

**भारतीय मानक ब्यूरो**  
**(केंद्रीय मुहर विभाग III)**

हमारा संदर्भ : सी एम डी - III/16 : आई एस 4351

05 फेब्रुअरी 2025

विषय : पुनरीक्षित आई एस 4351:2024 के अनुपालन के लिए दिशानिर्देश ।

इसमें ऊपर उल्लिखित विषय का संदर्भ है।

सभी शाखा कार्यालय से आग्रह है कि गाइडलाईन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(ऐ के कअंर)  
वैज्ञानिक- डी (सी एम् डी-III)

**प्रमुख (सी एम डी- III)**

सभी क्षेत्रीय /शाखा कार्यालय

**BUREAU OF INDIAN STANDARDS**  
**(Central Marks Department-III)**

Our Ref: CMD-III/16 : IS 4351

05 Feb 2025

Subject: Guidelines for implementation of revised IS 4351:2024 - 'Steel Frames for Doors'

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the guidelines with immediate effect.

(A K Kanar)  
Sc-D (CMD-III)

**Head (CMD-III)**

Circulated to: All ROs/BOs

## CENTRAL MARKS DEPARTMENT III

**Our Ref: CMD-III/16 : IS 4351**

**05 Feb 2025**

**Subject: Guidelines for implementation of revised IS 4351:2024 - ‘Steel Frames for Doors’**

1. IS 4351:2003 has been revised as IS 4351:2024 and has been published. The last date for implementation of the revised Standard is **09 April 2025** after which the old Standard shall stand withdrawn.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard **within a week of issuance of these guidelines**.
3. The significant changes in the revised Standard as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Sr No	Major changes in revised Indian Standard	Action required from existing licensee for implementation
1.	Thickness of raw material steels have been modified (Clause 5 & Table 1)	In-house FTR is required
2.	A new raw material, pre-painted galvanized steel sheets has been included (Clause 5 & Table 1)	No action to be taken by licensees if there is no change in the material. If a manufacturer opts to use the newly added material, then conformity of the new material as per IS 14246 as TC of supplier or TR from OSL is required.
3.	Sizes, designations and tolerances and type of profiles have been revised (Clause 6 & 7.1)	As designation has been modified, the scope of licence has been revised. Licensee is required to submit the modified designations that they intend to cover in the scope of licence. Firm shall also submit the in-house FTR to the revised dimensional and construction requirements.
4.	Tubular steel frame profile and their required provisions have been added (Clause 7.2)	No action is required by present licensee. If any licensee intends to include the tubular steel frame profile, then provision of CSoL shall be followed.
5.	Clauses related to hinges and fittings have been modified (Clause 8)	Firm shall also submit the in-house FTR
6.	Additional clause for frame installation recommendation has	No action required

	been added (Clause 7.1.2.2)	
7.	Marking clause has been revised (Clause 11)	Confirmation on implementation of revised marking from manufacturer is to be submitted.

4. Consequent upon the issuance of the revised Standard, existing Product Manual has been revised as Doc: **PM/IS 4351/3/Feb 2025**.
5. The guidelines for implementation of the revised Standard is given below:

**A. LICENSEES:**

(i) All Licensees shall implement the revised Standard by **09 April 2025**. Any difficulty in the implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no licences are in operation as per the old Standard after **09 April 2025**. The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-III within two weeks of the last date of concurrent running.

(ii) Licensees shall submit the modified designations of steel door frames as per IS 4351:2024 that they intend to cover in the scope of licence. Licensees shall also provide the evidence of conformity of the revised dimensions and constructional requirements of steel frames for Clause 6, 7 & 8 of IS 4351:2024 through in-house FTR for the varieties that they intend to cover in the scope of licence. Verification of implementation of the revised Standard shall be done through a surveillance visit, which shall be completed within one month from the date of implementation. Licensees shall also submit the conformity of revised thickness of materials through in-house FTR.

(iii) On receipt of confirmation on the implementation of IS 4351:2024 from the manufacturer, endorsement shall be issued with revised scope of licence as per the revised Product Manual.

(i) If the Licensee fails to complete all actions by **09 April 2025**, it shall be dealt with as per the prevailing guidelines.

**B. APPLICATIONS FOR GRANT OF LICENCE:**

(i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails in new test requirements, Licence will not be granted by BIS as per the old version.

(ii) Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only upto **09 April 2025** and for such cases, Applicant shall give a declaration that they will implement the revised Standard by **09 April 2025**.

(iii) Beyond **09 April 2025** no Licence shall be granted as per the old Standard.

**C. CHANGE IN SCOPE OF LICENCE:**

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- (ii) However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only upto the date of implementation of the revised Standard or upto **09 April 2025** whichever is earlier.

6. The above guidelines come into force with immediate effect.

Ashish K Kanar  
Sc-D/Jt Dir, CMD-III

Head (CMD III)  
**DDG (Certification)**