## <u>केन्द्रीय मुहर विभाग –2</u>

संदर्भ- : के मू वी-2/16: 12795

विषय: IS 12795 : 2020 के amendment no. 1 के अनुपालन के दिशा निर्देश यह उपरोक्त विषय के संदर्भ में है। सक्षम अधिकारी द्वारा अनुमोदित दिशा निर्देश अनुपालन हेतु संलग्न है । अनुरोध है कि दिशा निर्देशों का तत्काल प्रभाव से अनुपालन सुनिश्चित करें।

# <u>प्रमुख (के मू वी 2)</u>

## सभी क्षेत्रीय/शाखा कार्यालय/प्रयोगशालाएँ/ CHD/LRMD

### **CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16: 12795

Subject: Guidelines for implementation of amendment no. 1 to IS 12795:2020

This has reference to the subject mentioned above.

The Competent Authority has approved the enclosed Guidelines for implementation.

It is requested to ensure the implementation of the above Guidelines with immediate effect.

(Amit Choudhary) Scientist D

(अमित चौधरी) वैज्ञानिक - डी

### Head (CMD-2)

All ROs/BOs/Labs/CHD/LRMD

28 08 2024

28 08 2024

\_\_ ...

#### **CENTRAL MARKS DEPARTMENT-2**

Our Ref: CMD-2/16: 12795

28 08 2024

**Subject: Guideline for Implementation of amendment no. 1 to** IS 12795 : 2020 (Linear Alkyl Benzene — Specification )

- 1. Amendment no 1 to IS 12795 : 2020, Linear Alkyl Benzene Specification, has been published.
- 2. Linear Alkyl Benzene Specification as per IS 12795 : 2020 is currently under mandatory certification w.e.f. 3<sup>rd</sup> April 2023 and there are currently 4 Licences in operation for the product in India.
- 3. IS 12795 : 2020 with and without amendment no 1 are under concurrent running till 8 October 2024 and the last date for implementation of the amendment is 8 October 2024.
- 4. The significant changes in the standard due to the amendment as listed in the Table are given for the purpose of general guidance:

Page 3, Table 1, SI In the table, test method Standard ISO 12937 has been replaced *No.* (iii), *col* (4) with IS 1448 (Part 182) Page 3, Table 1, SI In the table, reference to alternate test method as per ASTM D *No.* (vi), *col* (4) 1492 has been provided for bromine index Page 3, Table 1, SI In the table, reference to alternate test method 'ASTM D-86' has *No.* (viii), *col* (4) been deleted. Page 4, Annex A, A note under the Clause has been inserted providing an alternate clause A-3 method, stating The colour may also be determined by using automatic lovibond tintometer as per ASTM D 6045 Page 6, Annex D, A note has been inserted under the Clause stating clause D-3.2 Off the shelf highly pure hyamine may also be used Page 7, Annex E) A new sentence has been added after the second sentence stating: 'The standard linear alkylbenzene of C 10 to C 14 shall be used for peak identification.'

Major Changes in IS 12795 due to issuance of amendment:

- 5. The existing Product manual has been revised to incorporate the changes due to the amendment to the IS and it is being circulated separately, through BIS website, as Product Manual Doc: PM/IS 12795/2 August 2024.
- 6. The guidelines for implementation of the amendment to the IS are as given below:
  - (i) There is no change in the prescribed requirement. In the amendment, alternate test methods have been provided for bromine index and colour, use of 'off the

shelf highly pure hyamine' has been allowed in the test for Sulphonability, and in the test for 'Chain-length distribution', it is clarified that 'The standard linear alkylbenzene of C 10 to C 14 shall be used for peak identification.' Alternate ASTM test method for the test of distillation has been deleted and reference to ISO 12937 for the test of Moisture has been replaced with its adopted IS, IS 1448 (Part 182). Modification in the testing infrastructure, if desired by the manufacturer, may be declared by Licencee in Form no 2.

- (ii) Since the only changes to the standard through this amendment are in alternate test methods, no evidence of conformity due to amendment to the standard is required to be sought by BOs from licensees or applicants.
- (iii) No change in the scope is ensued consequent to the implementation of the amendment to the IS.
- 7. BOs are requested to circulate this guideline to licensees and applicants immediately within 7 days of issuance of this circular.
- 8. The above guidelines come into force with immediate effect.

(Amit Choudhary) Scientist D

Head (CMD-2) DDG(Certification) Circulated to:

- i) All RO/BOs
- ii) All other concerned through BIS intranet