

केन्द्रीय मुहर विभाग -2

संदर्भ -: के मू वी-2/16 : 2791

29/03/2022

विषय: संशोधित **IS 2791 : 2022** के अनुपालन के दिशा निर्देश

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशा निर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशा निर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

(शौविक चंदा)  
वैज्ञानिक-डी

प्रमुख (के मू वी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाओं/FAD/LRMD

**CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16 : 2791

29/03/2022

**Subject : Guidelines for implementation of revised IS 2791 : 2022**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

(Shouvik Chanda)  
Scientist D

**Head (CMD-2)**

**All ROs/BOs/Labs/FAD/LRMD**

## CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:2791

Date: 25.03.2022

### **Subject: Guidelines for implementation of revised IS 2791:2022 for Soluble Coffee Powder — Specification**

1. IS 2791:1992 has been revised as IS 2791:2022. IS 2791:1992 shall be withdrawn with effect from 06 June 2022.
2. The significant changes in the standard through this revision as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised IS 2791:2022.

<b>Clause</b>	<b>Changes</b>
Clause 3.3 and Sl. No. (i) of Table 1 of IS 2791:2022	Test method for testing of Moisture has been changed from Annex-B of IS 2791 to IS 16029(for reference purpose) and IS 16030 (for routine purpose). Changes due to these are as follows: (a) In IS 16029, the manufacturer has to test as per Karl-Fischer method whereas as per the earlier method(Annex-B of IS 2791) the same was determined by gravimetric method (b) In IS 16029, loss in mass is determined at 103° C, whereas as per the earlier method(Annex-B of IS 2791) loss in mass was determined at 70° C
Clause 3.1.2 and Clause 3.3, Table 1 of IS 2791:2022	This revision also includes the specifications for decaffeinated soluble coffee powder in line with the Food Safety and Standards (Food Products Standards and Food Additives) Regulations, 2011.

3. The existing product manual has been revised to incorporate the above changes and it is being circulated separately through BIS website, as Product manual Doc: PM/IS 2791/2, March 2022
4. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment within a week of issuance of these guidelines.
5. The guidelines for implementation of the revised IS 2791:2022 is given below:

#### **a) LICENSEES:**

All Licensees shall implement the revised IS 2791:2022 by **06<sup>th</sup> June 2022**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest but in any case, at least 30 days before the last date of implementation. BOs shall ensure that no Licences are under operation as per IS 2791:1992 after 06<sup>th</sup> June 2022. The status of implementation of the revised IS shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.

Licensees shall submit evidence of conformity to the modified requirements through In-house Test Reports, as applicable. BOs shall carry out a surveillance visit for verification of the modified requirements within 30 days of receipt of evidence of conformity from the licensee. During the

visit, BOs shall ensure that factory testing for all possible requirements is carried out for which test reports have been submitted by the licensee as evidence of conformity.

**b) APPLICATIONS FOR GRANT OF LICENCE:**

Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the revised IS. However, if the Applicant is desirous of considering the revised IS, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the revised IS, Licence will not be granted as per the old version.

Applications which are recorded henceforth may be processed with or without consideration of the revised IS. Processing of Applications without consideration of the revised IS shall be permitted only up to **05<sup>th</sup> June 2022** and for such cases Applicant shall give a declaration that they will implement the revised IS by **06<sup>th</sup> June 2022**.

Beyond **06<sup>th</sup> June 2022** no Licence shall be granted without consideration of the revised IS.

**c) CHANGE IN SCOPE OF LICENCE:**

For processing applications for change in scope of licence, the same shall be permitted only after the implementation of the revised IS by the licensee or after **06<sup>th</sup> June 2022** whichever is earlier.

6. The above guidelines shall come into force with immediate effect.

(Shouvik Chanda)  
Sc.D(CMD-2)

**Head (CMD-2)**

**DDG (Certification)**

**Circulated to :**

- i) All RO/Bos**
- ii) All other concerned - through BIS intranet**