



## **Bureau of Indian Standards**

### **Central Marks Department- III**

Our ref: CMD-III/16: IS 14756

05 July 2024

**Subject: Requirements for firms involved in manufacturing/ job working/ processing/ packing/ branding of Stainless Steel Utensils to implement the “Cookware, Utensils and Cans for Foods and Beverages (Quality Control) Order, 2024”**

This has reference to the “Cookware, Utensils and Cans for Foods and Beverages (Quality Control) Order, 2024” (QCO) issued by Department of Promotion of Industry and Internal Trade, Ministry of Commerce and industry, Government of India., 2016 vide which Stainless Steel Utensils are compulsorily required to conform to Indian Standard IS 14756 and to bear the Standard Mark under a license from the Bureau as per Scheme-1 of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018. Copy of the QCO is attached as Annex-1.

2. As per the QCO, Bureau of Indian Standards (BIS) is the certifying and enforcing authority.

3. As per the QCO, Stainless Steel Utensils shall conform to Indian Standard IS 14756 and shall bear the Standard Mark (ISI) under a license from the Bureau as per Scheme-1 of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018.

4. Licence under Scheme-1 of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018 is granted by BIS at a manufacturing premise after due assessment of manufacturing facilities and ascertaining conformity of utensil to the requirements of Indian Standard IS 14756.

5. In this regard, considering the manufacturing scenario of Stainless steel Utensils in the country as known from the manufacturing/trading associations, and realizing that quality of raw material of body of utensil used in manufacturing of these utensils is critical, following requirements are laid down for various firms engaged in this sector to ensure implementation of the QCO:

**A. Raw material compliance requirement as per IS 14756: 2022 for all manufacturers (whether procuring raw material by themselves or receiving raw material from other firms for manufacturing of utensils) -** As per IS 14756, the stainless steel used for manufacture of Utensils shall conform to IS 5522 (Indian standard on “Stainless Steel Sheets and Strips for Utensils”) or IS 15997 (Indian Standard on “Low nickel austenitic stainless steel sheet and strip for Utensils and Kitchen appliances”). Both of these raw materials are already under compulsory BIS Certification under “Steel and Steel Products (Quality Control) Order” issued by Ministry of Steel, Government of India and cannot be sold without BIS Standard Mark (ISI). Therefore, all utensil manufacturers, whether procuring raw material by themselves or receiving raw material from other firms for manufacturing stainless steel utensils, shall ensure that the raw material is with BIS Standard mark (ISI) and is received along with test certificate. Proper traceability of usage of BIS Certified raw material shall be maintained at all stages. The above shall be complied with by all manufacturers, whether manufacturing finished utensils or semi-finished utensils.

**B. For firms manufacturing the stainless steel utensils (whether doing all processes in-house or buying un-finished/semi-finished utensils and processing further):**

- a) Firms manufacturing the stainless steel utensils (whether doing all processes in-house or buying un-finished/semi-finished utensils and processing further) are under obligation to obtain BIS licence at the manufacturing premise as per the QCO. Guidelines for grant of licence are available at following link on BIS website: <https://www.bis.gov.in/wp-content/uploads/2023/03/GoL-Guidelines-06March2023.pdf>
- b) In case of procurement of unfinished/semi-finished utensils for further processing (*This includes Silver touching/matt finishing/handle fixing, etc. among other finishing operations*) by BIS licensee manufacturer, test certificate of raw material used by the supplier shall always be obtained for every consignment. In all such cases the onus of ensuring conformity of the raw material as per IS 14756 shall be on the BIS licensee manufacturer. There shall be proper traceability of invoices with the test certificates of corresponding consignment of material. As a cross check on conformity of material, the BIS licensee manufacturer may also get the raw material of body of utensil tested for chemical requirements once in a month or as felt necessary for every such supplier of unfinished/semi-finished utensils.

**C. For firms doing job-working on raw material supplied by other firms and then supplying utensils to other firms in unfinished/semi-finished conditions :**

Any firm doing job-working on raw material supplied by other firms, but does not carry out finishing operations, can supply the utensils in unfinished/semi-finished condition (*This includes supply of utensils in unpolished condition or without handles etc. among other semi-finished conditions*).

Such firms cannot be granted BIS licence. Such firms can do the job-work **only** for those manufacturers who have been granted BIS licence as per IS 14756. In such cases, the firm shall ensure that the raw material of body of utensil used for manufacturing utensils shall conform to the requirements of materials specified in IS 14756. Test certificate of corresponding consignment of raw material shall be supplied along with each consignment of unfinished/semi-finished utensils. There shall be proper traceability of invoices with the test certificates of corresponding consignment of material.

It is re-iterated that such firms can supply these unfinished/semi-finished utensils **only** to those manufacturers who have BIS licence for Stainless Steel Utensils” as per IS 14756, so that the conformity of finished utensil is ensured through BIS Certification. Such firms shall not sell unfinished/semi-finished utensils in the open market/customer.

