

केन्द्रीय मुहर विभाग -2

संदर्भ- : के मू वी-2/16: 251

13 06 2024

विषय: **IS 251: 2024 के revision के अनुपालन के दिशा निर्देश ।**

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशा निर्देश अनुपालन हेतु संलग्न है ।

अनुरोध है कि दिशा निर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

(अमित चौधरी)
वैज्ञानिक - डी

प्रमुख (के मू वी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/ CHD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 251

13 06 2024

Subject: Guidelines for implementation of Revised IS 251:2024

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

It is requested to ensure the implementation of the above Guidelines with immediate effect.

(Amit Choudhary)
Scientist D

Head (CMD-2)

All ROs/BOs/Labs/CHD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 251

13 06 2024

Subject: Guideline for Implementation of revised IS 251: 2024 (Soda Ash, Technical)

1. Soda Ash, Technical as per IS 251 : 1998 has been revised to Soda Ash, Technical as per IS 251 : 2024.
2. Soda Ash, Technical as per IS 251 : 2024 is currently under voluntary certification with 2 Licences for the product in operation.
3. IS 251 : 1998 and IS 251 : 2024 are under concurrent running till 22nd July 2024 and the last date for implementation of revised IS 251 : 2024 is 22nd July 2024
4. The major changes in the standard on account of the revision are given in the table below for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Indian Standard:

Major Changes in IS 251 due to the revision

| Clause (as per Revised IS) | Remarks |
|----------------------------|---|
| 3, 4.5, C-8, C-9 | Instrumental test methods for the determination of chloride, iron and sulphate have been incorporated |
| 5.2.1 | BIS Certification Marking Clause is updated for Bureau of Indian Standards Act, 2016 |

5. The existing Product manual has been revised to incorporate the changes due to the revised IS and it is being circulated separately, through BIS website, as Product Manual Doc: PM/IS 251/2 June 2024.
6. The guidelines for implementation of the revised IS are as given below:
 - (i) There is no change in the prescribed requirement. Only instrumental test methods for the determination of chloride, iron and sulphate have been added as alternate test methods. Hence, no upgradation in the manufacturing infrastructure by the manufacturer is required. Upgradation in the testing infrastructure, if desired by the manufacturer, may be declared by Licencee in Form no 2.
 - (ii) Since the only changes to the standard through this amendment are the addition of alternate test methods (instrumental methods), no evidence of conformity to the revised standard is required to be sought by BOs from licensees or applicants.
 - (iii) No change in the scope is ensued consequent to the implementation of the revised IS.
7. BOs are requested to circulate this guideline to licensees and applicants immediately within 7 days of issuance of this circular.

8. The above guidelines come into force with immediate effect.

(Amit Choudhary)
Scientist D

Head (CMD-2)

DDG(Certification)

Circulated to:

- i) All RO/BOs**
- ii) All other concerned - through BIS intranet**