

केंद्रीय मुहर विभाग-2

संदर्भ :कें.मु.वि-2/जी-73/16 : 5676

15/09/2023

विषय: आई एस 5676:1995 संचकित सख्त रबड़ के तले और एड़ियाँ का संशोधित प्रॉडक्ट मानुयल ।

1) यह उपरोक्त के संदर्भ मे है।

2)IS 5676:1995 का अनुमोदित संशोधित प्रॉडक्ट मानुयल BIS वैबसाइट पर: “Conformity Assessment → Product Certification →Product Specific Information→ Product Manual”के अंदरहोस्ट कर दिया गया है (PM/ 5676/2 September 2023)

3) उत्पाद मैनुअल को अन्य बातों के अलावा, एसआईटी के अनुच्छेद 1 (प्रयोगशाला), अनुच्छेद 2 (परीक्षण रिकॉर्ड), अनुच्छेद 4 (नियंत्रण इकाई) और अनुच्छेद 5 (नियंत्रण के स्तर) की आवश्यकताओं के संबंध में सूक्ष्म और लघु इकाइयों के लिए निरीक्षण और परीक्षण की योजना के अनुपालन को वैकल्पिक बनाने के लिए संशोधित किया गया है। हालाँकि, सभी इकाइयाँ अपने उत्पादों का भारतीय मानक की आवश्यकताओं का अनुपालन सुनिश्चित करेंगी। इस संशोधन के माध्यम से किये गये प्रमुख परिवर्तन अनुबंध-1 में दिये गये हैं।

4) सभी शाखा कार्यालयों से अनुरोध है की यह प्रॉडक्ट मानुयल जिसमे SIT भी संयुक्त है, को आवेदकों एवं अनुज्ञप्तिधारकों को 7 दिन के भीतर भेजें।

(अमित चौधरी)
वैज्ञानिक-डी

प्रमुख, (कें.मु.वि.-2)

उपमहानिदेशक(प्रमाणन)

क्षेत्रीय/शाखा कार्यालयों को intranet माध्यम से परिचालित

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/G-73/16: 5676

15/09/2023

Subject: Revised Product Manual for Moulded Solid Rubber Soles and Heels According to IS 5676:1995

1. This has reference to the subject mentioned above.
2. The approved revised Product Manual for IS 5676:1995 has been hosted on the BIS website under “Conformity Assessment → Product Certification →Product Specific Information→ Product Manual”. (PM/ 5676/2 September 2023)
3. The product manual has been revised in order to, among others, make Compliance to the Scheme of Inspection and Testing OPTIONAL for Micro, and Small Scale Units with respect to the requirements for Clause 1(Laboratory), Clause 2 (Test records), Clause 4 (Control Unit) and Clause 5 (Levels of Control) of the SIT. However, ALL units shall ensure compliance of their products to the requirements of the Indian Standard. Major changes made through this revision are given in Annex-1.
4. BOs are advised to send this Product Manual which incorporates SIT to all licensees and applicants within 7 days.

(Amit Chaudhary)
Scientist-D

Head (CMD 2)

DDG (Certification)

Circulated to: All ROs/BOs through BIS intranet

Annex -1

**Major Changes to product manual for Moulded Solid Rubber Soles and Heels as
per IS 5676:1995**

(PM/ 5676/2 September 2023)

S.No.	Changes
1	<p>Compliance to the Scheme of Inspection and Testing has been made OPTIONAL for Micro, and Small Scale Units with respect to the requirements for Clause 1(Laboratory), Clause 2 (Test records), Clause 4 (Control Unit) and Clause 5 (Levels of Control) of the SIT. However, ALL units shall ensure compliance of their products to the requirements of the Indian Standard.</p> <p>The requirements of SIT with respect to Clause 3 (Packing and Marking) and Clause 6 (Rejection) shall be followed by all.</p>
2	<p>Packing and marking in the Scheme of Inspection and testing has been reworded as "The Standard Mark as given in Schedule of the licence shall be marked on each sole (with/without heels) and each heel provided always that the moulded solid rubber Soles and heels to which this mark is thus applied conforms to every requirement of the specification".</p>
3	<p>In the marking clause in SIT, it has been specified that additional details of licence no, name and address of manufacturer and BIS website shall be mentioned (through tags/stickers or otherwise) on the package/Product (in case only bulk packaging is done).</p>
4	<p>In the SIT, the control unit definition has been modified as " all finished solid Rubber Soles and heels produced in a day or any other quantity as defined by the manufacturer, of the same type, dimension, design and manufactured from the same type of rubber shall constitute a control unit".</p>