

केन्द्रीय मुहर विभाग- III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-3/प्रोडक्ट मैनुअल/IS 3745

09 जून 2021

विषय- पुनरीक्षित प्रोडक्ट मैनुअल

सभी शाखा कार्यालयों से अनुरोध है कि उपरोक्त विषय से संबंधित संलग्न परिपत्र का अवलोकन करें

(राकेश कुमार)
वैज्ञानिक 'डी' (के मु वि-III)

प्रमुख (के मु वि-III)

सभी क्षेत्रीय/शाखा कार्यालय

Central Marks Department-III

Our Ref: **CMD-III/ Product Manual/IS 3745**

09 June 2021

Subject: Revised Product Manual incorporating SIT and Grouping Guidelines for IS 3745: 2006

BOs may kindly see the attached circular on the subject mentioned above.

(Rakesh Kumar)
Scientist D (CMD-III)

Head (CMD-III)

Circulated to: All ROs/BOs through intranet

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-III/Product Manual/IS 3745

09 June 2021

Subject: Revised Product Manual incorporating SIT and Grouping Guidelines for IS 3745: 2006

This has reference to the subject mentioned above. The approved revised Product Manual (Doc No. PM/IS 3745/2/June 2021) for product “**Yoke Type Valve Connections for Small Medical Gas Cylinders**” as per **IS 3745: 2006** has been hosted on the BIS website under “Conformity Assessment → Product Certification → Product Specific Guidelines → Product Manual”.

In this revision of product manual, following changes have been done:-

- a) The test equipment list has been modified to include BNF Jet test apparatus or Electrolytic cell with test solution or suitable test equipment as per the relevant method used also for coating thickness test.
- b) Sample size of the thickness of coating test at Table 1 of SIT has been changed to 1 of 1000 valves or less electroplated at a time.
- c) Stress corrosion test has been incorporated in the test certificate format.

BOs are advised to send this Product Manual which incorporates Grouping Guidelines and SIT to all Applicants within 7 days.

(Rakesh Kumar)
Sc. D (CMD III)

Head (CMD III)
DDG (Certification)

Circulated to: All ROs/BOs