

भारतीय मानक ब्यूरो
(केन्द्रीय मुहर विभाग - I)

हमारा सन्दर्भ: सीएमडी-I/2:4:1

13 दिसम्बर 2023

विषय: उत्पाद मैनुअल के प्रावधानों पर स्पष्टीकरण - हेतु।

उपर्युक्त विषय पर परिपत्र दस्तावेज़ सभी संबंधित पक्षों के कार्यान्वयन के लिए सलग्न है।

(मोहित जनोहिया)
वैज्ञ-डी/सीएमडी-I

प्रमुख, सीएमडी-I

उपमहानिदेशक (प्रमाणन एवं सीएसएम)

Bureau of Indian Standards
(Central Marks Department - I)

Our Ref: CMD-I/2:4:1

13 December 2023

Subject: Clarification on the provisions of the products manuals – reg.

The document on the above subject is attached herewith for implementation by all concerned.

(Mohit Janoiya)
Sc.D/CMD-I

Head, CMD-I

DDG (Certification & CSM)

परिचालित/circulated to:

सभी क्षेत्रीय कार्यालयों/ शाखा कार्यालयों
All ROs/BOs

सभी उपमहानिदेशक (क्षेत्रीय)
All DDGRs

अन्य सभी संबंधित पक्ष - बीआईएस इंटरनेट के माध्यम से
All other concerned - through BIS intranet

BUREAU OF INDIAN STANDARDS
(Central Marks Department - I)

Our Ref: CMD-I/2:4:1

13 December 2023

Subject: Clarification on the provisions of the product manuals - reg.

BIS has issued 1437 product manuals as guidance documents for conformity assessment as per various Indian Standards. Many of these products are covered under the product certification scheme of BIS. These product manuals also incorporate Scheme of Inspection and Testing (SIT) specifying controls and checks to be exercised by the manufacturer.

- 2) These documents are intended to be guidance documents for BIS licensee and applicant manufacturers so as to facilitate them in operating BIS certification. ROs/BOs may also take note of the following aspects in this context:
 - a) The 'Levels of Control' given in the SIT are recommendatory in nature. The same is also reflected in the product manual as a Note given under the SIT Table for Levels of Control.
 - b) The manufacturer has the choice to define the control unit/batch/lot and their own Levels of Control with proper justification and inform the Head of the concerned BO for further action.
 - c) In a few product manuals, the Levels of Controls prescribed in the SIT are mentioned as obligatory for the manufacturers. It is clarified that Levels of Control given in the SIT are recommendatory in nature in respect of products covered even in these Product Manuals.
 - d) This is not applicable, however, to the products such as LPG cylinder, High pressure cylinder including medical oxygen cylinder etc., where the Indian Standard itself prescribes the control unit/batch/lot.

- 3) As regards the SIT specifying the requirement of test as required in-house ('R') and to be subcontracted to outside laboratories ('S'), ROs/BOs may take note of the following:
 - a) The tests specified as 'R' are fundamental to meeting the quality requirements of a product, as provided in the Indian Standard concerned. The compliance with the Standard in the absence of these in-house test facilities may become a challenge for the manufacturers.
 - b) Provisions for the sharing of the test facilities, including those in the category 'R' too, have already been made in the Annexure-X (Relaxation in test facilities) of the guidelines for Grant of Licence Ref: CMD-I/2:12:1 dated 06 March 2023, and the guidelines for the utilisation of cluster based test facilities by MSMEs Ref. CMD-I/2:12:8 dated 30 April 2021.

- c) To further facilitate the implementation of Standards and reduce the compliance burden on the MSME manufacturers opting for BIS certification under Scheme-I, the test facilities specified as 'R' in the SIT are also allowed to be subcontracted to the outside laboratories recognised or empanelled by BIS.
- d) The manufacturer shall inform the concerned BO of the tests in the category 'R' subcontracted to the outside laboratories and maintain complete records of the tests got done from outside laboratories.
- e) The frequency of factory and market surveillance in respect of the licensed manufacturers subcontracting even the tests in the category 'R' will be dynamically reviewed by BIS on the basis of risk-based approach.

4) This issues with the approval of DG-BIS.

(Mohit Janoiya)
Sc.D/CMD-I

Head, CMD-I

DDG (Certification & CSM)

परिचालित/circulated to:

सभी क्षेत्रीय कार्यालयों/ शाखा कार्यालयों
All ROs/BOs

सभी उपमहानिदेशक (क्षेत्रीय)
All DDGRs

अन्य सभी संबंधित पक्ष - बीआईएस इंटरनेट के माध्यम से
All other concerned - through BIS intranet