



केन्द्रीय मुहर विभाग- III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-3/16: IS 4246

10 01 2022

विषय- पुनरीक्षित प्रोडक्ट मैनुअल

सभी शाखा कार्यालयों से अनुरोध है कि उपरोक्त विषय से संबंधित संलग्न परिपत्र का अवलोकन करें

(राकेश कुमार)
वैज्ञानिक 'डी' (के मु वि-III)

प्रमुख (के मु वि-III)

सभी क्षेत्रीय/शाखा कार्यालय

Central Marks Department-III

Our Ref: CMD-III/ 16: IS 4246

10 01 2022

Subject: Revised Product Manual incorporating SIT and Grouping Guidelines for IS 4246: 2002 incorporating Amendment No. 5

BOs may kindly see the attached circular on the subject mentioned above.

(Rakesh Kumar)
Scientist 'D' (CMD-III)

Head (CMD-III)

Circulated to: All ROs/BOs through intranet

CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-III/16: IS 4246

10 01 2022

Subject: Revised Product Manual incorporating SIT and Grouping Guidelines for IS 4246: 2002 incorporating Amendment No. 5

This has reference to the subject mentioned above. The approved Product Manual for product “**Domestic Gas Stoves for use with Liquefied Petroleum Gases**” as per **IS 4246: 2002** has been hosted on the BIS website under “Conformity Assessment → Product Certification → Product Specific Information → Product Manual”.

In this revision, changes have been made in Scheme of Inspection and Testing (new tests on raw material as per Amendment No. 5 to IS 4246 added; Test equipment requirement for following tests have been changed from R to S: Viterous enamelled components (Cl. 7.2), Ni-Cr plated components (Cl. 7.3), Screw, Nuts, Bolts (Cl. 7.7), Gas taps (Cl. 8.7), Injector jets (Cl. 9), Gas inlet connection (Cl. 18.3, 18.4); Verification of the strength of the Gas Stove Surface of Toughened Glass Top against Thermal Stress (Cl. 15.1) and Fragmentation Test of the Toughened Glass Top (Cl. 15.2) have been deleted as the same have been deleted vide Amendment No. 5)

BOs are advised to send this revised Product Manual which incorporates Grouping Guidelines and SIT to all Licensees and Applicants within 7 days.

(Rakesh Kumar)
Sc. D (CMD III)

Head (CMD III)
DDG (Certification)

Circulated to: All ROs/BOs