केन्द्रीय मुहर विभाग-2

हमारा संदर्भ: के मू वि-2/ G-99

24 09 2021

- 1. यह उपरोक्त विषय पर इस विभाग के परिपत्र दिनांक 25 09 2020 के संदर्भ मे है।
- 2. इस संदर्भ में , कृपया सीओसी के दायरे में परिवर्तन पर दिशानिर्देशों को शामिल करने के लिए उत्पाद विशिष्ट दिशानिर्देशों में संलग्न संशोधन देखें।
- 3. जानकारी और अनुपालन के लिए।

आदित्य दास वैज्ञानिक डी

<u>प्रमुख (के मू वि-2)</u> सभी क्षेत्रीय/शाखा कार्यालयों व FMCD को BIS intranet माध्यम से परिचालित

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/G-99 24 09 2021

Subject: Amendment to Product Specific Guidelines for grant of certificate of conformity for Stampings/ Laminations/cores of transformers (with or without winding) under Scheme IV of Schedule II of BIS (Conformity Assessment) Regulations, 2018 – for incorporation of guidelines on Change in Scope of CoC

- 1. This is further to CMD-2's circular dated 25 09 2020 regarding the subject mentioned above.
- 2. In this context, please find attached amendment to the Product Specific Guidelines for incorporation of **guidelines on Change in Scope of CoC.**
- 3. For kind information and compliance.

(Aditya Das) Scientist D

<u>Head (CMD-2)</u> Circulated to ROs/BOs/FMCD through BIS intranet

Add the following after the existing-

Product Specific Guidelines For Change In Scope Of Certificate Of Conformity for Stampings/ Laminations/cores of transformers (with or without winding) under Scheme IV of Schedule II of BIS (Conformity Assessment) Regulations, 2018

1. Application

An application for **change in scope of certificate of conformity** shall be made to the Bureau in Form –XI along with fee prescribed in sub-paragraph (4) of paragraph 5 as per 10 under Scheme-IV. In addition, the following documents shall also be submitted with the application:

- i) List of BIS licensed manufacturers from whom **additional variety/varieties of** BIS standard marked Electrical Steel/material (as per IS 3024:2015 or IS 648:2006 or IS 16585:2016) is being procured indicating name, address, BIS licence number and validity date of licence.
- ii) Copy of Mill Test Certificate (s) of the **additional variety/varieties of** BIS Standard Marked electrical steel sheet or strip as per IS 3024:2015 or IS 648:2006 or Fe based amorphous strip delivered in the semi-processed state as per IS 16585:2016 issued by one or more of the BIS licensed manufacturers declared at SI No (i) above which is being used as input material.
- i) In case additional variety/varieties of BIS standard marked Electrical Steel/material is being sourced through intermediary, complete details of the intermediaries involved including their names, addresses, GST Numbers etc. In addition, chain of documents establishing traceability, such as additional invoices, packing slips, e-way bills, bill of lading, IEC certificate (for imported material) shall also be submitted establishing traceability to the mother coil of BIS standard marked Electrical Steel.
- ii) Name, address, and contact details (phone number, email address) of the consignees of the additional variety/varieties of Stampings/ laminations/ cores of transformers.
- iii) Details of modification in manufacturing machinery, test facilities, plant layout, manufacturing process and/or inspection and testing plan on account of the **additional** variety/varieties of products for which addition in scope of CoC is being applied
- iv) Declaration of the **additional variety/varieties of** products for which addition in scope of CoC is being applied for in the format as given in **Annexure I.**
- v) Factory test report indicating:
 - a) Conformity of the surface condition, thickness and width of the **additional** variety/varieties of Electrical steel/amorphous strip or Sheet to the requirements of

- IS 3024 or IS 648 and to the results mentioned in the Mill Test Certificate. In case the applicant is procuring slit coils through an intermediary, width need not be tested.
- b) Conformity of the thickness of the **additional variety/varieties of** individual stampings/laminations to IS 3024 or IS 648 or IS 16585. The report shall also indicate that thickness is the same as the thickness of the corresponding strip/sheet/material from which they have been manufactured.
- c) All tests possible in a day on the **additional variety/varieties of** electrical steel /amorphous strip /sheet for conformity to IS 3024 or IS 648 or IS 16585 and on the Stampings/ laminations/cores for conformity to the requirements of the purchaser (only in case in-house testing facilities are available)

2. Processing for Change in Scope of CoC

- i) **Factory visit is not required** for processing an application for change in scope of CoC. However, the details declared in the application shall be verified in the subsequent surveillance visit.
- ii) After receipt of satisfactory application, Head BO shall review the case and take decision on grant of CoC. A template of endorsement to be issued for Change in Scope of CoC is given in Form XII under Scheme IV of Schedule II of BIS (Conformity Assessment) Regulations, 2018.