



## केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-३/१६: भा.मा. 17427

18 अक्टूबर 2021

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)  
वैज्ञानिक 'डी' (के मु वि III)

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

### CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 17427 (Superseding IS 13714)

18 Oct 2021

**Subject: Guidelines for implementation of revised IS 17427: 2020 (Superseding IS 13714: 1993- Dunnage Pallets) -Wooden (Timber) pallets for Packaging, Storage and Transportation with Amendment No. 1 to IS 17427: 2020**

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)  
Scientist D (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

### CENTRAL MARKS DEPARTMENT III

Our Ref: CMD III/16: IS 17427 (Superseding IS 13714)

18 Oct 2021

**Subject: Guidelines for implementation of revised IS 17427: 2020 (Superseding IS 13714: 1993- Dunnage Pallets) -Wooden (Timber) pallets for Packaging, Storage and Transportation with Amendment No. 1 to IS 17427: 2020**

1. This is in continuation to e mail dated 17 April 2021 vide which supersession of IS 13714 :1993 by IS 17427: 2020 was informed to BOs. It was informed that since IS 17427: 2020 was not implementable at that time due to issues observed in the standard, TED was in the process of issuing an Amendment to IS 17427: 2020. However, BOs were requested to note the supersession and inform about the revised Standard to the licensees and applicants under their jurisdiction so that they might gear up for the upcoming switchover to IS 17427: 2020 after Amendment.
2. Amendment No. 1 to IS 17427: 2020 has now been published. As informed earlier, **the last date for implementation of the revised Standard is 25 Aug 2022.**
3. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard along with the Amendment within **a week of issuance of these guidelines.**
4. The significant changes in the revised Standard as listed in the Table below are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Clause	Requirement
Page 2, Cl. 4	Pallets are now classified as Non-expendable and Expendable.
Page 2, Cl. 5 Page 13, Cl. 16.1	Pallets are now designated in terms of load rating.
Page 2, Cl. 6	Grading of Pallets have been done based on the quality of the timber with permissible limit, construction and workmanship.
Page 8, Cl. 10	More number of dimensions of pallets are now given. Also other dimensions of pallets as per agreement between buyer and seller are permitted now.
Page 10, Cl. 12	Method of seasoning of timber has been specified.
Page 10, Cl. 13	Following new tests have been added: Stacking test, Bending test, Bottom deck test, Inclined impact test, Incline plane test(Leading edge impact test), Incline plane test(Block impact test), Corner drop test, Compression test and Fork lifting test
Page 12, Cl. 14	Treatment of pallets to avoid growth of microorganism has been added

5. Consequent upon revision of the Standard, existing Product Manual has been revised as Doc: PM/IS 17427/1/October 2021. In this revision of Product Manual, changes have been made in sampling guidelines, List of test equipment, SIT, Scope of licence as per the revision and grouping guidelines has been introduced.
6. The guidelines for implementation of the revised Standard is given below:

**A. LICENSEES:**

- (i) All Licensees shall implement the revised Standard by 25 Aug 2022. Any difficulty in implementation shall be brought to the notice of CMD III at the earliest but in any case at least 30 days before the last date of implementation. BOs shall ensure that no Licences are under operation as per old Standard after 25 Aug 2022. **The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.**
- (ii) Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports or Test Certificates, as applicable. Verification of implementation of the revised Standard, wherever required, may be done during the next visit **which may normally be completed within six months of the last date of concurrent running.**
- (iii) If the Licensee fails to complete all actions by 25 Aug 2022 it shall be dealt with as per the prevailing guidelines.

**B. APPLICATIONS FOR GRANT OF LICENCE:**

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails in the new test requirements, Licence will not be granted by BIS as per the old Standard.
- (ii) Applications which are recorded henceforth may be processed as per the old standard or the revised standard. Processing of Applications as per the old Standard shall be permitted only up to 25 Aug 2022 and for such cases Applicant shall give a declaration that they will implement the revised Standard by 25 Aug 2022.
- (iii) Beyond 25 Aug 2022 no Licence shall be granted as per old Standard.

**C. CHANGE IN SCOPE OF LICENCE:**

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
  - (ii) However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only upto the date of implementation of the revised Standard by the licensee or up to 25 Aug 2022 whichever is earlier.
7. The above guidelines come into force with immediate effect.

**(Rakesh Kumar)**  
**Sc D**

Head (CMD III)  
**DDG (Certification)**