

केन्द्रीय मुहर विभाग -2

संदर्भ -: के मू वी-2/16:14968

27 07 2021

विषय: IS 14968:2015 के amendment no. 3 के अनुपालन के दिशा निर्देश

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशा निर्देश अनुपालन हेतु संलग्न है।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशा निर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**आदित्य दास
वैज्ञानिक D**

प्रमुख (के मू वी 2)

सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/ TXD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:14968

27 07 2021

Subject: Guidelines for implementation of amendment no. 3 to IS 14968:2015

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Aditya Das)
Scientist D**

Head (CMD-2)

All ROs/BOs/Labs/TXD/LRMD

CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16:14968

Date: 27 07 2021

Subject: Guidelines for implementation of Amendment no. 3 to IS 14968:2015 – (Textiles — High Density Polyethylene (HDPE)/Polypropylene (PP) Woven Sacks for Packaging 50 kg/25 kg Sugar)

1. Amendment no. 3 to IS 14968:2015 has been published. The amendment shall be implemented with effect from **1 Jan 2022**.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the above amendment within a week of issuance of these guidelines.
3. The significant changes in the standard through this amendment as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the amendment.

Clause	Change
4.2 (Fabric)	Requirement for fabric has been modified to incorporate requirement for mesh, weight and tolerance on weight for woven fabric
4.4 (liner)	The requirement for mass of the liner has been substituted with requirement for thickness of the liner
Table 1, Note 3	Explanatory note regarding weight of fabric on which the mass of unlaminated sack is based, has been modified to change weight of fabric from 106 g/m ² to 15 g/m ² and from 96 g/m ² to 82 g/m ² for Type 1 and Type 2 sacks, respectively

4. There is no change required in the existing product manual/SIT on account of this amendment. (However, no. of amendments in the product manual to be read as 3)
5. The guidelines for implementation of the amendment is given below:
 - a) **LICENSEES:**
 - i) All Licensees shall implement the amendment by **1 Jan 2022**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest but in any case at least 30 days before the last date of implementation. BOs shall ensure that no Licences are under operation as per IS 14968:2015 without the amendment after **1 Jan 2022**.

- ii) Licensees shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports or Test Certificates, as applicable. Verification of implementation of the amendment, wherever required, may be done during the next visit.

a) **APPLICATIONS FOR GRANT OF LICENCE:**

- i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed without consideration of the amendment. However, if the Applicant is desirous of considering the amendment, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails while considering the provisions of the amendment, Licence will not be granted as per the old version.
- ii) Applications which are recorded henceforth may be processed with or without consideration of the amendment. Processing of Applications without consideration of the amendment shall be permitted only upto 31 Dec 2021 and for such cases Applicant shall give a declaration that they will implement the amendment by **1 Jan 2022**.
- iii) Beyond **1 Jan 2022** no Licence shall be granted without consideration of the amendment.

b) **CHANGE IN SCOPE OF LICENCE:**

- i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- ii) However, processing of such applications for change in scope of licence without consideration of the amendment shall be permitted only upto the date of implementation of the amendment by the licensee or upto **1 Jan 2022** whichever is earlier.

6. The above guidelines come into force with immediate effect.

Aditya Das
Sc. D

Head (CMD-2)
DDG (Certification)

Please check
first

AMENDMENT NO. 3 JANUARY 2021**TO****IS 14968 : 2015 TEXTILES -- HIGH DENSITY
POLYETHYLENE (HDPE) / POLYPROPYLENE (PP)
WOVEN SACKS FOR PACKAGING 50 kg/25 kg
SUGAR — SPECIFICATION***(First Revision)*

(Page 1, clause 4.2) — Substitute the following for the existing clause:

‘4.2 Fabric

The fabric used in the manufacture of HDPE/PP woven sacks shall be woven as a tube on circular looms from HDPE/PP tapes having width of 2.5 mm (tolerance of ± 5 percent) conforming to IS 6192 and IS 11197 respectively and linear density of 111 tex (1 000 denier) for Type 1 sacks and 94 tex (850 denier) for Type 2 sacks. The woven fabric shall be of mesh 12×12 and 105 g/m^2 weight (with a tolerance of ± 3 percent on weight) for Type 1 sacks and of mesh 11×11 and 82 g/m^2 weight (with a tolerance of ± 3 percent on weight) for Type 2 sacks. The denier of HDPE/PP tape used in the manufacture of woven fabric/sacks shall be subjected to the following tolerances:

- a) ± 10 percent on individual value, and
- b) ± 5 percent on average.

The construction particulars of fabric shall be as given in Table 1.’

(Page 1, clause 4.4, sentence 2) — Substitute the following for the existing sentence:

‘The thickness of liner, when tested in accordance with Annex B of IS 2508, shall be minimum $50 \mu\text{m}$.’

(Page 2, Table 1, Note 3) — Substitute the following for the existing note:

‘3 The mass of sack is based on fabrics weighing 105 g/m^2 and 82 g/m^2 for Type 1 and Type 2 sacks respectively.’