**D. For firms procuring raw material by itself, carrying out spinning/drawing etc. operations and then supplying utensils to other firms in unfinished/semi-finished conditions :**

Any firm procuring raw material by itself, carrying out spinning/drawing etc. operations, but does not carry out finishing operations, can supply the utensils in unfinished/semi-finished condition (*This includes supply of utensils in unpolished condition or without handles etc. among other semi-finished conditions*).

Such firms cannot be granted BIS licence. However, in such cases also, the firm shall ensure that the raw material of body of utensil used for manufacturing utensils shall conform to the requirements of materials specified in IS 14756. Test certificate of

corresponding consignment of raw material shall be supplied along with each consignment of unfinished/semi-finished utensils. There shall be proper traceability of invoices with the test certificates of corresponding consignment of material.

Such firms can supply these unfinished/semi-finished utensils **only** to those manufacturers who have BIS licence for Stainless Steel Utensils” as per IS 14756, so that the conformity of finished utensil is ensured through BIS Certification. Such firms shall not sell unfinished/semi-finished utensils in the open market/customer.

**E. For firms which are not doing any manufacturing and buying utensils under their own brand name and selling them in market:**

i. BIS licence cannot be granted to them as they are not manufacturers. However, such firms shall buy only BIS certified utensils as per the QCO and ensure that each utensil bears BIS Standard mark with BIS licence no. as per the QCO.

**ii. For Packer of utensils:** Packers purchase the utensils and pack them under their own or other brand names. They are not manufacturers and hence are not granted BIS Certification licence. Such firms shall ensure that they purchase only ISI Marked individual utensils and ensure that each utensil bears BIS Standard mark with BIS licence no., as per the QCO. They shall also ensure that on such packages, following shall be marked: “Set contains ISI Marked utensils inside”. The details of utensils with their corresponding BIS Certification Marks licence Number for each item packed inside, shall also be marked on the package.

6. The above are information to all concerned. All concerned are, therefore, requested to adhere to the above requirements for smooth and effective implementation of the QCO.

(Rakesh Kumar)  
Scientist D/Joint Director

**Head (Central Marks Department-III)**

Circulated to: All concerned through BIS Website

Copy to: BIS Branch Offices

Encl: Annex-1 (Copy of the QCO)



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EXTRAORDINARY

भाग II—खण्ड 3—उप-खण्ड (ii)  
PART II—Section 3—Sub-section (ii)

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वाणिज्य और उद्योग मंत्रालय

(उद्योग संवर्धन और आंतरिक व्यापार विभाग)

आदेश

नई दिल्ली, 14 मार्च, 2024

का.आ. 1365(अ)—भारतीय मानक ब्यूरो अधिनियम, 2016 (2016 का 11) की धारा 25 की उप-धारा (3) और धारा 17 के साथ पठित धारा 16 की उप-धाराओं (1) और (2) द्वारा प्रदत्त शक्तियों का प्रयोग करते हुए तथा कुकवेयर और यूटेंसिल्स (गुणवत्ता नियंत्रण) आदेश, 2023 के अधिक्रमण में, सिवाय ऐसे कार्यों के जो अधिक्रमण से पहले किए गए अथवा किए जाने से छूट गए, केंद्र सरकार का ब्यूरो के साथ परामर्श करने के बाद यह मत है कि यह जनहित में आवश्यक अथवा हितकर है, अतः एतद्वारा निम्नलिखित आदेश करती है, नामतः -

1. संक्षिप्त शीर्षक और प्रारंभ - (1) इस आदेश को खाद्य और पेय पदार्थों के लिए कुकवेयर, यूटेंसिल्स और केन्स (गुणवत्ता नियंत्रण) आदेश, 2024 कहा जाएगा।

(2) इस आदेश में अन्यथा की गई व्यवस्था को छोड़कर, यह आदेश 1 सितंबर, 2024 से प्रभावी होगा।

2. मानक चिह्न का अनिवार्य प्रयोग- तालिका के कॉलम (1) में विनिर्दिष्ट वस्तुएं या सामान उक्त तालिका के कॉलम (2) में उल्लिखित तदनुसूची भारतीय मानक के अनुरूप होंगे तथा उनमें भारतीय मानक ब्यूरो (अनुपालन मूल्यांकन) विनियम, 2018 की अनुसूची-II की स्कीम-I के अनुसार ब्यूरो के लाइसेंस के तहत मानक चिह्न लगा होगा:

बशर्ते कि निर्यात की जाने वाली स्वदेश में विनिर्मित वस्तुओं या सामान पर इस आदेश में से कुछ भी लागू नहीं होगा:

बशर्ते इसके अलावा कि सूक्ष्म, लघु और मध्यम उद्यम विकास अधिनियम, 2006 (2006 का 27) के तहत यथा परिभाषित लघु उद्यमों के संबंध में यह आदेश 1 दिसंबर, 2024 से प्रभावी होगा:

बशर्ते इसके अलावा कि सूक्ष्म, लघु और मध्यम उद्यम विकास अधिनियम, 2006 (2006 का 27) के तहत यथा परिभाषित सूक्ष्म उद्यमों के संबंध में यह आदेश 1 मार्च, 2025 से प्रभावी होगा:

