

केन्द्रीय मुहर विभाग -2

संदर्भ -: के मू वी-2/16:15225

12 /12/2024

विषय: IS 15225 : 2002 के amendment no. 1 के अनुपालन के दिशा निर्देश ।

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशा निर्देश अनुपालन हेतु संलग्न है ।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशा निर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

(इंद्रजीत सिंह)

वैज्ञानिक - डी

प्रमुख (के मू वी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाओं/PCD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:15225

12/12/2024

Subject: Guidelines for implementation of amendment no. 1 of IS 15225: 2002

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

(Inderjeet Singh)
Scientist D

Head (CMD-2)

All ROs/BOs/Labs/PCD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 15225

12/12/2024

Subject: Guidelines for implementation of amendment no. 1 to IS 15225: 2002, Chlorinated Polyvinyl Chloride Compounds Used for Pipes and Fittings

1. Amendment No. 1 to IS 15225: 2002 has been published with last date of implementation as 07 January, 2025
2. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance.

Clause No.	Change
Page 4, clause 8.1.2, line 3	Substitute 'Annex B of IS 15778/ISO 1158' for 'IS 4669'. (Method of test for Chlorine Content of the resin has been changed from IS 4669 to IS 15778/ISO 1158)
Page 4, clause 8.1.4, line 6	Substitute 'Annex B of IS 15778/ISO 1158' for 'IS 4669'. (Method of test for Chlorine Content of the compound has been changed from IS 4669 to IS 15778/ISO 1158)

3. Through this amendment referred method of test for chlorine has been changed from IS 4669 to IS 15778/ISO 1158 as IS 4669 does not specify any method of test for chlorine.
4. Since only one licence has been under operation for this product and the licence to the same has been granted considering this amendment, therefore, no evidence of conformity for amendment no. 1 to the ISS is required to be submitted and no change in scope of the licence is required consequent to the implementation of this amendment.
5. BOs are requested to circulate this amendment to the licensee and applicants immediately within 7 days of issue of this circular.
6. Consequent upon the issuance of the amendment to Standard, the existing Product manual has been revised and is being circulated separately, through BIS website.
7. The above guidelines shall come into force with immediate effect.

(Inderjeet Singh)
Scientist D

Head (CMD-2)

DDG (Certification)

All ROs/BOs/Labs/PCD/LRMD