

**भारतीय मानक ब्यूरो
(केंद्रीय मुहर विभाग III)**

हमारा संदर्भ : सी एम डी - III/16 : 12231

07 जुलाई 2021

विषय : IS 12231:1987 के ग्रुपिंग दिशानिर्देश हेतु।

इसमें ऊपर उल्लिखित विषय का संदर्भ है।

सभी शाखा कार्यालय से आग्रह है कि गाइडलाईन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(ऐ के कअंर)
वैज्ञानिक-सी (सी एम् डी-III)

प्रमुख (सी एम डी- III)

सभी क्षेत्रीय /शाखा कार्यालय

**BUREAU OF INDIAN STANDARDS
(Central Marks Department-III)**

Our Ref: CMD-III/16 : 12231

07 July 2021

Subject: Grouping Guidelines for 'Unplasticized PVC pipes for Use in Suction and Delivery Lines of Agricultural Pump Sets' as per IS 12231:1987

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the guidelines with immediate effect.

(A K Kanar)
Sc-C (CMD-III)

Head (CMD-III)

Circulated to: All ROs/BOs

GROUPING GUIDELINES

Our Ref: CMD-III/16 : 12231

07 July 2021

Subject: Grouping Guidelines for ‘Unplasticized PVC pipes for Use in Suction and Delivery Lines of Agricultural Pump Sets’ as per IS 12231:1987

1. For the purpose of GoL/ CSoL, unplasticized PVC pipes for use in suction and delivery lines of agricultural pump sets as per IS 12231 : 1987 are categorized based on nominal size and type of pipe:

Type of Pipe	Nominal Size
1W	63-140
2W	63-140

2. For considering GoL/CSoL, testing shall be done as follows:
 - Pipes of smallest and highest size from each Type shall be tested for all requirements to cover pipes of all Nominal Sizes in that range for that particular Type of pipe tested.
3. The Firm shall declare the varieties of Pipes intended to be covered in the Licence. The Scope of Licence may be restricted based on the Manufacturing and Testing capabilities of the Manufacturer.
4. During the operation of the Licence, BO shall ensure that all the types and sizes covered in the Licence are tested in rotation, to the extent possible.