बशर्ते इसके अलावा कि इस आदेश में से कुछ भी सूक्ष्म, लघु और मध्यम उद्यम मंत्रालय के 'उद्यम पोर्टल' के तहत पंजीकृत उद्यमों द्वारा स्वदेशी रूप से विनिर्मित वस्तुओं अथवा सामान पर लागू नहीं होगा, जिसमें मूल लागत पर संयंत्र एवं मशीनरी अथवा उपकरण में निवेश पच्चीस लाख रूपए से अधिक नहीं है तथा चार्टर्ड अकाउंटेंट द्वारा यथा सत्यापित उत्पादन पिछले वित्तीय वर्ष में दो करोड़ रूपए से अधिक नहीं है।

**3. प्रमाणन और प्रवर्तन प्राधिकरण.-** यह ब्यूरो उक्त तालिका के कॉलम (1) में विनिर्दिष्ट वस्तुओं या सामान के लिए प्रमाणन और प्रवर्तन प्राधिकरण होगा।

#### तालिका

वस्तु या सामान	भारतीय मानक	भारतीय मानक का शीर्षक
(1)	(2)	(3)
खाद्य और पेय पदार्थों के लिए कुकवेयर, यूटेंसिल्स और केन्स	14756:2022	स्टेनलेस स्टील यूटेंसिल्स
	1660:2009	रॉट एल्युमीनियम यूटेंसिल्स
	13983:1994	घरेलू उपयोग के लिए स्टेनलेस स्टील सिंक
	9396 (भाग 1): 1987	खाद्य और पेय पदार्थ के लिए राउंड ओपन टॉप सेनिटरी केन्स – टिनप्लेट
	14407:1996	पेय पदार्थों के लिए एल्युमीनियम केन्स

**नोट –** इस तालिका के प्रयोजन के लिए, भारतीय मानकों के संबंध में जारी संशोधनों सहित उनके नवीनतम संस्करण, जैसा कि ब्यूरो द्वारा समय-समय पर अधिसूचित किए गए हैं, ऐसी अधिसूचना की तारीख से लागू होंगे।

[फा. सं. पी -29026/14/2023-एलईआई]

संजीव, संयुक्त सचिव

#### MINISTRY OF COMMERCE AND INDUSTRY

(Department for Promotion of Industry and Internal Trade)

#### ORDER

New Delhi, the 14th March, 2024

**S.O. 1365(E).**—In exercise of the powers conferred by sub-sections (1) and (2) of section 16 read with section 17 and sub-section (3) of section 25 of the Bureau of Indian Standards Act, 2016 (11 of 2016) and in supersession of the Cookware and Utensils (Quality Control) Order, 2023, except as respects things done or omitted to be done before such supersession, the Central Government, after consulting the Bureau of Indian Standards, is of the opinion that it is necessary or expedient so to do in the public interest, hereby makes the following Order, namely:-

**1. Short title and commencement.** – (1) This Order may be called the Cookware, Utensils and Cans for foods and beverages (Quality Control) Order 2024.

(2) Save as otherwise provided in this order, it shall come into force on the 1st September, 2024.

**2. Compulsory use of Standard Mark.**- Goods or articles specified in the Column (1) of the Table shall conform to the corresponding Indian Standard specified in Column (2) of the said Table and shall bear the Standard Mark under a license from the Bureau as per Scheme-1 of Schedule-II of the Bureau of Indian Standards (Conformity Assessment) Regulations, 2018:

Provided that nothing in this order shall apply to goods or articles manufactured domestically for export:

Provided further that in relation to Small Enterprises as defined under the Micro, Small and Medium Enterprises Development Act, 2006 (27 of 2006), it shall come into force with effect from the 1<sup>st</sup> December, 2024:

Provided also that in relation to Micro Enterprises as defined under the Micro, Small and Medium Enterprises Development Act, 2006 (27 of 2006), it shall come into force with effect from the 1<sup>st</sup> March, 2025:

Provided also that nothing in this Order shall apply to goods or articles manufactured domestically by an enterprise, registered under "Udyam portal" of the Ministry of Micro, Small and Medium Enterprises, wherein the investment in plant and machinery or equipment at original cost does not exceed twenty-five lakh rupees and the turnover does not exceed two crore rupees for the previous financial year as certified by a Chartered Accountant.

**3. Certification and enforcement authority.**- The Bureau shall be the certifying and enforcing authority for the goods or articles specified in the Column (1) of the said Table.

**TABLE**

Goods or articles	Indian Standard	Title of Indian Standard
(1)	(2)	(3)
Cookware, Utensils and Cans for foods and beverages	14756:2022	Stainless Steel Utensils
	1660:2009	Wrought Aluminium Utensils
	13983:1994	Stainless Steel Sinks for Domestic Purposes
	9396 (Part 1): 1987	Round Open Top Sanitary Cans for Foods and Drinks- Tinplate
	14407:1996	Aluminium cans for beverages

**Note:-** For the purposes of this Table, the latest version of Indian Standards including the amendments issued thereof, as notified by the Bureau of Indian Standards from time to time shall apply from the date of such notification.

[F. No. P-29026/14/2023-LEI]

SANJIV, Jt. Secy.