

**केन्द्रीय मुहर विभाग-2**

संदर्भ- : केम्वी-2/16:11459, 15542

27 06 2024

**विषय: संशोधित IS 11459:2024 के अनुपालन के दिशा निर्देश (IS 11459 :1985 एवं IS 15542:2005 के स्थान पर )**

यह उपरोक्त विषय के संदर्भ में है।

सक्षम अधिकारी द्वारा अनुमोदित दिशानिर्देश अनुपालन हेतु संलग्न है ।

सभी क्षेत्रीय/शाखा कार्यालयों से अनुरोध है की दिशानिर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

**आदित्य दास  
वैज्ञानिक E**

**प्रमुख (केम्वी 2)**

**सभी क्षेत्रीय/शाखाकार्यालय/प्रयोगशालाएँ/FAD/LRMD**

**CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16:11459, 15542

27 06 2024

**Subject: Guidelines for implementation of Revised IS 11459:2024 (superseding IS 11459:1985 and IS 15542:2005)**

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

All ROs/BOs are requested to ensure the implementation of the above Guidelines with immediate effect.

**(Aditya Das)  
Scientist E**

**Head (CMD-2)**

**All ROs/BOs/Labs/FAD/LRMD**

## CENTRAL MARKS DEPARTMENT-2

Our Ref: CMD-2/16: 11459, 15542

27 06 2024

### **Subject: Guidelines for implementation of Revised IS 11459:2024 (Power-Operated Chaff Cutter — Specification and Test Code)**

1. IS 11459:1985 and IS 15542:2005 have been merged with IS 7897:1975 (Test Code for Chaff Cutter) and have been revised as IS 11459:2024 and has been published. The last date for implementation of the revised Standard is **28 Nov 2024** after which the old Standard shall stand withdrawn.
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the revised Standard within a week of issuance of these guidelines.
3. The significant changes in the revised Standard as listed in the Table are given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Clause No.	Change
9	The test methods applicable for power-operated chaff cutter which were earlier published in IS 7897 : 1975 have been incorporated;
5.2	The specifications for the blade which were earlier published in IS 1511 : 1979 have been incorporated;
15	Safety requirements applicable to power operated chaff cutter which were earlier covered in IS 15542 : 2005 have been incorporated;
5	The raw material specifications for various components have been incorporated/updated; and
5.1	Pedestal bearing, discharge box and flywheel cover have been added in the list of components while bush bearing has been removed from the listed components.

4. Consequent upon the issuance of the revised Standard, the existing product manual has been revised which is being circulated separately through BIS website.

**Note: BOs shall review the scope of the licence based on the grouping guidelines given in the revised product manual and previous inspection reports/test reports based on which scope of licence was defined, as well as any additional information provided by the licensee, and recast the scope according to the revised product manual.**

5. The guidelines for implementation of the revised Standard is given below:

#### **A. LICENSEES:**

- i. The licensees for both IS 11459:1985 and IS 15542:2005 shall implement the revised Standard IS 11459:2024 by **28 Nov 2024**. Any difficulty in implementation shall be brought to the notice of CMD 2 at the earliest. BOs shall ensure that no Licences are under operation as per the old Standards after **28 Nov 2024**. **The status of implementation of the revised Standard shall be confirmed by Head (BO) to CMD-2 within two weeks of the last date of concurrent running.**

- ii. The licensee shall submit evidence of conformity to the additional/modified requirements through In-house/Independent Test Reports as well as revised list of test equipment (as per Form 2). Verification of implementation of the revised Standard, wherever required, **shall be verified through a surveillance visit within 30 days of confirmation of implementation of the revised standard by licensee.**
- iii. If the Licensee fails to complete all actions by **28 Nov 2024** it shall be dealt with as per the prevailing guidelines.

#### **B. APPLICATIONS FOR GRANT OF LICENCE:**

- i. Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per the old Standard. However, if the Applicant is desirous of considering the Application as per the revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall from such Applicants also be obtained that if the sample fails while considering the provisions of the revised Standard, Licence will not be granted by BIS as per the old version.
- ii. Applications which are recorded henceforth may be processed as per the old Standard or the revised Standard. Processing of Applications as per the old Standard shall be permitted only up to **27 Nov 2024** and for such cases Applicant shall give a declaration that they will implement the revised Standard by **28 Nov 2024**.
- iii. Beyond **28 Nov 2024** no Licence shall be granted as per the old Standard.

#### **C. CHANGE IN SCOPE OF LICENCE:**

- i. For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- ii. However, processing of such applications for change in scope of licence as per the old Standard shall be permitted only up to the date of implementation of the revised Standard or up to **28 Nov 2024** whichever is earlier.

6. The above guidelines come into force with immediate effect.

**Aditya Das**  
**Sc. E**

**Head (CMD-2)**  
**DDG (Certification)**