

**भारतीय मानक ब्यूरो  
(केंद्रीय मुहर विभाग III)**

हमारा संदर्भ : सी एम डी - III/16 : IS 2191 (भाग 2)

09 जनुअरी 2025

विषय : आईएस 2191 (Part 2):2022 संशोधन संख्या 1 के अनुपालन हेतु गाइडलाइन

इसमें ऊपर उल्लिखित विषय का संदर्भ है ।

सभी शाखा कार्यालय से आग्रह है कि गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(ऐ के कअंर)  
वैज्ञानिक- डी (सी एम् डी-III)

**प्रमुख (सी एम डी- III)**

सभी क्षेत्रीय /शाखा कार्यालय

**BUREAU OF INDIAN STANDARDS  
(Central Marks Department-III)**

Our Ref: CMD-III/16 : IS 2191 (Pt 2)

09 Jan 2025

**Subject: Guidelines for Implementation of Amendment No. 1 to IS 2191 (Part 2):2022 –  
Wooden Flush Door Shutters (Cellular, Hollow and Tubular Core Type) — Particle  
Board, High Density Fibre Board, Medium Density Fibre Board and Fibre Hardboard  
Face Panels**

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the guidelines with immediate effect.

(A K Kanar)  
Sc-D (CMD-III)

**Head (CMD-III)**

**Circulated to: All ROs/BOs**

### CENTRAL MARKS DEPARTMENT III

Our Ref: CMD-III/16 : IS 2191 (Pt 2)

09 Jan 2025

**Subject: Guidelines for Implementation of Amendment No. 1 to IS 2191 (Part 2):2022 – Wooden Flush Door Shutters (Cellular, Hollow and Tubular Core Type) — Particle Board, High Density Fibre Board, Medium Density Fibre Board and Fibre Hardboard Face Panels**

1. Amendment No. 1 to IS 2191 (Part 2):2022 has been published. The last date for implementation of the amendment is **27 Feb 2025**.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment within a week of issuance of these guidelines.
3. The changes brought out in the Standard through the amendment as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Sr No	Major changes in Amendment to Indian Standard	Action required from existing licensee for implementation
1.	Requirements of face panels have been modified for CDPV, HDPV and TDPV types of door shutters. (Clause 6.3.3 & table 1)	Firm is required to submit conformity to the modified requirements in the form of test reports from OSL or in-house factory test report or supplier test certificate.
2.	Duration of test for Swelling in Thickness requirement has been mentioned. Earlier, only in the test method Standard, IS 2380 (Pt 17) this test duration was mentioned.	This is only a clarification in the testing and no action is required.
3.	The requirement of thickness of face panels has been clarified as combined thickness of face panel and skin. (Clause 7.2)	No action required.

4. Consequent upon the issuance of the amendment to Standard, existing Product Manual has been revised as Doc: **PM/IS 2191 (Part 2)/3/Dec 2024**.
5. The guidelines for implementation of the amendment is given below:

**A. LICENSEES:**

- (i) All Licensees shall implement the amendment by **27 Feb 2025**. Any difficulty in the implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no Licences are under operation as per IS 2191(Part 2):2022 without the Amendment No.1 after **27 Feb 2025**. The status of implementation of the amendment shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.

- (ii) Licensee with BWP grade of door shutters are required to submit the conforming test reports of plywood as per BWP grade of IS 303 from OSL, or traceability of ISI marked plywood if the same is used. Licensee shall also provide in-house factory test report of face veneers if there is any change in its thickness as per Amendment No.1 of IS 2191 (Part 2):2022.
- (iii) If the Licensee fails to complete all actions by **27 Feb 2025** it shall be dealt with as per the prevailing guidelines.

**B. APPLICATIONS FOR GRANT OF LICENCE:**

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.
- (ii) Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only upto **27 Feb 2025** and for such cases Applicant shall give a declaration that they will implement the amendment by **27 Feb 2025**.
- (iii) Beyond **27 Feb 2025** no Licence shall be granted without consideration of the amendment.

**C. CHANGE IN SCOPE OF LICENCE:**

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
  - (ii) However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only upto the date of implementation of the amendment by the licensee or upto **27 Feb 2025** whichever is earlier.
6. The above guidelines come into force with immediate effect.

Ashish K Kanar  
Sc-D/Jt. Dir, CMD-III

Head (CMD III)  
**DDG (Certification)**