



केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-3/ : भा.मा. 4509

30 अक्टूबर 2024

विषय: अनुपालन हेतु गाइडलाइन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)
वैज्ञानिक 'डी' (के मु वि III)

प्रमुख (के मु वि III)

सभी क्षेत्रीय/शाखा कार्यालय

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 4509

30 Oct 2024

Subject: Guidelines for implementation of revised IS 4509: 2024- "Ring Slugging Wrenches (Spanners)"

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)
Scientist D (CMD III)

Head (CMD - III)

Circulated to: All ROs/BOs

CENTRAL MARKS DEPARTMENT III

Our Ref: CMD-3/16: IS 4509

30 Oct 2024

Subject: Guidelines for implementation of revised IS 4509: 2024- “Ring Slugging Wrenches (Spanners)”

1. IS 4509: 1992 has been revised as IS 4509: 2024 and has been published. The last date for implementation of the revised Standard is 12 March 2025.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard within **a week of issuance of these guidelines**.
3. The significant changes brought through this revision as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Sl. No.	Page No, Clause reference	Change
1.	Page 1, Cl. 4- Material	Material designations have been updated as per the latest Indian Standard.
2.	Page 2, Table 1- Dimensions of Wrenches for various nominal sizes of Wrenches	New nominal sizes (19 mm, 22 mm and 24 mm) of Wrenches have been added.

4. Consequent upon revision of the Standard, existing Product Manual has also been revised as Doc: PM/ IS 4509 /2/ October 2024. In this revision, changes have been made in Scheme of Inspection and Testing.
5. As such no change in manufacturing and testing infrastructure is required for manufacturers to implement the revised Standard. Neither any evidence of conformity is required to be submitted for switchover.
6. The above guidelines come into force with immediate effect.

(Rakesh Kumar)
Scientist D/Joint Director

Head (CMD III)
DDG (Certification)