

केन्द्रीय मुहर विभाग -2

संदर्भ -: केमूवी-2/16:5522

18 09 2024

विषय: संशोधन संख्या 02 से आईएस 5522:2014 के कार्यान्वयन के लिए दिशानिर्देश

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**शिवम आहूजा
वैज्ञानिक सी**

प्रमुख (केमूवी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:5522

18 09 2024

Subject: Guidelines for implementation of Amendment No.02 to IS 5522:2014

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Shivam Ahuja)
Scientist C**

Head (CMD-2)

All ROs/BOs/Labs/MTD/LRMD

CENTRAL MARKS DEPARTMENT-2

OurRef:CMD-2/16:5522

Date: 18.09.2024

Subject: Guidelines for implementation of Amendment No.02 to IS 5522:2014 (Stainless Steel Sheets and Strips for Utensils)

1. Amendment no. 2 to IS 5522:2014 has been published. The amendment shall be implemented with effect from **04th November 2024**.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment within a week of issuance of these guidelines.
3. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Change
Cl.11, Table 10, Surface Finish	Earlier only Surface Finishes for Cold Rolled Stainless Steel were specified i.e. 2D,2B, No.3 and No.4 in the Table. The Table has been modified to include 2 Surface Finishes for Hot Rolled Stainless Steel i.e. No.0 and No.1. Also, Surface Finish BA has been added for Cold Rolled Stainless Steel

4. Consequent to the amendment, the Product Manual of IS 5522:2014 has been revised and the same is being circulated separately.
5. The guidelines for implementation of the amendment are given below:

LICENSEES:

All Licensees shall implement the amendment by **04th November 2024**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest but in any case at least 30 days before the last date of implementation. BOs shall ensure that no Licences are under operation as per IS 5522 without the amendment after **04th November 2024**. **The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.**

As per the changes introduced into the standard through the amendment, there are no evidences of conformity to be submitted by the licensee.

Licensees intending to include new Surface Finishes (added through the amendment) in the Scope of the Licence shall submit application for inclusion of those Surface Finishes to their concerned BO along with declaration with regards to additional manufacturing machinery (if any). BOs shall include the new Surface Finishes based upon the declaration given by the licensee and issue Endorsement for revised Scope of Licence. **No Test Report (In-house/ Independent) is required to be submitted by the licensee for the inclusion of Surface Finishes. However, Mill Test Certificates (of earlier consignments) of all the new Surface Finishes intended to be included in the Scope of Licence shall be submitted by the Licensee along with inclusion application.**

BOs may plan an early Surveillance Visit for verification of the additional manufacturing machinery (if any) declared by the licensee for the included Surface Finishes within 30 days from the date of inclusion.

APPLICATIONS FOR GRANT OF LICENCE:

Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.

Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only up to **03rd November 2024** and for such cases

Applicant shall give a declaration that they will implement the amendment by **04th November 2024**.

Beyond **04th November 2024** no Licence shall be granted without consideration of the amendment.

CHANGE IN SCOPE OF LICENCE:

For change in scope of licence, the relevant provisions as given above for Applicants shall apply.

However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only up to the date of implementation of the amendment by the licensee or up to **04th November 2024** whichever is earlier.

6. The above guidelines shall come into force with immediate effect.

Shivam Ahuja

Sc.C.(CMD-2)

Head (CMD-2)

DDG (Certification)