



## केन्द्रीय मुहर विभाग - III

हमारा संदर्भ- केन्द्रीय मुहर विभाग-3/16: भा.मा. 1475

09 सितम्बर 2024

**विषय: अनुपालन हेतु गाइडलाइन**

सभी शाखा कार्यालयों से आग्रह है कि संलग्न गाइडलाइन का अनुपालन तत्काल प्रभाव से सुनिश्चित करें।

(राकेश कुमार)  
वैज्ञानिक 'डी'/संयुक्त निदेशक (के मु वि III)

**प्रमुख (के मु वि III)**

सभी क्षेत्रीय/शाखा कार्यालय

### **CENTRAL MARKS DEPARTMENT-III**

Our Ref: CMD-3/16: IS 1475

09 September 2024

**Subject: Guidelines for implementation of revised Standard IS 1475:2024 — Drinking water Coolers”**

This has reference to the subject mentioned above.

BOs may kindly ensure implementation of the attached guidelines with immediate effect.

(Rakesh Kumar)  
Scientist D/Joint Director (CMD III)

**Head (CMD - III)**

Circulated to: All ROs/BOs

## CENTRAL MARKS DEPARTMENT-III

Our Ref: CMD-3/16: IS 1475

09 September 2024

**Subject: Guidelines for implementation of revised Standard IS 1475:2024 — Drinking water Coolers”**

1. Indian Standard IS 1475 (Part 1): 2001 has been revised and published as IS 1475: 2024. **The last date for implementation of the revised Standard is 12 February 2025.**
2. All BOs shall inform the Applicants and Licensees under their jurisdiction about implementation of the Amendment **within a week of issuance of these guidelines.**
3. The significant changes brought through this revision as listed in the Table is given for the purpose of general guidance. BOs shall ensure that the product conforms to all the requirements, as applicable, as per the revised Standard.

Sl. No.	Page No, Clause reference	Change
1	Page 1, Cl. 1.1- Scope	Scope of the Standard is being modified. Now, the maximum cooling capacity and storage capacity covered, is being specified. Also, Water coolers of bubbler type have been excluded.
2	Page 2, Cl. 5.9- material of storage tank	Requirement of material of storage tank is being added.
3	page 3, Cl. 5.19- requirement of motor	Requirement of motor is being added.
4	Page 3, Cl. 5.20- Requirement of compressor	Requirement of compressor is being added.
5	Page 5, Cl. 8- Tolerance on cooling capacity	Tolerance on cooling capacity has been decreased.
6	Page 6, Cl. 10- Annual Energy Consumption test	Requirement of annual energy consumption test has been added as a new test.

4. Consequent upon publication of the Amendment, existing Product Manual has also been revised as Doc: PM/ IS 1475 /2/ September 2024. In this revision, changes have been made in Requirements of Raw materials, Grouping Guidelines, Possible tests in a day, Scheme of Inspection and Testing.
5. The guidelines for implementation of the revised Standard is given below:

### **A. LICENSEES:**

- (i) All Licensees shall implement the revised Standard by 12 February 2025. Any difficulty in implementation shall be brought to the notice of CMD III within 30 days of issuance of these guidelines. BOs shall ensure that no Licences are under operation Standard as per old standard after 12 February 2025. The status of implementation of the revised standard shall be confirmed by Head (BO) to CMD-III within two weeks of

the last date of concurrent running.

- (ii) Following actions will be taken by licensee manufacturers to implement the revised Standard:
  - a) Licensee manufacturers will have to submit test certificates of the modified and new requirements of raw material (storage tank) and components (Motor and compressor), as applicable, as evidence of conformity to revised Standard.
  - b) Licensee manufacturers will have to submit test reports of product for new (annual energy consumption), and modified test requirements (cooling capacity test), as applicable, as evidence of conformity to revised Standard.
- (iii) Since Bubbler type Water coolers are now excluded from the scope of revised standard, hence scope of licences will be revised to exclude this variety, if included in any licence.
- (iv) Verification of implementation of the revised standard, shall be done during the next visit **which shall be completed within one month from the date of submission of compliance by licensee.**
- (v) If the Licensee fails to complete all actions by 12 February 2025 it shall be dealt with as per the prevailing guidelines.

#### **B. APPLICATIONS FOR GRANT OF LICENCE:**

- (i) Existing Applications where Sample has been submitted in the Laboratory/Test Report has been issued by the Laboratory may be processed as per old Standard. However, if the Applicant is desirous of considering the application as per revised Standard, a declaration may be obtained from the Applicant to that effect and the Application may be processed accordingly. An undertaking shall also be obtained from such Applicants that if the sample fails as per revised Standard, Licence will not be granted as per old Standard.
- (ii) Applications which are recorded henceforth may be processed as per old or revised Standard. Processing of Applications as per old Standard shall be permitted only up to 12 February 2025 and for such cases Applicant shall give a declaration that they will implement the revised Standard by 12 February 2025.
- (iii) Beyond 12 February 2025 no Licence shall be granted as per old Standard.

#### **C. CHANGE IN SCOPE OF LICENCE:**

- (i) For change in scope of licence, the relevant provisions as given above for Applicants shall apply.
- (ii) However, processing of such applications for change in scope of licence as per old Standard shall be permitted only upto the date of implementation of the revised Standard by the licensee or up to 12 February 2025 whichever is earlier.

6. The above guidelines come into force with immediate effect.

**(Rakesh Kumar)**  
**Scientist D/Joint Director**

Head (CMD III)  
**DDG (Certification)**