



## केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- के.मु.वि.-३/१६: IS 3196-1, IS 13258, IS 8737 एवं IS 9798 29 जून 2022

**विषय:** एल पी जी सिलिंडर्स , वाल्व्स एवं रेगुलटर्स के लाट निरीक्षण के लिए दिशनिर्देश में संशोधन

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)  
वैज्ञानिक 'डी' (के मु वि III)

**प्रमुख (के मु वि III)**

सभी क्षेत्रीय/शाखा कार्यालय

### **CENTRAL MARKS DEPARTMENT-III**

Our Ref: CMD-3/16: IS 3196 (Part 1), 13258, IS 8737 & IS 9798

29 June 2022

**Subject: Modification in Guidelines for Lot inspection of LPG Cylinders, Valve fittings and Low Pressure Regulators for use with LPG Cylinders**

This has reference to the subject mentioned above. Guidelines for Lot inspection of LPG Cylinders per IS 3196 (Part 1) and IS 13258 were issued on 06 Dec 2021. Subsequently, guidelines for lot inspection of Valve fittings (IS 8737) and Low Pressure Regulators (IS 9798) for use with LPG Cylinders were issued on 10 Dec 2021.

These guidelines were partially modified with respect to on-job training of Technical Auditors (TAs) as circulated on 03 Feb 2022.

The guidelines have further been reviewed it has been decided to modify the guidelines with respect to on-job training of TAs for IS 13258, IS 9798 and IS 8737. Modification is attached. Other guidelines will remain unchanged.

BOs may kindly ensure implementation of the attached modified guidelines with immediate effect.

(Rakesh Kumar)  
Scientist D (CMD III)

**Head (CMD - III)**

Circulated to: All ROs/BOs

## CENTRAL MARKS DEPARTMENT III

Our Ref: CMD-3/16: IS 3196 (Part 1), 13258, IS 8737 & IS 9798

29 June 2022

### **Subject: Modification in Guidelines for Lot inspection of LPG Cylinders, Valve fittings and Low Pressure Regulators for use with LPG Cylinders**

1. Guidelines for Lot inspection of LPG Cylinders per IS 3196 (Part 1) and IS 13258 were issued on 06 Dec 2021. Subsequently, guidelines for lot inspection of Valve fittings (IS 8737) and Low Pressure Regulators (IS 9798) for use with LPG Cylinders were issued on 10 Dec 2021.
2. These guidelines were partially modified with respect to on-job training of Technical Auditors (TAs) as circulated on 03 Feb 2022.
3. In this regard, paragraph 6 of the above guidelines dealing with on-job training of TAs has been further modified.
4. Paragraph 6 of the guidelines for **Lot inspection of LPG Cylinders as per IS 3196 (Part 1) and IS 13258** is modified as follows:

*6 a) For the initial minimum 2 visits, the TA of empaneled agency will accompany BIS Officer during which the TA are expected to gain adequate on-job training and competency. After this, BIS Certification Officer will accompany TA for first visit during which inspection will be done by TA and witnessed by BIS Certification Officer to see whether SOP is complied with. Report of competency of TA should be submitted by BIS Officer to the Head (BO) with recommendation on the need of any further shadow inspection **in the prescribed proforma**. Head (BO) may allocate more such witness inspections till the time TA is declared competent. Induction of any new TA will follow the same procedure as above. It is to be noted that only lot inspection charges are to be levied from the licensee and no additional man-days charges are to be levied for such visits.*

*b) In case a TA has already been declared competent for LPG Cylinders as per IS 3196 (Part 1), no further shadow inspections is required for LPG Cylinders as per IS 13258. However, witness visit(s) will follow after that.*

*c) In case a TA has not been declared competent yet for LPG Cylinders as per IS 3196 (Part 1), 1 shadow inspection will be required for LPG Cylinders as per IS 13258. Witness visit(s) will follow after that.*

5. Paragraph 6 of the guidelines for **Lot inspection of Valve fittings (IS 8737) and Low Pressure Regulators (IS 9798)** is modified as follows:

*6 a) For the initial minimum 1 visit (Each for LPG Valve and LPG Regulator), the TA of empaneled agency will accompany BIS Officer during which the TA are expected to gain adequate on-job training and competency. After this, BIS Certification Officer will accompany TA for first visit during which inspection will be done by TA and witnessed by BIS Certification Officer to see whether SOP is complied with. Report of competency of TA should be submitted by BIS Officer to the Head (BO) with recommendation on the need of any further witness inspection **in the prescribed proforma**. Head (BO) may allocate more such witness inspections till the time TA is declared competent. Induction of any new TA will follow the same procedure as above. It is to be noted that only lot inspection charges are to be levied from the licensee and no additional man-days charges are to be levied for such visits.*

*b) In case a TA has already completed two shadow inspections for LPG Cylinders as per IS 3196 (Part 1), he will require only one shadow inspection either for LPG Valve fittings or for LPG Regulators. However, witness visit(s) for each product (Valve and Regulator) will be required.*

6 The above modification in guidelines come into force with immediate effect.

(Rakesh Kumar)  
Scientist D

Head (CMD III)

**DDG (Certification)**

**Circulated to : All ROs/BOs**