety glass being manufactured under the existing scope of licence by licensee)

BIS Certification marks licence No:			
Name of the Product		Safety Glass for Road Transport	
<b>Variety</b>		<b>Variety 1</b>	<b>Variety 2</b>
<b>Technical parameter</b>			
Part number or unique identification Mark			
Drawing number			
Type of glazing along with identification marks as per Cl. 4.2 of IS 2553 (Part 2) and Classification given in Grouping Guidelines in Product Manual			
Nominal Thickness			
Intended type of installation (Windscreen/Rear windscreen Pane/Roof glazing)			
Rake angle, in case of windscreen			
Color combination			

Signature with date:  
(Name and designation of firm's authorized signatory)