

केन्द्रीय मुहर विभाग -2

संदर्भ :- केमूवी-2/16:9295

01 01 2025

**विषय: संशोधित IS 9295:2024 के अनुपालन के दिशा निर्देश**

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**शिवम आहूजा**  
**वैज्ञानिक डी**

**प्रमुख (केमूवी 2)**

**सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/MTD/LPPD**

**CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16:9295

01 01 2025

**Subject: Guidelines for implementation of Revised IS 9295:2024**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Shivam Ahuja)**  
**Scientist D**

**Head (CMD-2)**

**All ROs/BOs/Labs/MTD/LPPD**

**CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16:9295

01 01 2025

**Subject: Guidelines for implementation of Revised IS 9295:2024(STEEL TUBES FOR IDLERS FOR BELT CONVEYORS — SPECIFICATION)**

1. This has reference to the above.
2. IS 9295:1983 has been revised as IS 9295:2024 and the date of withdrawal of IS 2002:2009 is **15<sup>th</sup> April 2025**.
3. The significant changes in the revised Standard as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

<b>Clause(s) as per IS 9295:2024</b>	<b>Change</b>
5 Types, Grades and Designation	A new Grade Yst 355 has been added
7 Manufacture	Clause has been modified to specify that the welded steel tubes shall be manufactured from hot rolled steel strips conforming to IS 2062/ IS 10748
8.1.1, Table 1, Mechanical Properties	Mechanical Properties of tube designation HFS 355/CDS 355/ERW 355 (Grade Yst 355) have been added in the Table
9.1.1 Weight	Clause has been modified to specify that Other sizes of tubes (not included in the table) may be supplied as per the agreement between the manufacturer and the supplier, however, the thickness of the supplied tube shall not be less than the minimum thickness of tube of next higher diameter mentioned in Table 2.
9.1.2 Weight	A new clause has been added to specify that Tubes with an outside diameter more than the diameter specified in Table 2 may be supplied subject to agreement between the manufacturer and the purchaser.
9.2 Weight	A new clause has been added specifying the Formula for calculation of Mass per meter run of the tubes
16.2 Length	Tolerances on exact length have been modified

4. Consequent upon the issuance of the revised Standard, the existing product manual of IS 9295 has been revised which is being circulated separately.
5. The guidelines for implementation of the revised Standard is given below:

## **A. LICENSEES:**

i) For switchover to revised standard, Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports.

ii) All Licensees shall implement the revised Standard by **15<sup>th</sup> April 2025**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest but in any case at least 30 days before the last date of implementation. BOs shall ensure that no Licences are under operation as per old Standard after **15<sup>th</sup> April 2025**. **The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.**

iv) BOs shall plan an early surveillance visit for verification of the implementation of the revised standard preferably within 30 days of switchover by the licensee.

## **B. APPLICATIONS FOR GRANT OF LICENCE:**

1. Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails in new test requirements, Licence will not be granted by BIS as per the old version.
2. Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only up to **14<sup>th</sup> April 2025** and for such cases Applicant shall give a declaration that they will implement the revised Standard by **15<sup>th</sup> April 2025**.
3. Beyond **15<sup>th</sup> April 2025** no Licence shall be granted as per the old Standard.

## **C. CHANGE IN SCOPE OF LICENCE:**

1. For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
2. However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only up to the date of implementation of the revised Standard or up to **15<sup>th</sup> April 2025** whichever is earlier.
3. The above guidelines come into force with immediate effect.

Shivam Ahuja  
Sc. D

**Head (CMD-2)**  
**DDG (Certification)**  
**ROs/BOs**